

# WEEKLY JOURNAL OF PRACTICAL INFORMATION, ART, SCIENCE, MECHANICS, CHEMISTRY, AND MANUFACTURES,

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#### PNEUMATIC TRANSMISSION.

PROM "ELECTRICITY AND THE ELECTRIC TELEGRAPH," BY GEORGE B. PRESCOTT.

The transmission of messages between the branch and tubes, constitutes an important and valuable feature of the modern telegraphic establishment.

air, and to the Central office by exhaust air, the engine, pumps, and valves being at the Central office. In our large illustration, Fig. 1, is represented the receiving and sending station in the operating room of the above named company's building. The tubes on the right are those in which messages are dispatched; from those on the left messages are re-ceived. The mode in which the missives are prepared for transmission is described in detail further on. It will suffice to say here that the paper is folded and inserted in a felt-covered case. A valve is opened and the latter inserted in the lower end of one of the tubes. The valve is then shut, and in thirty-two seconds the case travels through about 2,100 feet of tube and arrives at the Broad street station, the fact being announced by the sounding of an electric bell at the sender's table. To make the journey through the 3,308 feet of tube, between the Central office and the Cotton Exchange, occupies about 55 seconds; the compressed air which empties the case being under a pressure of about 9 lbs. Although by using greater pressures a higher velocity is easily attain-

le, the above is

found to answer practical requirements best. To draw cases from the sta- val, forces it open, but, as the shock which the carrier re- it the sluice valve, S, until the mouth of the message pipe, formed, from two to three thousand. The arrangement of shuts the stopcock, V, and the carrier, being no longer held large mains, one for pressure and the other for vacuum. These mains are carried from the engine room to the operof such dimensions as to obviate the effect of the intermit- rods, g, and the crossbar, d, which latter meets the ring, b, tent action of the air pumps. The valves are of two kinds, fixed on the rod, f, and carries this with it. The obturator,

shown in Figs. 2 and 3, on rage 178. T is the tube which forms the prolongation of the underground conductor.

To receive a carrier at the Central office the lower end of central stations in the large cities, by means of pneumatic this tube is closed by raising the hinge valve, C (which has a its normal position. rubber packing); the stopcock, V, is then turned, which establishes a communication, through T and S, with the vacu-Messages are sent from the Central office of the Western um main. A vacuum is produced in T, and the valve is slider, owing to the friction due to the pressure on the sur-kept closed by atmospheric pressure. The carrier, on arri-face of the obturator. This effect is avoided by making the

air, and for alternate forwarding and receiving through a the roller, j, thus opening a valve within the cylinder, L, and single tube. The arrangement of the single sluice valves is establishing communication between the reservoir of compressed air and the tubes, M and T. The carrier is there forced forward in the tube, and whenever its arrival is announced by the electric bell, the slide is pushed back to

> If the rod, f, were connected rigidly with the crossbar, d, a certain effort would be required to push back the

rod, f. slide in the crossbar between the limits, b and L, for, in pushing it back, the inclined plane first leaves the roller, j, and the compressed air ceases to enter the tube; then the crossbar meets the ring, 1, and the rod, f, removes the obturator without difficul-

The greater portion of the parts which form the valves are made of brass. They are attached to strong boards, the one in a vertical and the other in a horizontal position. The latter forms the table, and receives the carriers to be sent, and those which are received from the corresponding offices.

The accompanying diagrams show, Fig. 4 a back view, Fig. 5 a section, and Fig. 6 a top view of the double sluice pneumatic valve. The following is a description of the method of using it and of its action: To send a carrier by the forwarding or outward tube, the mode of working is as follows: The carrier containing the message is inserted up the mouth of the pneumatic valve, P. Fig. 5, into the message chamber, M, until its buffer is held by the contraction at C, which is the true diameter of the message tube. (The illustrations show the valve in its normal position.) The handle, H, is then drawn for ward, carrying with



PNEUMATIC TRANSMISSION IN NEW YORK CITY

in the tube, T, Fig. 3, and the operator, by means of the pressed air, exclusively receiving messages by exhausting plane, h, fixed on one of the rods, g, meets and pushes back

tions to the Central office a vacuum of some 12 inches is em- ceives upon its arrival destroys its momentum, it is drawn P, is closed. By this time the stop, S1, strikes against the ployed. The number of messages transmitted daily between up by atmospheric pressure and suspended against the open-tail of the quadrant, Q, pressing it into the slot, s, of the the hours of 8 A.M. and 5:30 P.M. averages, we are in- ing, O, of tube, S. As soon as valve, C, falls, the operator steel slide bar, B; and by the continuation of the motion necessary to bring the sluice valve, S, to the end of the sluice the apparatus is as follows: To the pumps are attached two by the outside pressure, falls out of the tube, T, by its own box, b, bringing with it the tail of the quadrant, which is weight. To send a carrier from the Central office, it is placed centered at O, gives an opposite motion to its other extremity, which, fitting into the rack, R, opens the top sluice, T. ating room, where the pneumatic tubes are situated, and are handle bar, m, pulls the sliding apparatus, formed by the During this motion an inclined plane, I, Fig. 6, which is fixed upon one of the side rods carrying the lower sluice, single and double sluice, and are so arranged that they can K, fixed to the end of f, is thus made to close the extremity the pressure valve, V, establishing communication between passes between the fixed roller, F, and the roller fitted upon be employed for exclusively forwarding messages by com- of the tube, T. When this closure is complete, the inclined the pressure main and the message pipe; the air thus admit-

[Continued on page 178.]

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SELECTION APPLIED TO MAN.

millions, or about an average of thirty to the square mile of land surface. With proper cultivation of both land and knowing the immense advantage which a pure and high race water, and the largest possible reclamation of waste and must always have over lower races, it is safe enough to predesert land by irrigation and otherwise, the earth is capable of supporting perhaps ten times as many people: probably not that people, whether black, yellow, or white, which will more, as that would require every inch of dry land to be as shape its political and social system as to rigidly favor the perdensely populated as China now is, and a very considerable petuation of its best-which will studiously eliminate every portion of the earth's land surface is and must ever remain serious moral or physical taint from its life-stem. As all practically uninhabitable.

Assuming such an increase of the world's population to be possible, the question naturally arises: When is the limit likely bad: or more correctly, perhaps, whether the chances of any to be reached—and what then? The contingency may seem unborn generation are in favor of physical and moral health at first sight to be very remote, but in reality it is not, provided human progress continues at the present rate. The necessitate the destruction of any life; but it does necessitate dominant race of to-day is that which is fairly represented by the people of England. The influences of modern civilization have been felt on that island as manifestly as anywhere; and we shall not go far wrong if we estimate the progress of the immediate future by the ratio of the immedibeing represented at all. At any rate, it is clear that, what ate past. The population of England at the beginning of ever high-grade people first rises to the moral level of apply 9,000,000. It is now not far from 24,000,000. With the same steadily purifies its stock by eliminating vitiating strains. rate of increase for seven generations more, the English peo-ple will equal in number the present population of the entire ilization and power. It will do more: it will retain that globe! At the end of the fifteenth generation the descend-leadership, and develop a type of humanity which will enants of the English people, if they continue to increase at dure and improve as long as the earth remains habitable, their present rate, will number (if statistics and mathematics All others contain the seeds of their own destruction, tell no lies) fifteen times as many as the world now supports, and fifty per cent more than we have set as the limit of the earth's possible population. Inasmuch as the English are not the only people that are rapidly increasing in numbers, it is clear that the struggle for existence among the tribes of humanity is likely to be rapidly and seriously intensified.

Thanks to the advancement of knowledge, scientific and sanitary, the physical conditions of life are becoming more and more favorable; the average duration of human life is increasing, and the plagues and fevers that formerly scourged the world and kept the population low are being brought under control, if not entirely stamped out. The tendency of civilization is toward arbitration instead of war, and so that means of keeping down the number of the human swarms is likely to be lessened rather than increased; and the same may be said of the increasing abolition of personal strife and individual murder. The means so frequently resorted to by crowded peoples heretofore to keep the natural increase within bounds—the general destructions of infants—grows more and more abhorrent to human instincts, and is not likely to be revived: certainly not by people of the higher types that are destined to inherit the earth. The multiplication of facilities for transporting food, incident to modern civilization, with its improved agriculture, combine to make the famines once so frequent and destructive of life more and more rare, more and more impossible. The great scourges of humanity-pestilence, famine, war, and murder, domestic and social-are thus clearly on the wane; and as no substitution for them can be foreseen, there is no reason to infer that the present rapid increase in the earth's population is likely to be stayed by natural means. Such being the case, the earth's sustaining capacity will be reached before the race is many centuries older

What then? Will the fittest survive? If natural selection were the law with man as with brute nature, that would most probably be the result; but it is not. That is, not wholly. Under the influence of charity and other religious sentiments, it is usually the weakest, often the worst, that is have to support not only themselves and their own offspring, but the idle and the vicious and their multitudinous spawn. The artificial selection which religions, governments, and sense of responsibility which the struggle for existence cre ates in the minds of the thoughtful tends in the same direc tion, in putting a check upon the natural increase of the higher orders of humanity; while the heedless animalism of the unthinking and the vicious, on the contrary, leaves them free to multiply without stint, and the superior lifepower of the higher is no match in the long run for the of Libsters.

Lizann, with one self-instruction in Science too persuasive. Already there is a growing disposidanger is too serious, and the enlightening influence of avoid as much as possible any empty space over the oil. Lithium, and Cerium.—Tin tion will compel a radical change in many of them, particuarly those which determine our treatment of the physically and morally tainted. Preventive measures are rising more and more above those that are palliative and remediable; of future generations begin to weigh against the privileges change

specifically the issues of conditions so complicated as the The population of our globe is now about fifteen hundred of existing humanity; but having in view the intensifying struggle for existence in store for future generations, and dict that the ultimate lominion of the world will rest with cannot survive, it is becoming more and more the duty of humanity to elect wisely which shall survive, the good or the or the contrary. To favor the former does not imply or such an interference with individual liberty as shall restrain the vicious and the diseased from being over-represented in generations to be; and the time may come when it will be vitally necessary to prevent such debasing elements from present century was, in round numbers, a little under ing a proper system of artificial selection to humanity, and

#### EXPLOSION OF KEROSENE LAMPS.

A correspondent writes as follows:

A correspondent writes as follows:

"A few evenings ago, a lamp burning in my kitchen suddenly went to pieces; the oil at once blazed up and ran off the table in a burning stream, setting fire to the floor. The oil blazed up two or three feet high, and but for prompt attention the results would have been serious. The lamp was of glass, of the flat form, said to be the best; the oil vessel would hold half or three quarters of a pint; the wick was long enough to reach the bottom. The flame was turned rather low, but by no means as low as possible, and the lamp had been burning the greater part of two evenings since it had been filled, so that it could not have been upset or shaken; no one had been in the room for at least half an hour previously. The oil was claimed to be able to stand 150° fire test; and immediately after the accident some of the oil was tried with a lighted match, but it would not burn. The explosion did not throw any pieces of the lamp more than a few inches, and the oil was not scattered at all; the noise was so slight that, when heard in an adjoining room, it was supposed that the chimney had broken and fallen off. Question 1. Why did the oil that ran from the lamp burn as freely as turpentine, while the oil poured from the can would not burn at all? 2. Is any kind of kerosene oil safe, and (3) if so, how can the consumer test it?"

As this subject involves the protection of life and property,

As this subject involves the protection of life and property and as similar instances have lately become common, we think it of primary importance that the causes of such acci dents should be well known, and that some prevailing errors should be corrected, as they lead to precisely such catastrophes as the one in question. But our correspondent was more fortunate than one acquaintance of ours, who, coming home late in the evening, found his house entirely burnt down, the only possible cause being that a servant had lefts kerosene lamp, partially burnt out, alight in her room, and as the flame burned down an explosion doubtless followed, spread the oil, and set the house in flames.

Our correspondent's accident illustrates the following popular errors: 1. He states that the lamp was of the flat kind, said to be the best. Some of the flat lamps have the flame most favored in the struggle for existence. The burdens of so near to the body of the lamp that the containing vessel social and political life fall chiefly upon the worthy, who and the oil become warm; then the latter easily reaches the temperature of the flashing point, 110, 120, or more degrees. This shows that flat lamps are not by any means the safest.

2. He also says: "The lamp had been burning the greater societies chiefly foster tells steadily against the best. The part of two evenings since it had been filled, and so could not have been too full." A full lamp cannot explode; ex-plosion is caused by the space in the lamp over the oil, which, when filled with air mixed with vapor of the oil, forms an explosive mixture. A barrel full of petroleum can take fire, but will never explode. Not long ago, we had an illustration in New York of the dangers of empty petroleum barrels: A man struck a match, in order to light a pipe, upon unrestricted fertility of the lower. Our civilization, like all an old petroleum barrel, and it exploded at once, nearly killthose which have preceded it, thus carries in itself the ele- ing him. The barrel was filled with a mixture of petroleum ments of its own ultimate destruction; or, at the least, ele- vapor and atmospheric air, which happened to be in the ments which make its overthrow possible at any moment, by proportion necessary to make an explosive mixture, namely, causing the lower grades of culture to preponderate in num- 1 volume of vapor to about 10 volumes of air. In fact, the bers and political power. This, of course, on condition that addition of 10 per cent of petroleum vapor to common air by the social laws which now prevail: a condition which, we are happy to believe, must sooner or later cease to hold. The olsonous Pottery. human societies continue through future ages to be regulated makes a most dangerous mixture. It is, therefore, an error are happy to believe, must sooner or later cease to hold. The keepers to fill them, and never let them burn out, and to

3. It is a popular mistake to test the oil at the common delabrum, style of Louis XIV., with tion on the part of intelligent lovers of humanity to break temperature. Only benzine and naphtha will take fire under away from the unscientific customs that have come down to these circumstances; but if the kerosene is adulterated with us from barbaric ancestors; and the instinct of race-preserva- the latter, the mixture may be ignited also. Good kerosene, when cold, will burn only with a wick; but if we warm it, the vapor will first flash on nearing a flame; if we warm it more, the oil itself will take fire.

We should, therefore, warm the oil when we test it: the charity is becoming broader and more far seeing; the rights simplest way is to pour some in a tablespoon and keep it in contact with the surface of hot water, of which the tempera of the present; and there is infinite promise of good in the ture can be found with a common thermometer; if the oil is claimed to stand the fire test of 150°, it ought not to burn be It would be sheer presumption and foolishness to predict fore being heated to that degree. We published an illustration of a simple method of testing kerosene on page 403 of our volume XXXIV

It will thus be seen that our correspondent's lamp exploded because it had burned for a long time since filled, leaving a space over the oil, which filled with its vapor as the lamp, being of the flat kind, became warm. When the flame was turned down, the lamp cooled a little, the vapor contracted, and in its contraction drew in air, until enough of it had entered the space above the oil to form the explosive mixture above referred to. This mixture was set on fire by the flame and, of course, the lamp was broken by the explosion. The kerosene left in the flat lamp became heated by the flame, being much nearer to it than it would have been in a lamp of a taller or more nearly globular form, and of course was therefore ready to burn, while the cool kerosene in the can was not. The pieces of glass were not scattered much and the explosion made little noise, because either there was not a very large space filled with the explosive mixture, or the explosion took place as soon as the mixture became inflammable, and before enough air had been drawn in to give the mixture the most effective proportion.

We believe that these remarks solve the difficulties which many readers have encountered; and we will close this article with a few words of advice. 1. Do not buy lamps in which the flame is too near the body of the lamp. Kerosene can ascend in a long wick; and short wicks only tend to heat lamps and oil, and to encourage accidents. 2. Use the cylindrical wicks, with the draught in the middle; and use a long burner, which brings the flame to a distance of at least three inches from the body of the lamp. The form of the brass student's lamp is a very safe one, as in this the oil reservoir is at a long distance from the flame. 3. Be always prepared to test the oil you buy, as already described. You can heat the water to boiling point, and then mix it with cold water until it shows 150°, or any other desired temperature. If people would take the trouble to apply this simple test occasionally, they would largely diminish the number of accidents. 4. Keep the lamp full of oil, and never let the kerosene burn away much, and so avoid the dangerous empty space above the oil, especially when the lamp is flat and the flame not far above it. 5. Never turn a kerosene lamp low rather extinguish it, as, besides the possible danger already described, there is the nuisance of an unpleasant and unwholesome smell given off when the wick is turned lower than it is intended to be used. The cause of this is imperfect combustion, and the consequent evolution of injurious gases.

### A LESSON IN ARCTIC NAVIGATION.

For a number of years an enterprising Canadian, Mr. E. W. Sewell, of Levis, has maintained the possibility of safely and profitably navigating the ice-bound waters of the St.

length, and is naturally exultant at her success:

We had done what no man has done before. sailed in midwinter across the Strait of Northumberland, Prince Edward's Island from traffic with the outer world. And if the narrow strait can be crossed, it follows that the wider waters of the Gulf can be more easily penetrated connected with Halifax, Cape Breton, or Newfoundland, by the patent will cease at the end of any one of these periods. a line of powerful ironclad steamers, the present water isolation of Canada will be exchanged for an uninterrupted depot of the winter exports of the Dominion?"

its navigation is easier than elsewhere, for that route is really the most difficult of all, but because of an agreement made when Prince Edward's Island joined the Canadian winter navigation of that channel.

# LIGHT AND THE DISTANCES OF THE STARS.

A correspondent writes as follows:

A correspondent writes as follows:

"One of the New York daily papers gives an account of a recent lecture delivered by a Professor Grant on astronomy, in Great Britain, and reports him to have said that some stars are so distant from the earth that light, traveling at the rate of 185,000 miles a second, would take half a million of years to reach us, and that consequently we would observe now what had transpired on such stars half a million years ago. Is not this last statement entirely erroneous? Does not the eye travel almost instantaneously along the line of direction of any object within the range of either unassisted human or telescopic vision, and do we not accordingly see what is transpiring now at any point within such range? Please state whether this view or that imputed to Professor Grant is correct."

To point out the error in our correspondent's reasoning, we have only to apply it to the propagation of sound and to the ear; and then we may ask, almost in the same words: "Does not the ear travel almost instantaneously along the line of direction of any sounding object within the range of either unassisted or assisted human hearing, and do we not accordingly hear what is transpiring now at any given point within such range?" We may ask this with good reason, because the natures of the propagation of light and sound are identical, the eye being the organ for the perception of the first, the ear that for the perception of the second. Now the fact is that the eye (or the sight) travels as little toward aminer for purposes of reference was obviously much the luminous object as the ear (or the hearing) travels toward the sounding object; both organs merely receive impressions from the luminous or sonorous rays. It is perfectly well established that we see astronomical events later than they occur, and it was this fact which taught us that light moves with a velocity of 185,000 miles per second. The eclipses of the moons of Jupiter revealed to Roemer, the celebrated German astronomer, this fact; he found an irregularity which no astronomical data could account for, and he observed that the periods between these eclipses were longer when the distance between us and the planet was increasing, while, inversely, the periods became shorter when this distance was diminishing. He found at last, by close observation, that every time that the planet was, say 100,000,000 miles further off, we see that eclipses happen 9 minutes later then they do when the planet is at its nearest

of the new law is the abolition of the present system of granting protection, and substituting therefor a system of examination similar to that practised in the United States. and shown that with proper appliances men may defy the That gigantic appendage of wax, with its elaborate attachice blockade which for nearly two centuries has shut out ment and tin box, known as the Great Seal, is to disappear; and in lieu thereof the patent will be scaled with a simple stamp. The lifetime of a patent is to be twenty-one years; but unless the patentee obtains a certificate of renewal before to ports like Gaspé, Richibucto, and Miramichi. With these the end of the third, seventh, and twelfth years respectively,

One good thing at least is proposed in this bill, and that is the reduction of the expense of an application to one half and profitable, although limited, winter commerce. Who can the present cost. The scale of taxes is to remain the same say that Louisburg's deserted harbor, or Placentia's squalid as under the previous law: namely, before the end of three haven, may not yet become of renewed importance as the years, \$250; before the expiration of seven years, \$500; with a further \$500 before the end of twelve years, thus extending of inve

Mr. Sewell's scheme involves the winter navigation of the the full term of a patent to twenty-one years, being seven St. Lawrence river, below Quebec, as well as the Gulf: the years more than are now allowed for the full term of a patent. beginning being made in Northumberland Strait, not because The Lord Chancellor is empowered, under the new bill, to grant a longer time for the payment of these taxes in cases where patents have been accidentally allowed to lapse.

Among the other more important provisions is one giving Confederacy, that strenuous efforts should be made for the the Crown unlimited powers to use any invention at a price to be decided by agreement of the parties; or where there is no agreement, the "Treasury or some other tribunal" is charged with arbitration. The objectionable feature of compulsory licensing is introduced in one clause, and in another patentee risks the revocation of his patent if within the three years he fails to use or put the invention in practice in Great Britain. If the patentee does not see fit to grant licenses, the Lord Chancellor has the right to do so. This is an interference with the right of every man to his own property, for which it is difficult to see any justification. Lastly, the old system of granting patents to the importers of foreign inventions is to be abolished; but the bill does not propose to prevent foreign inventors from securing patents on the same conditions as British subjects, provided the inventions have not been patented abroad or introduced into the realm for more than six months. The granting of amended or supplementary patents-similar to the French brevets d'addition-is provided for.

The above are the outlines of the bill which is now under discussion, and of which the British Government are using every endeavor to secure the passage. Our English contemporaries, in very lengthy discussions of the subject, think that, before it becomes law, several of its provisions will meet with material modification.

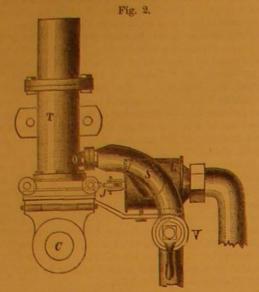
In the early days of our Patent Office, say from 1836 to 1850, but few applications for patents were made in a year, and as a consequence the range of cases available to the exsmaller than it is now. But since the aggregate of American patents has reached nearly 200,000, while thousands have been granted abroad-for nearly every country on the globe now has its patent laws-it has manifestly become impossible for thorough searches to be made, and hence it is almosuseless to employ an examining force to decide whether or not a patent should be granted. After thirty years' experience in soliciting patents, not only in this country but all over the world, we think we have had superior opportunities for observing the working of the various patent systems: and as a result, our opinion is that the existing English system of issuing patents presents the fewest objectionable features. To abandon that system in favor of a plan of official examination, similar to the necessarily imperfect one which exists in this country, would be a blunder.

The London Engineer, reviewing the new bill, says:

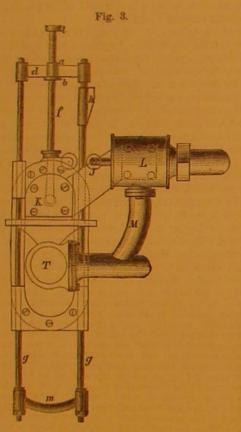
The chief feature present system of refor a system of refor a system of the United States, is elaborate attachal, is to disappear; aled with a simple twenty-one years; to frenewal before years respectively, of these periods, his bill, and that is cation to one half or remain the same is the end of three.

It had been found that the hall was warmed by means of air drawn through heated stones. The actual apparatus, we believe, consisted of two chambers under the floor filled with stones. Each was alternately heated by a furnace and alternately cooled by a current of air, which, after it had abstracted heat from the stones, was turned into the building. No other such apparatus had been known to exist, but the authorities found it out and judged Mr. Siemens' stove to be an old invention. Fortunately, the doors of the English Patent Office were open to him, and we know the result. How often do we find that the novelty of an invention is only determinable after prolonged and costly litigation—litigation which is generally in proportion to the value of the patent? It should be remembered that the law is satisfied with the barest amount of novelty; and if that little is often so difficult to discover, it is fair to ask what the examiners will do for us, and what estimate we may make of the costs of an elaborate argument on appeal from them."

[Continued from first page.] ted immediately acts upon the lower part of the carrier main and the pressure valve, V, (which portion it expands, so as to make it fit the pipe with is first cut off by means of a stop



as little friction as possible) and forces it onward to its destination. If it be necessary to send a second carrier while fore the admission of compressed the first is in transit (a process which is undesirable), the air the forwarded carriers are



handle, H, Fig. 5, is pushed back to its normal position, thus

producing a reverse motion of the valves by closing the upper part of the tube before the lower Fig. 4 part is opened, and preventing any discharge from the message tube. The second carrier is then inscrted and the handle pulled forward as previously explained, again opening communication with the compressed air in the main. The time necessary for this operation being about four seconds, it can be easily understood that in the length of pipe the momentary cutting off the pressure is hardly felt, so that the speed of the first carrier is not necessarily less ened. It must be understood that the cock, D. Fig. 4, is always closed. The foregoing description applies to a pneumatic tube used entirely for forwarding carriers by means of compressed air. For receiving carriers, the com-

munication between the pressure cock fitted upon the tube, E, but lower than is shown in the diagram. The handle, H, is then drawn forward, and the stopcock, D, opened, thereby establishing communication between the message pipe and the vacuum main. The carrier inserted at the distant end is then pushed forward by atmospheric pressure, until it arrives in the message box, M, and signals its arrival by the sharp noise caused by its striking the sluice valve, S. The handle, H, is then pushed back, the stopcock, D, having been previously closed; and, by the arrangement already described, the message pipe is closed by means of the sluice valve, T, Fig. 4, and the bottom of the tube being open the carrier falls out of the message chamber, M. It will be remembered that beheld at C. The buffers of the received carriers, however, having passed this point, the carriers rest free in the chamber, M, and drop out.

When the tube is used for a constant succession of carriers from the out station, it is as previously described, and the handle, H, drawn forward necessary to pull forward the handle, H, immediately after The sluice valve, S, first closes the orifice, P, after which the the taking out of any carrier. The short space of time oc- continuation of the motion opens the pressure valve, by cupied in this operation will not have any appreciable effect | means of the inclined plane on the slide rod, and the carrier upon lessening the speed of the succeeding carrier. It will be seen, therefore, that a number of carriers may be continuously passing in succession through the tube. It is, how-sufficiently far to remove the inclined plane from between

ever, undesirable to permit more than one carrier to be in transit at the same time. Where the traffic is not sufficient to warrant the expense of an up and down tube, one tube only is worked in both directions in the following manner: The top

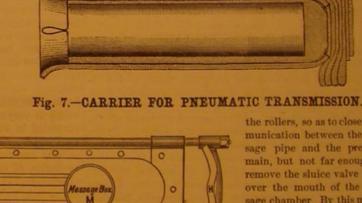


Fig. 6.—PNEUMATIC TRANSMISSION SLUICE

sluice, T, is entirely thrown out of use. This is done by re- carrier, the cock, D, Fig. 5, is opened, and a communication moving the plug, G. The rack, R, is then removed, and the is thus established between the vacuum main and the messluice valve, T, drawn back, and held in that position by a sage pipe. The carrier is pushed forward from the distant small clamp made for the purpose. The tube is then in its normal state for alternate traffic, and entirely open to the at-

50 5

To forward a carrier, it is inserted in the message chamber | rier falls out.

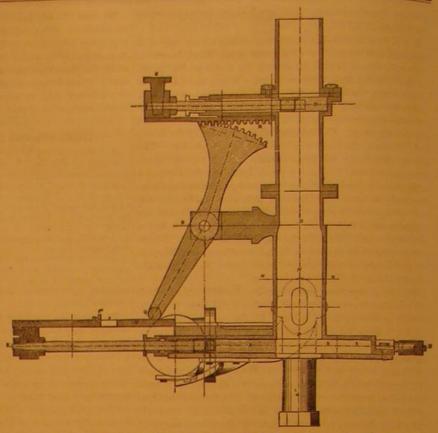


Fig. 5.-THE PNEUMATIC VALVE.

the rollers, so as to close communication between the message pipe and the pressure main, but not far enough to remove the sluice valve from over the mouth of the message chamber By this means the compressed air which remains in the pipe expands to the atmospheric pressure through the distant end of the pipe only. To receive a

closing the cock, D. On pushing back the handle the car-

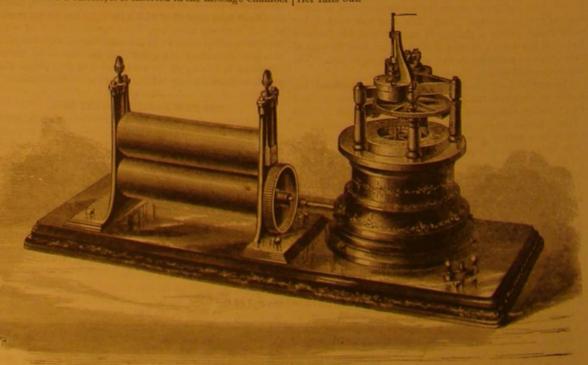


Fig. 8.-MESSAGE COPYING PRESS, DRIVEN BY AN ELECTRO-MOTOR.

The carriers or pistons in which the messages are placed are made of a cylindrical box of gutta percha, one sixth of an inch thick and six inches in length. A section of one of these carriers is shown in Fig. 7. The gutta percha is covered with felt or drugget, which projects beyond the open end of the carrier. This part expands by the pressure be hind, causing it to fit the pipe exactly. The front of the carrier is provided with a buffer or piston, which just fits the brass tube. This buffer is formed of several pieces of felt. To prevent the messages getting out of the carrier, its end is closed by an elastic band, which can be stretched sufficiently to allow the message to be put in. At the branch stations, where no apparatus is required, the message tube terminates with the end downwards, above the counter or table, so that nothing can fall into it by accident.

Tubes are made of lead, iron, and brass. In London lead tubes are preferred. In Berlin iron only are used. In Paris both iron and brass are employed. In New York brass tubes are exclusively used.

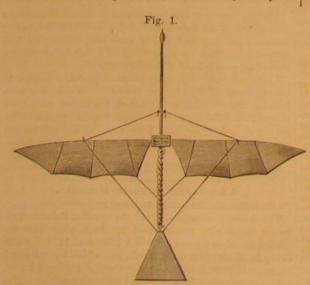
All messages received at the offices of the Western Union Company for delivery, either by the tubes or by messenger, are written by the operator on the proper blank forms with copying ink, and a duplicate is taken, for filing, by laying a sheet of dampened unsized paper upon the message, and pass ing the two through a copying press. The latter consists of a pair of rollers, which are turned by steam power, an electromotor, or by hand, according to circumstances. Fig. 8 shows one of these presses driven by a Phelps electro-motor. This method of taking duplicate copies is much neater, and is in many other respects preferable to the manifold process employed in Europe, which is only used in this country when a large number of copies are to be taken of the same des patch, as in the case of press news.

#### NEW EXPERIMENTS ON MECHANICAL FLIGHT.

M. V. Tatin has recently published a report of results of experiments conducted during the past year, the object of which has been the reproduction of the flight of birds by mechanical contrivances. He has studied, by the aid of small models set in motion by rubber springs, the best form of wing, in order to determine the nature of the large wings most suitable for use on a machine actuated by compressed air. After many trials, M. Tatin finds the larger proportion of advantage to be with long and narrow wings. Other investigators have already shown that a wing may be as effective when narrow as when broad, and Professor Marey has pointed out the fact that those birds which have small amplitude of wing movement always have very long and narrow pinions. With this form (Fig. 1) M. Tatin has rendered as short as possible the period during which his artificial wing takes the proper position to act on the air during its

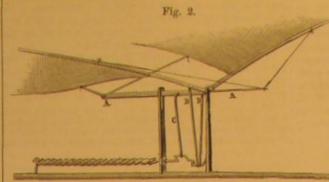
As a bird flies the more easily as his wings act upon large masses of air in shorter periods of time, it will be evident that the velocity of maximum translation will be the most advantageous pace in point of reduction of expenditure of power. M. Tatin, not being able to prevent his mechanical birds expending considerable power in order to obtain a useful velocity, seeks to remedy this difficulty by moving their centers of gravity forward. A bird in full flight then keeps the same equilibrium as one that soars, and its velocity is in one sense passive, new bodies of air, as it were, placing themselves under the wings. All the expenditure of power may then be utilized for suspension. In this way M. Tatin has been able to augment the weight of his apparatus without increasing the motive power.

The movement which the wing makes around a longitudinal axis, and which allows it to present always its lower face forward during the up stroke, is obtained by the apparatus illustrated in Figs. 2 and 3, which are respectively side

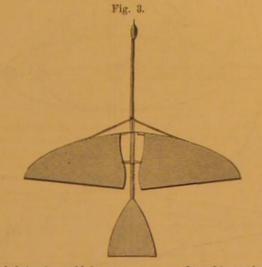


and rear views. The device consists of a frame of light will show definitely how many foot lbs. per second are newood, on the forward part of which are two supports, between which is a shaft bent so as to form cranks at right angles. This shaft is rotated by the untwisting of the rubber spring shown. The forward crank, B, produces the up steamboat that will make 45 miles per hour.

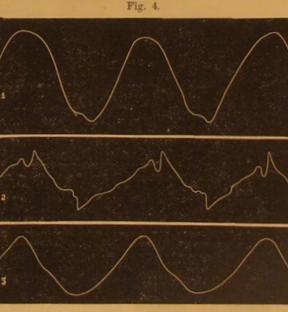
A system of electric signals is used between the central and down movement of the wings, which are movable around station and the outlying stations, consisting of a single stroke a common axis, A. The latter is inclined downward and bell with indicator, to signal the departure and arrival of carriers, and for answering the necessary questions required in its dead point, and when the wings are at the lowest position during their stroke.



tirety; each point on its area should have, especially during the up stroke, an inclination as much more marked as it is nearer the extremity. The portion nearest the body alone should keep a uniform obliquity. M. Tatin therefore con-



movement by the wrist; and he therefore substituted, for the wings of silk hitherto used, wings of strong feathers, probably have been finished but for the overthrow of the



which would not bend like the former, but which would slide one on the other during the torsion. This apparatus worked admirably in the model; but when tested on a larger scale the results were inferior, and led the author to return to the silk wings, which he now definitely adopts.

By means of many slight modifications in the shape of the wings, extent of their amplitude, etc., M. Tatin has finally brought his compressed air bird to a remarkable de gree of perfection. He had previously made the apparatus lift a load corresponding to three quarters its own weight; now it lifts one equalling its weight. The only zontal course; but this can doubtless be adjusted by a suitable disposition of the tail. The value of M. Tatin's results is shown by a comparison of the curves, graphically produced on Professor Marey's registering apparatus by the motion of the wings of birds, and that of the flying machine. No. 1 in Fig. 4 is the curve produced by the up and down movement of a pigeon's wing; No. 2 is that of the mechanical wing actuated by a rubber spring; and No. 3 is that of the mechanical wing driven by compressed air. The analogy between Nos. 1 and 3 is striking. M Tatin believes that he will soon reach a formula which smoke, no dust, no noise, no danger of explosion. Another cessary to cause the flight of a given weight.

FRENCH journals state that M. Henri Giffard is building a

#### A New Compressed Air Railway.

Some interesting experiments have lately been made in Geneva, Switzerland, on a new system of compulsion by compressed air, the invention of M. Gonin. The road upon which the invention is to be practically employed connects

Ouchy, on Lake Geneva, with Lausanne, the line following a grade of 12 in 150. For two thirds of the distance, which is but 4,800 feet, traction is accomplished by metallic cables driven by hydraulic motors; over the remaining third, the vehicles are moved by a piston traveling in a long air tube and impelled by compressed air.

In the recent experiments, a section of the tube, 128 feet in length, was used. The interior diameter was 9.75 inches, and the thickness 0.46 inch. The total weight was 880 lbs. On the upper side a slit was made, with its edges flaring inwards, in which an angular valve fitted. The lateral faces of the valve were covered with leather; and it was pressed against its seat by coiled springs fastened on the outside of the tube. The piston in-

But the wing should not only change position in its en- | side the tube was composed of six cast iron disks, with leather washers between them, the latter being cut a little large so as to pack the tube tightly. The piston rod supported three rollers, which served as guides to keep the piston in the axis of the tube. Between rollers and piston, the propelling bar was attached. This was made of such a form as, when the valve in the slit above was lowered, to extend up between said valve and one edge of the slit. Its upper end then came in contact with the vehicle; and thus the motion of the piston was transmitted to the latter. In order to cause the lowering of the valve just in advance of the bar, the car carried a roller which pressed upon a band of metal which rested on the valve rods, the latter being extended up through the springs.

> A small compressing engine supplied air to a reservoir, whence it was drawn at a pressure of about 12 atmospheres. The object of the experiments was principally to determine the staunchness of the valve, and in this respect, the Revue Industrielle states, they were entirely successful.

#### A NEW KEELY MOTOR DECEPTION,

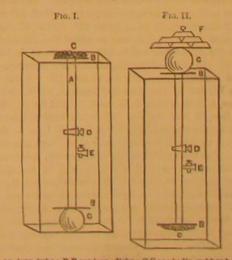
Professor E. Stebbing writes from Paris to the Philadelphia Photographer as follows:

"For the last few days all the Elite of Parisian science have been deep in thought, as an engineer has given the news to the world that he had discovered a new power which would revolutionize the art of the engineer. The inventor, cluded that it would be necessary to produce this torsional M. Charles Boutet, is well known; he is the author of the project of a bridge over the Straits of Dover, which would

French Imperial Government. Since the war he has directed his attention to hydraulic machines, and upon the following experiment he has based his idea of a new engine: He takes an apparatus composed of a two-inch bore iron tube, of a yard and a quarter long; to each end is brazed an iron disk, intended to support two india rubber balls in communication, the one with the other, by means of the iron tube. This communication can be cut off at will by means of a tap (see Fig. I.); a small tap is also placed in the tube to inflate the india rubber ball. When this is done the apparatus is pressed down into a large tank of water (Fig. I.). This requires a force which can be calculated at about 10

"A charge of 160 lbs. can be placed upon the upper ball; and when the communication cock is opened, the 120 lbs, will be raised up (see Fig. II.). By this simple experiment it is clearly proved that a gain of 120 lbs. of force can be obtained. The author intends to avail himself of this force, and to make a 20 horse power engine for the next Exposition of Paris in

"Such is the invention of which every one speaks -a constant force obtained without expense. machine of unlimited power, which feeds itself. No



A is an iron tube; B B are iron disks; C C are india rubber balls; D is a communication tap; E is the air cock; F is 160 lbs, weight.

To PROLONG the duration of ropes, steep them in a solution of sulphate of copper, 1 oz. to 1 quart of water, and then tar them.

# Communications.

# The Curve Described by a Point on a Connecting Rod.

To the Editor of the Scientific American :

In your issue of January 20 appears a note from W. H. P., in which he repeats the erroneous statement that the path of a point on the connecting rod, between the crank pin and crosshead centers, is always an ellipse: adding that an instrument constructed on that principle would be a most per fect elliptograph. A trial would convince him of his error, and that would do no harm; but as some one else may be misled into such an experiment, by supposing that W. H. P.'s diagram proves the truth of his assertion, it may be worth while to point out that, on the contrary, it clearly proves its fallacy

Let the circle in Fig. 1 be the path of the crank pin; if we draw ordinates, AD, JC, FG, and bisect them, the curve, RXP, through the points of bisection, is an ellipse; and the equal ordinates, 8D, TG, are equidistant from the minor axis. Now let o, the middle point of the con necting rod, EH, be the tracing point; then ok will be the greatest ordinate of the described curve, and equal to CX. But it will not be at the middle of ez, the length of the curve, nor will equal ordinates be equidistant from it. For instance, mg, nl are ordinates corresponding and equal to SD, TG. But the triangles, ABD, FIG, having the same hypothenuse and the same altitude, have equal bases; the triangle, HEC, has the greater altitude, CE, while the hypothenuse is the same, therefore its base, HC, is less than B D or I G, and as g, k, I are the middle points of these bases, gk is greater than kl. The curve in question, then, is not an ellipse, nor is it symmetrical with respect to any transverse line; if not "slightly wider" at one end

than the other, it is at any rate slightly longer. The deviation from the elliptical form may not be great under all conditions, but it exists in all cases, with one exception, and is sufficient to preclude the adoption of what is usually understood by the "crank and connecting rod movement" in an elliptograph. The exceptional case I mentioned in a former note; if the length of the connecting rod be equal to that of the crank, and the stroke of the crosshead four times as great, the described curve will be a true ellipse. Such an arrangement would hardly be adopted in a steam engine, but is perfectly practicable in a drawing instrument. The movement is shown in Fig. 2, which is lettered to cor respond with Fig. 1. It is also clear that in this case the tracing point being as before at the middle of the connecting rod, the whole length, ez, of the described curve will be 1 times RP; and in order to prove it a true ellipse, it will suffice to show that all the abscissas are increased in the same proportion, the ordinates remaining the same as in RXP. Now, when the crank pin is at A, the crank and connecting rod, AC and AB, form two sides of the isosceles triangle CAB, whose base, BC, is bisected at D by the ordinate, AD of the circle: which, itself being bisected at S, gives SD the ordinate of RXP, to which mg is equal. But A B being bisected at m, ms or its equal, gD, is the half of BD or of its equal, DC; that is, Cg is 11 times CD: and so of any other position of the crank. It may be added that the movement of AB, the connecting rod in this arrangement, is identical with that of the pencil bar in the common trammel, which will be seen by prolonging BA to meet the vertical center line in W; for in that case the triangle, CAW, being also isosceles, it is clear that, as B moves to and fro on the horizontal line, W will rise and fall in the vertical line; and if as shown, the crank may be removed without affecting the result. The mechanical device of the crank, however, gives some advantages; one of which, it may be mentioned, is that, by altering the length of the connecting rod, the instrument may be adjusted to draw curves which are not ellipti cal, but very decidedly egg-shaped; Fig. 8, for example, would hardly be mistaken for an ellipse by any one.

It may be of interest to some to note that the result attained by either of the devices mentioned, and illustrated in Fig. 2, may also be accomplished in another manner. If the wheel shown in dotted lines, whose center is A in that figure, roll within the annular wheel of twice its own diameter, whose center is C, the points, B and W, will move in the horizontal and vertical lines, and m will trace the ellipse Stevens Institute, Hoboken, N. J. C. W. MACCORD.

THE average weight of 20,000 men and women, weighed 1 Boston, Mass., was: Men, 141 5 lbs., women, 124 5 lbs.

# Supporting a Ball on a Blast of Air.

To the Editor of the Scientific American:

In looking up some other matters, I came across an ac count of some experiments in the direction indicated by the above title, which may possess some interest, and furnish some suggestions in connection with the experiments of the same character exhibited at the Centennial, and which have been discussed in the SCIENTIFIC AMERICAN within the last two months. See page 262, volume XXXV

In the Glasgow Mechanic's Magazine for July 2, 1825

supported on a column of water. Now, so far as my information goes, Mr. Leslie leaves the far less singular circumstance of a ball being supported on a perpendicular column either of water or air, to be claimed as the discovery of those earlier philosophers, from whose ingenuity the Swiss and German schoolboys (of whom the correspondent in the Chemist speaks so highly) had learned their amusing recreation; but the Professor deservedly, I think, is entitled to the merit of first proving that a brass ball could be supported upon a column of water or of air, when that column is inclined even to an angle of 45° from the perpendicular."

In the volume of the Chemist referred to, which I chance to have also in my library, I find on page 15 the following:

volume LXXX., page 338, in an article entitled "Account of several experiments, performed with a compressed gas apparatus, by John Deuchar, Esqr.," occurs the following:

"Experiment 1. When a common brass blowpipe nozzed is put upon the top of the condensing gas-holder, a mahogany ball will be supported upon the column of gas as it is allowed to escape; and when the ball is at the distance of from one."

It have also in my library, I find on page 15 the following:

"Hydraulics.—Curious Experiment.—The following experiment has recently been exhibited in the northern part of this country by a celebrated professor. A jet of water, by means of a great pressure, was made to spout upwards, and bear aloft, almost as high as the ceiling, a hollow copper ball will be supported upon the column of gas as it is allowed to escape; and when the ball is at the distance of from one."

The water was made to spout up in one unbroken jet, about the thickness of a lady's finger.

Striking the ball on the under striking the ball on the under side, it spread out into a thin and the following:

"Hydraulics.—Curious Experiment.—The following:

"Hydraulics.—Curious Expe

side, it spread out into a thin shell or film, which invested the globular surface on all sides, and afterwards descendsides, and afterwards descended in rain or spray. The ball kept playing on the top of the jet, not leaping up and down, but vibrating a little from side to side, and generally it performed at the same time a slow vertical motion on its axis. It is remarkable that it is not necessary for the water to rise in a vertical direction. The experiment succeeded, and the ball was supported equally well, when the jet was inclined ten or fifteen degrees."

And on page 175:

And on page 175:

"CURIOUS EXPERIMENT.— We mentioned some months We mentioned some months ago an experiment exhibited in Professor Leslie's class room, in which a hollow brass sphere was balanced on the top of a jet of water, and made to play up and down, in a manner very striking and beautiful. We saw the Professor exhibit subsequently an experiment of the same kind with air, but of a more novel and singular description. Two or three atmospheres of common air were condensed into a close copper vessel, of a size which might be conveniently carried in the hand. A stopcock, with a very minute aperture, fixed on the top of the vessel, being opened, n a stream.

inch to one and a half inch above the opening, we may infine the gas, and still the ball will be supported, and perform a double rotatory motion in the center of the flame (as shown in Fig. 1). Although this experiment be continued for five minutes, yet the wooden ball is not blown aside or suffered to fall, as we would expect, but continues to leap up and down some inches above to the warmed. In order to mark the motion of the ball, it has a white ring round it.

"There are two causes which operate here in keeping the temperature of the ball below the point of combustion. The first is the hollow nature of flame; it is on the outer surface of the gas alone that the combustion the outer surface of the gas alone that the combustion it has necessary supply of oxygen to carry on its combustion; the interior, therefore, in which the ball is situated, consists of a mixture of the gas, partially scorched or converted into smoke, united with some that has not been at all changed, And, secondly, the rapid retatory motion of the ball further prevents the action of the interior uninfamed column of gas, and completely prevents the wood butter of the ball further prevents the action of the interior uninfamed column of gas, and completely prevents the wood butter of the path and completely prevents the wood butter of the path and completely prevents the wood butter of the path and completely prevents the wood butter of the path and completely prevents the wood butter of the path and the content of the path and the path and the content of the path and the content of the path and the path and the content of the path and t

discussed and may be found in some text books; but it is curious to see how the supporting of a ball by an oblique blast of air has died out of recollection.

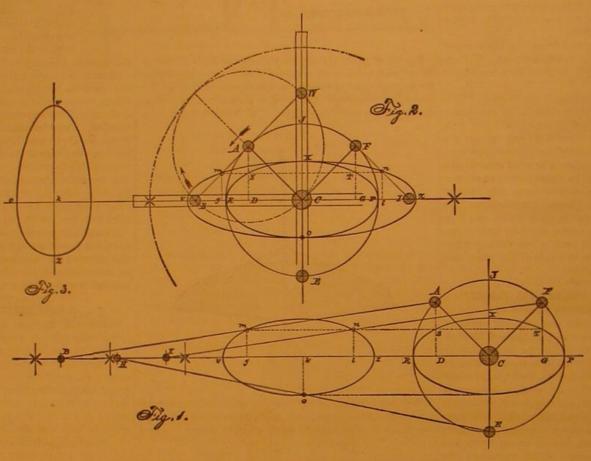
I have encountered in many places a general reference to investigations of Faraday on the above subject, but have found no trace of them as yet among the list of his papers given in the "Catalogue of Scientific Papers" published by the Royal Society, nor have I encountered any public by Professor Leslie in relation to the matters quoted above.

HENRY MORTON. Stevens Institute of Technology, Hoboken, N. J.

# A Segmental Parabolic Reflector.

To the Editor of the Scientific American

The descriptions published of the so-called Balestrieri reflector (repeatedly pre-invented by Americans) have reminded me of an instrument which I designed in 1867, when living in Mono county, California, and which has remained on paper because I had no chance then of getting it made, and have ever since been occupied with other affairs. It is a reflector consisting of concentric parabolic rings or segments of copper, coated inside with nickel or silver, which are so curved and arranged that all solar rays falling upon them parallel with their axis are bent to a common focus. In consequence of the latter being behind the reflector and had claimed the merit of discovering that a brass ball could be quite near to the same, manipulations which would be very



flamed column of gas, and completely prevents the wood

flamed column of gas, and completely prevents the wood burning.

"Experiment 2. Repeat the last experiment, and, at the same time, incline the apparatus to one side, and we have the ball supported on a column of flame obliquely, even at an angle of nearly 45° (as shown in Fig. 2), from the perpendicular. The inflammation of the gas in this instance-shows how correct Professor Leslie's ideas were with regard to the nature of the phenomenon which he, I believe, first noticed, of a column of air supporting a hollow brass ball at an angle of 45°; namely, that the ball was enveloped by a sheath of the air; and the inflammation of the gas renders, so far, unnecessary any mathematical demonstration with regard to that point.

"Here is shown, in a very beautiful manner, the inflamed sheath of gas surrounding the ball, by the rapid motion and force of which it is that the ball is enabled to resist the power of gravitation even at the inclination of an angle of 45°; but when we slant the apparatus more to one side, we then find that the attraction of gravitation becomes stronger than the propelling force of the inflamed gas, and we see the ball drop through the burning sheath in which it was previously enveloped.

"In alluding to the very curious observation of Mr. Leslie

"In alluding to the very curious observation of Mr. Leslie regarding common air, I cannot help stating that, in the Chemist, volume L, page 381, it has, by misrepresentation, been attempted to make it appear that the learned Professor

ror are rendered perfectly convenient. The reflector may focus for a considerable space of time; and means may also be devised for separating the solar rays by filtration through

thin enough to be sprung by hand pressure.

Case, however, may fall perpendicularly, an case, however, may fall perpendicularly, an (for fine work) with a broader faced hammer. be devised for separating the solar rays by filtration through proper absorbing media. Any good physicist will know, without being furnished with a diagram, how to construct ferent ways, it being necessary only to give to the concentric rings or segments (which might best be made by depositing copper upon moulds of wood, covered with plaster and corthe parallel rays, striking them at various angles of incidence be reflected to the same point. There can be no doubt that, with a large reflector of this kind, it will be possible to produce calorific effects of which we have at present no confocal flame in a certain direction into space, and it must answer that purpose quite well.

A. Partz.

Loose place without hammering it at all. The method of attack is to first hammer the plate, letting the first series of swer that purpose quite well.

### Plant Vigorous Young Trees.

To the Editor of the Scientific American

On page 70 of your current volume, you advise farmers and fruit growers to buy small trees rather than large ones. In a general sense you are perhaps correct; but practical pomologists know that to judge rightly of the value of a tree by its rings alone is quite impossible, there being other conditions of growth quite as important, and even more so, than the relative size and height of its trunk and branches. Having a pretty extensive experience in the planting and growth of young fruit trees especially, I have found the roots to be the most important consideration, and the best indication of vigor and quality; and were I compelled to purchase trees without seeing them, roots and all, I should much prefer seeing the roots than the trees proper; and indeed, with such evidence of their quality, I could not be greatly deceived. A tree with a fine mass of fibrous surface roots of a healthy, vigorous color, and thin, small, rather than thick, broken main roots, is sure to grow and thrive with any sort of fair treatment, and in almost any soil; but without such fibrous roots, and having only two or three large mutilated horns or prongs, and a heavy stub for a tap root, which must from necessity have been broken and skinned in removal from the nursery row, the tree were better thrown on the brush heap than given space and trouble in the orchard. In view of the fact that most of our nurserymen work their trees upon seed ling root stock and leave them standing in the rows where first planted, it is easy to understand why so large a percentage fails to grow and thrive when removed to our gardens and orchards, and why in some cases, with the utmost care and attention, so many years of doubt and uncertainty must intervene before the fruit appears. In the deep fertile soil of the nursery, they send down long tap roots which, if left undisturbed, grow to the exclusion of anything in the shape of fibrous roots; and when the trees are finally removed for sale, this long tap root must of course be cut or broken off, and it is thus somewhat miraculous if the tree lives at all.

To buy only small trees will not entirely obviate the difficulty, although it is in every way poor policy to purchase or plant very large trees of any kind. But in procuring small trees, it is very important to know various other attending conditions: whether they are small simply from a stunted condition of growth and general lack of constitutional vigor, or because they are young, which of course is the only admissible condition. I have trees of three years which far surpass in vigor and size others of ten. I would certainly prefer even large trees, if vigorous, to small, stunted trees of like age. So it will be seen it is not safe to rely upon small trees altogether. A better rule would be perhaps to buy young trees rather than small, if, indeed, the matter can be narrowed down to one short invariable rule, which I very much doubt. Show me the roots of a tree, and I'll tell you how it looks above ground. Look at the roots first, then the wood and bark; do not care about the size so much, and you need not inquire very particularly about the age after having made the examination indicated. All reliable nurserymen are well acquainted with these facts, and should not mislead their customers in their catalogue classifications. The real, true quality of a fruit tree exists in its degree of vigor and thrift; and it is with reference to this, together with age that the various grades and prices should be arranged.

Kingston, N. Y. H. HENDRICKS.

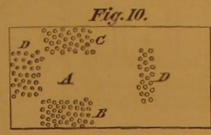
# STRAIGHTENING WROUGHT METAL PLATES.

No. IL

dle of the plate; and quickly releasing this pressure, we being also wider apart as the middle of the plate is apwatch where its bending movement takes place. If it occurs proached.

most at the outer edges, it proves that the plate is contracted A plate is said to be contracted when the hand bending are from the city of Paris alone.

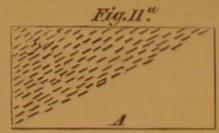
used conjointly with the first named, is to stand the plate on edge with the light in front of us, but not overhead, as in Fig. the light falls, and any unevenness will be made plainly visible by the shadows upon the surface of the plate. The eye should also be cast along the edges to note any twist or locate any rectly shaped on a lathe) such a curvature and position that kinks. Perhaps our trial by these tests, employed either singly or in conjunction, demonstrates the plate to have the bulge in it, denoted in Figs. 10 and 11 by the inclosure within the line, A. This bulge is called a loose place; and if the plate is bent or springs back and forth a little, this spot ception; and the instrument may not only become an impor- will be found to move the most. The plate is, in fact, edgetant aid to Science, but may also find some useful applica- bound, as it might aptly be termed; and hence, to straighten tions in the arts. By the Balestrieri reflector, which consists it, we do not attempt to batter the bulge down by placing of concentric conical rings or segments, the solar rays can the plate on a large block and hammering away at the convex naturally not be brought to a focus, but only be collected in side; but we place it on a small block and proceed to stretch an axial line. Its proper purpose is to cast the light of a the plate at and near the edges, and so remove the bulge or



blows be delivered as denoted in Fig. 10 by the marks at B and we then deliver the blows denoted by the marks at C and at D in the same figure. These blows will, if sufficient of them are delivered, remove the loose place. While giving these blows, the workman takes care to hold the plate so that his blows fall solid and do not "drum:" that is to say, if the spot where the hammer falls does not rest upon the anvil, the effect of the plate is similar to that produced by a drumstick upon a drum, producing no result save to jar the fingers holding the plate. And this jar is frequently sufficiently great to cause severe pain and sometimes injury



to the fingers. In removing the loose place, we shall find, in almost all cases, that we have induced contraction in the plate round about the spot marked D in Fig. 10; and this contraction we remove by a few blows, as denoted by the marks at D. In this operation, we have merely stretched the plate where it was necessary to release the loose place.



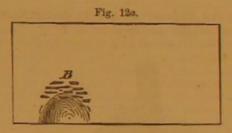
Let us now suppose that our testing had shown the plate to be twisted. We then carefully note which edge of the plate is the straightest, and which is the one that is bent, and then place our plate upon the anvil, as shown in Fig. 11a, in which that part of the plate on the left hand side of the diagonal line is supposed to be the one that is bent, the bend lying downwards (the edge, A, being the straightest). We As an example, let us take a plate, say 18 inches by 24, as then attack the plate, if a thick one with the long cross face say of 19 gauge, we rest one end of it on the block and sup- action of the hammer being to lift the plate in front of it. port the other end in the left hand, as shown in Fig. 11; then The blows at and towards the edges are always delivered handles are sometimes used: with the right hand we exert a sudden pressure in the mid- first, the hammering being carried towards the middle, and

difficult or impossible to perform in front of a concave mir. in the middle; while, if the center of the plate moves the process shows the edges to move the most; and in this case most, it demonstrates that it is expanded in the middle. And all that is necessary to remove the contraction is to strike the be so mounted as to enable the operator to keep its axis the same rule applies to any part of the plate. This way of plate a few blows about the contracted part, as we did to redirected towards the sun, and thus to maintain a complete testing may be implicitly relied upon for all plates or sheets move the contraction at D in Fig. 10. The blows in this case, however, may fall perpendicularly, and be delivered

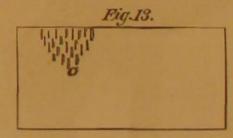
To remove a kink or crooked place at or near the edge of a plate, we proceed as shown in Fig. 12, laying the plate the instrument, which may, indeed, be done in somewhat dif- 12; we then cast one eye along the face of the plate upon which with the convex side of the kink resting upon the anvil (the shaded part, A, representing the kink), and delivering the blows denoted by the marks at B, in Fig. 12a. We next turn the plate upside down, and strike the blows denoted by the marks or dashes at C, Fig. 13; and the kink will be removed.



To straighten the plate shown in Fig. 9, we place it upon the anvil, as shown in Fig. 14, striking blows as denoted at A, and placing but a very small portion of the plate over the anvil at first; and as it is straightened, we pass it gradually further over the anvil, taking care that it is not, at any part of the process, placed so far over the anvil as to drum, which will always take place if the part of the plate struck does not bed, under the force of the blow, well upon the anvil.



We have now explained all the principles involved in straightening wrought metal plates; and no matter in what shape a plate is bent, it can be straightened by the application of these rules, applied either singly or in combination. As a rule, they require to be used in combination: thus a plate may have a loose place and a kink, or a kink and a twist, and in these cases the operation to remove the one is



performed conjointly with that necessary to remove the other, either being slightly modified to suit the other operation. The anvil, it will be seen, must be small enough to permit of the plate being attacked in individual spots or places; for the plate must always lie so that the part being struck is solid upon the anvil. In consequence of this requirement, the holding of the plate becomes an important element; for, with a good helper, the plate may be quickly and readily adjusted, thus saving much time and labor.



A rude system of straightening is sometimes performed by the aid of a trip hammer, the finishing process being performed on a large iron block. This plan is crude, however, and is more productive of hammer marks than it is of true work. Very thick plates, those too thick to be readily afin Fig. 10. The first thing to do is to ascertain where it is hammer, and if a thin one with the twist hammer; and in fected by the blows of a sledge hammer, are made red hot out of straight, which is done as follows: If it is a thin plate, either case we deliver the blows denoted by the marks, the and straightened upon iron blocks larger than the plates. For this operation large wooden mallets with very long

> Over 13,000 applications for space have already been filed by the authorities of the French Exposition next year; 7,800

### NEW ROTARY PUMP.

We extract from the Revue Industrielle the annexed engraving of a new rotary pump, which is quite simple in construction, and which, our contemporary states, has successfully withstood quite severe tests.

Placed eccentrically in the cylinder is a drum, as shown in Fig. 2, to which are bronze pallets which close sions drawn from the foregoing, and also show the further Viennese photographer, bear testimony to the efficacy of the

into recesses in the drum. These, as the drum rotates, draw in the water through the ball valve in the suction pipe below. The drum shaft is mounted independently of the pulley shaft, Fig. 1, so that any strain on the latter, by the belts, will not tend to throw the pump mechanism out of line. The connection between the shafts consists simply of the end of the drum shaft entering a socket in the end of the pulley shaft.

The pallets may be easily removed without taking the drum from the cylinder. The joints of the cover are packed by rubber packing, which fits in a groove made half in the cover and half in the cylin-

### Dyeing Raw Cotton.

The following is considered the best and easiest way for dyeing raw cotton. Boil with 22 lbs. extract of logwood for 100 lbs., till it is all well

night, or one or two days; then wash well. That is the best same time destroyed, and fastest black, and stands well.

# A NEW PHYLLOXERA REMEDY-DECORTICATION.

Sciences that the decorticating or removing of the bark from

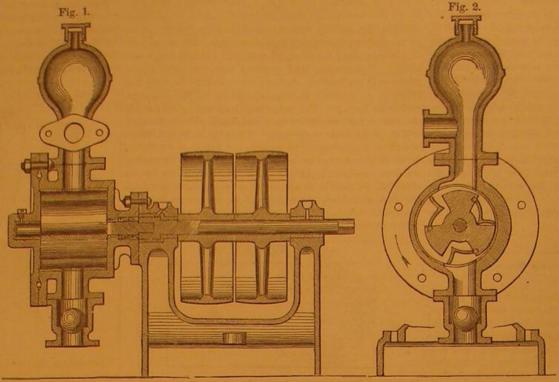


Fig. 1.-SABATE'S DECORTICATING GLOVE.

gives, in La Nature, some positive facts regarding the effi- siderable distance

cacy of this process, based on actual trials in his own vineyards. He states that a plot of about 20 acres had its vines (white grape, age 60 years) nearly destroyed in 1875. During the winter of 1875-6, the vines were barked during the coldest weather. They have since become in a flourishing condition, and last autumn yielded an amount of grapes double that of the preceding year; and 48 acres of other vines (red grape, aged from 15 to 20 years) were similarly treated in February, March, and April. Since then they have not been attacked, and the old phylloxera points of lougment have not enlarged, while a far larger yield was obtained. In general, the vegetation in both of these vineyards offered a striking contrast to that in adjoining ones where decortication had not been practised. Although the vines in the latter were planted in fully as rich soil, and were identical in variety and in age, they are now as badly attacked as

at any time during the past two or three years. Indeed, their production is lessened, and is scarcely 60 per cent of that of last year. These facts have attracted official notice, and a committee from different French vine growers' associations have lately undertaken and completed an extended course of experiments based upon them. These substantiate the conclu-



HOUYOUX'S ROTARY PUMP.

penetrated, then dry; then boil slowly with 10 lbs. chromate of potash and 5 lbs. soda | benefit that, by removing the bark, a large number of harmcrystals; make run the liquor, take out, and keep over ful insects, which take refuge therein in winter, are at the

The modes of decorticating the vines are represented in the annexed illustrations. The workman wears a glove, Fig. 1, made of mail or rings of galvanized iron. It weighs about It was recently announced in the French Academy of 20 ozs., and with it a man can easily bark 500 large threebranched trunks per day. Fig. 1 shows how the bark is removed by rubbing the branch longitudinally. In order to reach crotchets and sharp angles, the bow, shown in Fig. 2, is used, the cord being a twisted line of galvanized iron wire.

# A Machine Switchman.

About as curious a railway signal as we have ever seen has recently been patented through the Scientific American Patent Agency by Mr. J. D. Hughson, of Prairie City, Ill. This inventor believes that, where an engineer might fail to heed the indication of a semaphore or some other purely mechanical apparatus, he would be sure to notice the frantic gestures of a man posted beside the track. As men of flesh and blood cannot probably be found who would be willing to stand on a high pedestal for indefinite periods of time and wave their arms .t exact intervals, a machine man has been contrived who flourishes a flag, hammers a bell, and displays a changeable light in his bat with unfailing regularity. The man owes his movements to clockwork operated by weights, and the latter are controlled by electricity. When a train passes, it moves a little stop beside the track which, by a mechanical connection, shifts a switch so that the current from a main line of telegraph wire is diverted into a short circuit. An electro-magnet inside the machine man is thus excited; and as it attracts its armature, the latter releases a detent. The weights then descend, and the man waves his flag and pounds his bell, while the light on his hat changes to red. When the train has passed, the current is broken from the short circuit, but the man keeps on his motions until a wheel in his interior comp letes its revolugrape vines is a valuable preventive of phylloxera ravages, tion and thus allows the detents once more to engage. Of and that the vines thus treated also soon showed very per- course the time during which he waves his flag, etc., is long ceptible signs of improvement in vegetation. M. Sabaté now enough to allow the train that has passed to travel a con-

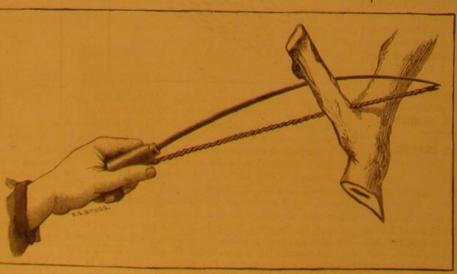


Fig. 2.—SABATE'S DECORTICATING BOW.

### The Coffee Photographic Process.

A correspondent in Switzerland lately sent some examples of this process, which, by reason of their depth, vigor, and richness, were equal to the best wet-plate photographs; and now both M. Haakman, the President of the Photographic Society at Amsterdam, and M. Victor Angerer, a well known

process. M. Haakman says he has given some attention to dry plates, for, as he practises photography simply for pleasure, these are generally more convenient to use than wet films. He has tried, he tells us, tannin, tea, tobacco, morphine, and several other substances in the preparation of his dry films; but none of these, to his thinking, afford such clean and satisfactory films as coffee.

M. Haakman prepares his plates in the simplest manner; and although we have several times published formulæ in regard to the production of coffee plates, our readers may like to know the precise plan followed by M. Haakman. His coffee solution is made up of: Boiling water, 6 cubic inches; pure Java coffee (burnt), 77 grains; white sugar, dissolved in a little water, 39 grains. This infusion, when cold, is poured twice over the sensitized collodion films, which are then dried.

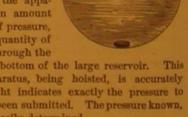
#### A NEW BATHOMETER.

We extract from La Nature the annexed engraving of a new and simple instrument for measuring great sea depths. It is the invention of Dr. H. Fol, and consists of a spherical glass reservoir filled with a liquid very slightly compressible -water, for instance, or, better still, ether. The only orifice

to the vessel is a capillary tube which communicates with a small reservoir above, which is filled with mercury. The latter, at the presumed temperature of the water at the sea bottom, should just stand at the level with the orifice in the pointed stopper inserted in the large reservoir. The upper surface of the mercury is exposed to contact with the sea water.

In using the device, it is simply lowered by a sounding line. The liquid within the large reservoir will be compressed as the apparatus descends, a given amount for each atmosphere of pressure, and a corresponding quantity of mercury will escape through the

orifice and sink to the bottom of the large reservoir. This mercury on the apparatus, being hoisted, is accurately weighed, and its weight indicates exactly the pressure to which the device has been submitted. The pressure known, the depth of water is easily determined.



# Do not Allow the Frogs to be Pared.

The frog of the foot of every horse is the natural support of the foot, and should never be cut away except to remove the rough edges which occasionally appear from common wear. At a late meeting of the farriers and horseshoers in Wilmington, Del., there was a great deal said in condemnation of the manner in which horses are shod, especially in the rural districts. A lecturer, a veterinary surgeon (accord-

ing to the New York Herald), said that "the frog of the foot was often pared away so artistically to make a neat job that the tendon or muscle that extended down the leg, over what is known as the tion, was often injured, and then the horse would be weak in the legs, and blunder. He severely characterized the habit of burning the hoof with a red hot shoe to make it fit, and said there ought to be a law passed to hang any blacksmith who would use red hot shoes in this way. The shoe should be fitted to the shape of the foot, rather than the foot fitted to the

An electric battery, famous because it was once owned and operated by Benjamin Franklin and other distinguished philosophers, has been in use at Dartmouth College for years, and is now employed almost daily for class-room experiments.

### A PERSIAN DWELLING.

There is little to be seen in modern Persia that tends to substantiate the tales of ancient travelers concerning the magnificence and wealth of the cities ruled by the Shah. Colossal ruins attest the grandeur of former days, but centuries of misgovernment have reduced a people naturally industrious and energetic to a mere horde, existing under scarcely more than the semblance of civilization. Persia, or rather her cities, might be termed the abode of shams; for deception reigns everywhere, from the huge paste diamonds of the Shah to the imposing pillars of dust and straw which decorate the wretchedly constructed buildings.

An excellent idea of the exterior of a Persian dwelling of the better class in Teheran is afforded by our engraving. The courtyard, and probably the most attractive portion of the structure, is represented; and the picture shows nothing of the intolerable filthy surroundings of even the finest private grounds. The materials of construction used are sundried bricks, which have little cohesion, and which before long render the walls in a very dilapidated state. The elaborate cornice and columns represented in the engraving are scarcely more stable than so much theatrical scenery, being merely of wood stuccoed over with mud. In some structures stone is used, and tiles are employed for decorative purposes; but this more substantial mode of building is confined to the houses of dignitaries, or to the bazaars or mosques. In the latter the relics of past magnificence are yet discernible, and one edifice is asserted to be roofed with plates of pure gold. In view of the acquisitive nature of betake themselves to tents on the neighboring plain of Sul-Persian officials, and the unconcealed corruption which tanieh; while the rest of the population accept the ravages of reigns in every department of the government, the statement that so much treasure is allowed to remain unappropriated races. to some one's private use is rather questionable. Persian architecture, however, is not without its importance; and as it involves the application of the singularly beautiful arabesques known the world over as Persian patterns, it presents suggestions to our designers and decorators, of which at the present time advantage is widely being taken. The arches shown in our engraving are by no means of the conventional pattern, and are exceedingly graceful; while there is a harmony of design between the general form of the building and its flat decoration which appeals strongly to correct taste. To perceive to what excellent use it is possible to turn the Persian arabesque and the closely analogous Moorish designs, the reader has only to examine the architecture of some of the larger Jewish temples in this city. There-where, as a matter of course, the Gothic and other well known styles which, by custom, are almost wholly appropriated to Christian churches, would not be suitablearchitects have been compelled to seek other sources for in a year. A glance at the two hoops will show that the every variety of decoration; and the results are adaptations ecliptic can only cross the equator at two points. These are

have likewise recently resorted, to an unusual degree, to Persian ornamentation, and some of the most exquisite productions in repoussé silver and niello work are based entirely upon Persian patterns.

Individual design apart, the aspect of groups of Persian houses is not inviting, but rather monotonous; and the eye finds its only relief in the courtyards or in the gardens, where trees are allowed to grow. The interiors of the dwellings, especially those of the richer classes, often, however, bespeak an unlooked-for degree of comfort: that is, if comfort can be had in any structure which is liable to fall down unless constantly repaired. The courtyard represented in the engraving is entirely inclosed by the dwelling, and is reached from the street by a narrow corridor. On two sides of it are simple blank walls; on the others are the fronts of two distinct buildings (one of which is represented), one belonging to the master of the house and the male portion of the household, the other to the harem. Each consists of a day. large saloon, separated from the courtyard by glass windows, with two smaller apartments on the ground floor, and a balcony chamber above. The flat roofs are reached by an uncovered flight of steps, and are places of frequent resort in the warm season after nightfall. In winter the rooms are heated by jars of charred fuel, half buried in the floor. The houses of the richer classes in Teheran are seldom occupied during the summer, as, owing to its filthy condition, the city then becomes unhealthy. The monarch and aristocracy then pestilence with that fatalistic indifference peculiar to Oriental

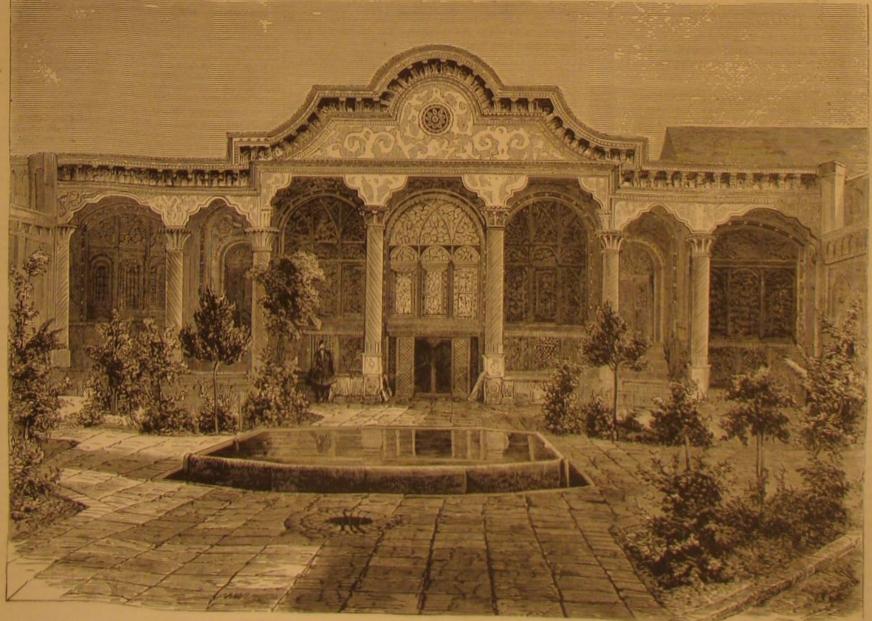
#### Some Astronomical Notes for March.

A writer in the New York Tribune says that March is in many respects an important month. The sun, which has all winter long been south, is now rapidly approaching the north, and will cross the equator at 7:16 (New York time) on the morning of March 20. This point is called the vernal or spring equinox. Many of our young readers know that there are two equinoxes in a year, the verbal equinox in March, the autumnal in September. A simple illustration will probably help them to understand better the meaning of the terms equinox and equinoctial points. Take two large hoops. Place one inside the other, and hold them horizontally. Now tilt the inner hoop a little, so that half of it is above and half below the other hoop, which remains horizontal. Let the latter represent the equator; then the tilted hoop will stand for the ecliptic round which the sun travels

their non-conventionality. Workers in other branches of art | because when the sun is in these points the days and nights at all places are supposed to be equal. Not that they are exactly equal then, though they would be if the sun were only obliging enough to stay on the equator when it reached As a matter of fact, however, the sun's motion north or south when crossing the equator is more rapid than in any other part of his path, and so the days and nights are not quite equal at the equinoxes. Take the equinoxes this year as examples: At New York, on March 20, the sun rises at 3 minutes past 6 A.M., and sets at 12 minutes past 6 P.M., making the day 12 hours and 9 minutes long. Since the sun sets on the 20th at 6:12, and rises on the morning of the 21st at 6:02, the night of the 20th is only 11 hours and 50 minutes long, or 19 minutes shorter than the day. Again, on September 22, the sun rises at 5:48 A.M. and sets at 5:57 P.M., the day being 12 hours and 9 minutes long. But as the sun rises at 5:49 A.M. on the 23d, the night of the 22d is only 11 hours and 52 minutes long, or 17 minutes shorter than the

The place in which the sun crosses the equator in Spring is also known as the first point of Aries. Aries is the constellation of the Ram. But when on the 20th of March this year the sun crosses the equator, it will be in the constellation of The Fishes, almost in a direct line beneath the Alpherat and Algenib in the square of Pegasus. Why do astronomers call this place, then, the first point of Aries? Well. the two points in which the sun crosses the equator are not stationary, but are changing every year. The earth is like a big top spinning around on its axis at a great rate, and at the same time running around the sun along that tilted hoop called the ecliptic. But the top isn't quite steady; as the boys would say, it wobbles a little bit, and the effect of the wobbling is to make the equinoctial points go backward a trifle every year. This going backward-or from east to west-of these points on the equator is called the precession of the equinoxes. But some bright reader will say: "Precession means going before, and these equinoctial points go backward! Why not call it retrogression of the equinoxes? Well, perhaps that would be a better title; but "precession" here means that the equinox of to-day "precedes" that of to-morrow; that of to-morrow "precedes" or is east of the place of the equinox the next day, and so on. This change of place is constantly going on, but so slowly that it only amounts to 501 minutes of arc in a year-a quantity so small that it will take nearly 26,000 years for these points to go entirely round the equator.

The man who first found out about this precession of the equinoxes did it a very long time ago. His name was Hipparchus. He was a disciple of the great school of Alexan, dria, and lived about 140 years before Christ. And he found it out in this way: Some 170 years before his time another of Oriental design, pleasing both intrinsically and because of known as the equinoctial points, and also as the equinoxes, astronomer named Timocharis had calculated the distance of



INTERIOR COURTYARD OF A HOUSE IN TEHERAN, PERSIA.

Spica, in the Virgin, from the sun at the time of the autumfound it to be greater than Timocharis had made it. The required the metals named, and no others difference between the two measurements was too large to lead him to suppose that Timocharis had made a mistake, and he was thus forced to the conclusion that the sun and dividing this difference by the number of years which had passed since the first measurement was made, the annual precession was 49 minutes-which was only a very little wrong. Now, in the days of Hipparchus the sun really was just entering the Ram at the spring equinox, which was then, therefore, the first point of Aries. In the 2,000 years since this point has gone westward nearly 28 degrees, which brings it into the constellation of The Fishes; but the old name has not been changed.

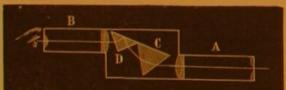
"Hipparchus was a very clever astronomer," says the writer. "It would take too much room to tell all about him, but I may mention one other good thing he did: he made a catalogue of the principal stars-the first of its kind-and calculated their positions. This passed three hundred years later into the hands of another old astronomer named Ptolemy, who made a better catalogue, which has been very valuable in enabling modern astronomers to find out the changes which have taken place in the apparent places of the stars during the past two thousand years.'

The first point of Aries is important, because it is the point from which the right ascensions of all the heavenly bodies are reckoned. To mark places on the earth we speak of their longitude and latitude. The position of a star is expressed by its right ascension and declination. Declination means distance north or south of the equator. Right ascension is the distance from the first point of Aries measured on the equator, always to the east, and is usually stated in time, one hour being equal to 15 degrees of arc. In consequence of this going backward of the equinoxes, the right ascensions of all the stars are constantly increasing, and will of course go on increasing till the first point gets back to Aries, or right ascensions are reckoned from a fixed point.

Orion is still the most conspicuous constellation, and may be found in the southwest soon after dark, with Sirius in the Great Dog nearly south. Other prominent stars visible on fine evenings are Mirfak in Perseus, Alcyone in the Pleiades, Aldebaran in the Bull, Capella in the Wagoner, Procyon in the Little Dog, Castor and Pollux in the Twins, Regulus in the Lion, Arcturus in the Hunter, and Spica in the Virgin. The moon is in conjunction with Jupiter and Mars on the 7th, and will occult one or two of the smaller stars in the Pleiades a little after 9 o'clock (Washington time) on the evening of the 19th.

### [For the Scientific American.] NEW SPECTROSCOPE FOR DIRECT VISION. BY PROPESSOR A. BICCO

This instrument consists of the following parts: A is a collimator, in which the distance of the slot for the admission of light to the achromatic lens is equal to the focal distance of the latter. C is a prism of dispersive flint glass, which decomposes the light of the beam made parallel by the colli-



mator. D is a prism for total reflection, which sends the decomposed light into the telescope, B, parallel to the collimator, A. If the field of view of the telescope will not hold about an axis passing through the middle of the hypothenuse of its base by means of an external lever. By this means the different parts of the spectrum will be successively reflected into the telescope

On account of its simplicity, this spectroscope is very easily constructed; and by reason of the shortness of the path which the light passes over in the glass, the loss of light is less than that which takes place in a five-prism Amici spectroscope for direct vision.

Modena, Italy.

# Metallotherapy-Another Deception.

When the blue glass believers become tired of their hobby, as many of them doubtless already have movement," "grape," "will," and other "cures," which from time to time have furnished sensations for the gullible or held out vain hope to the afflicted, they will find a new field for their credulity in the metal cure lately invented in France, and which, according to one of our best French contemporaries, is working miracles. Here are some examples: A young woman was totally paralyzed over her right side. Her body was utterly devoid of feeling; and a sharp needle thrust in her body attracted no notice. Burg simply gave her a cylinder of gold to hold in the hand, she being blindfolded. In fifteen minutes, she felt a pin prick, then recognized the touch of a plurality of objects, and regained perfect sensibility. Another patient had her left side paralyzed. This called for a copper cylinder, whereupon she too was cured. Then a venerable lady, whose jaw was in a similar unfortunate condition, was cured by a lump of iron under her tongue and a bandage of iron plates on her see patent

head. It should be observed that interchanging metals upon nal equinox. Hipparchus also measured this distance and these people did not produce good results. Their "systems

Cause, of course, electricity, it being the fashion to use that much-misused word to explain anything which is not readily comprehended, from blue glass radiations to love. Spica were really further apart than they were a hundred and seventy years before. And he found further that by

#### The Obnoxious Franking Privilege Again.

The Sundry Civil Appropriation bill, which was hurried through Congress during the closing hours of the late session, has been made the means of putting through a measure, tacked on as an amendment, which is meeting with the wholesale reprobation that it deserves. It is a resurrection of about the worst feature in the hitherto defunct franking privilege-namely, that of allowing members of Congress to send public documents free through the mails. Luckily the period fixed by law wherein the postal service of the country can thus be turned into an express agency for Congressmen expires on January 1 next; so that, even if the measure be not repealed before that date, public opinion concerning it is sufficiently strong to prevent its subsequent renewal.

We have frequently pointed out how great an imposition on the government any such privilege as this is. The mere sending of Congressmen's letters is in itself no particular burden to the mails; but when it comes to forwarding tons of electioneering documents already printed, and now distributed at the cost of the people, or private packages, or even wash clothes (as used to be the case), and the brunt of all to be borne by a service already working under a deficit, the practice degenerates into an abuse, and there is no reason for its existence. Now, we suppose, the average member will flood his constituents with Patent Office reports and copies of his speeches in lavish profusion, and in marked contrast to his careful distribution of such favors when he had to pay the postage. Government presses will accordingly be kept running, and the people will lose, not only the member's small contribution to post office expenses, but will pay for the production and transportation of some thousands more useless books, which will follow their usual short circuit from the press to the paper maker.

And that is not all; pension agents, land agents, patent agents, and others doing business in Washington, will probably avail themselves of some friendly member's stamp or signature in mailing broadcast their circulars, etc. This was done before, and human nature has not changed.

# Blue Glass in a Nut Shell.

General Pleasonton's blue glass theory is assailed by the SCIENTIFIC AMERICAN. His idea that electricity is generated by the passage of light through the glass is declared to be absurd. Nor have colored rays any beneficial effect on life, the reverse rather being the truth, as a pure, white light is best. The only good that can possibly come of blue glass is in its use as a shade for decreasing the intensity of solar light,-New York Sun.

# PUBLISHERS' NOTICE.

New subscriptions to the Scientific American and the SCIENTIFIC AMERICAN SUPPLEMENT will, for the present, be entered upon our books to commence with the year, and the back numbers will be sent to each new subscriber unless a request to the contrary accompanies the order.

Instead of a notice being printed on the wrapper, an nouncing that a subscription is about to end, the time of expiration is now denoted in the printed address each week.

In the article on the oleo-margarin industry in our last issue, the statement that "mixed fat of all kinds" is used the whole of the spectrum, the prism, D, is made to turn should read "mixed beef fat"-this being the only variety employed at the factory described.

# Inventions Patented in England by Americans.

From February 3 to February 19, 1877, inclusive, ARTHLERY GAME.—W. Rose, New York city.
CIGAR MACHINERY.—J. F. Fygh, Philadelphia, Pa.
CIGAR-MAKING MACHINE.—J. S., Winsor, Providence, R. I.
CUTTING PIPES, ETC.—A. C. Wood, Byracuse, N. Y.
DIESSING MILLSTONES.—W. Griscom, Pottsville, Pa.
FIRE ARM, ETC.—E. T. Starr, New York city.
FIRICTION COUPLING, ETC.—A. K. Rider, Walton, N. Y.
GAS STOVE, STC.—E. B. COX, Brooklyn, N. Y.
LOCK STITCH SEWING MACHINE.—C. F. Hollis, Boston, Mass.
MAKING SAWS, ETC.—G. F. Simonds, Fitchburg, Mass.
PADDLE WREEL.—W. C. Thompson, Tipton, Tenn.
PAPER POLF BOX, ETC.—G. Wheeler et al., Albany, N. Y.
PARING APPLES, ETC.—G. Regner, Washington, Mo.
REFRIGERATOR, ETC.—G. L. Riker et al., New York city.
ROTARY ENGINE.—J. C. Thomas, Carinsville, Ill
SCHOOL SLATE, ETC.—J. W. Hystl et al., Newark, N. J.
SEWING MACHINE.—C. H. Willcox, New York city.
SIUTTLE.—W. Beatly et al., Gray, Me.
SPINNING FRAME.—G. Draper et al., Hopedale, Mass.
YARN-WINDING REGULATOR.—S. Jackson, Lawrence, Mass. From February 3 to February 19, 1877, inclusive.

# Recent American and Loreign Batents.

# NEW WOODWORKING AND HOUSE AND CARRIAGE BUILDING INVENTIONS.

IMPROVED VEHICLE GEARING.

David G. Wyeth, New Way, O.—The object of this invention is to related wyth, New Way, O.—The object of this invention is to provide a rehicle gearing in which a reach, fifth wheel, and ordinary form of bolster are dispensed with. The springs are coupled in pairs, and arranged in a triangular relation to the rear axie. The rear clips and front bearings of the springs are also constructed in a peculiar manner. For particulars,

# IMPROVED MACHINE FOR JOINTING STAVES

Edmund W. Gillman, Long Island City, N. Y .- In this device two rotary concave cutter disks are arranged facing each other, upon a single shaft, each disk being provided with knives arranged tangential to a circle of small diameter described from the center of the disk. A casing surrounds each disk, which is connected with an exhaust fan for removing the shav-ings. Adjustable guide plates are attached to the side of the casing for supporting the stave, and there is a pivoted frame for carrying the stars centering and clamping apparatus. The machine includes a device for centering the staves, and for clamping them while being jointed; and also an adjusting device, by means of which the ends of the staves may be narrowed more proportionately in wide staves than in narrower ones; and means for inclining the stave in opposite direction to give its edges the

#### IMPROVED FLOOR CLAMP.

William H. Tarrant, Eau Claire, Wis.—This clamp may be used for laying single or double flooring. It consists of an eccentric cam and lever that operate jointly a sliding bar for pushing the flooring board and spring acted and serrated cam levers that bind on the joists for securing the clamp frame rigidly in position during work.

#### IMPROVED SNOW GUARD FOR ROOFS.

George F. Folsom, Boston Highlands, Mass.—This consists of a wire bent at right angles at one end and sharpened, so as to be readily driven into the roof boards. At the other end it is bent in the opposite direction, and formed into a loop of peculiar shape, which projects upward from the roof, and is provided with a tongue which is capable of retaining a plate of metal, which will retain the snow until it melts, thereby preventing the sliding of large quantities of snow in a mass from the roof.

#### IMPROVED GANG SAW MILL.

Dudley J. Marston, Amesbury, Mass.—This relates to that class of gang Dudley J. Marston, Amesoury, mass.—This relates to that class of gang saw mills that employ a series of vertically reciprocating saws for cutting a number of boards simultaneously from a log. The advantages clatmed are, that long and slender logs may be sawed without difficulty, as the force is exerted equally from above and below. The gates, having oppositely arranged cranks, counterbalance each other, so that jarring is avoided, and the speed may be increased, and the strain on the frame being lessened, it may be made lighter than the frames of ordinary mills.

#### IMPROVED MACHINE FOR JOINTING STAVES.

eph S. Milton, Bardstown, Ky.-This consists of a swinging stave supporting or bed frame, with ratchet shaped guides, operated by a hand lever, and swinging in guide grooves of the main frame. The stave is preced against curved adjustable seats and held in bulged shape by a cam lever and spring ratchet, for being jointed by a plane guided along the table

#### NEW TEXTILE INVENTION.

#### SOFTENING AND CLEANSING ANIMAL AND VEGETABLE FIBRE

William Maynard, New York city,-This invention relates to the use of detergents previous to bleaching, by which cotton, silk, wool, and grasses (such as hemp, flax, etc.) may be softened, decolorized, and cleansed, without bolling and with greater economy of time, labor, and materials. The process consists in the use of sulphuric acid, hydrated, mixed with a centralizing proportion of an alkali, but principally sal sods, which mixture is used instead of a solution of the crystallized sulphite salt, and possesses peculiar advantages over the use of the latter in that it obviates the time, labor, and expense of crystallization, is much more effective in its actions, does not injuriously affect the fiber, and is not subject to the deterioration incident to the use of the crystallized sulphites, which, when kept, rapidly oxidize and pass into the sulphates.

# NEW MISCELLANEOUS INVENTIONS.

# PREVENTING ACCUMULATION OF CARBON IN RETORTS.

Watson Karr, Frostburg, Md.—The process consists in using a small quantity of semi-bituminous coal with the ordinary bituminous or soft coal in the retort. The hydrogen gas produced from the semi-bituminous coal combines with the carbon from the bituminous coal which would otherwise be deposited upon the roof of the retort. The process saves the labor and time required for removing the carbon formations from the retort in the usual way, and likewise avoids the consequent injury to the retort itself, so that its durability is greatly increased.

# IMPROVED BALE BAND TIGHTENER.

John L. Sheppard, Charleston, S. C.—The object of this invention is to provide an improved device or apparatus for bringing together the ends of cotton bale bands and taking up the slack while the bales are in the press. The same consists in vertical sliding bars, attracted respectively to the front side of the platen and bed of the press, and provided with slots, or otherwise so constructed as to enable them to clutch the ends of the band, that when they are slided towards each other the band will be tightened and the slack taken up.

# IMPROVED STOCKING SUPPORTER.

E. Louise Demorest and Thomas W. G. Cook, New York city, assignors E. Louise Demorest and Thomas W. G. Cook, New York City, assignors to W. Jennings Demorest, of same place.—This consists in the combination of a clasp pin attached to the ends of an elastic strap by means of clips, and a combined clasp pin and buckle that receives the elastic strap, which is double. The clasp pins at the lower ends of the clastic strap are fastened into the stocking, and the clasp pin that is attached to the buckle. is fastened to the under garments

# IMPROVED TOY WHIRLIGIG.

Charles E. Steller, Milwaukee, Wis.—This toy is so constructed as to give a rapid rotary motion, first in one direction and then in the other, to objects placed upon the revolving table or disks, to cause said objects to represent various beautiful and fanciful forms.

# IMPROVED VETERINARY SURGICAL INSTRUMENT.

Lewis Woods Hamilton, Pendleton, Oregon.—This instrument is species, dapted for use in castrating animals. It consists of nippers having cup pers and shears, and the shanks of the latter ar rovided with a finger

# IMPROVED SAFETY GUARD OR COCKEYE FOR HARNESS.

Fayette W. Knapp and Christopher Schallhorn, Fiddletown, Cal.—This consists in a peculiar construction of the cockeys which connects the trace with the single-tree. The eye which embraces the single-tree is swiveled to the yoke, which is attached to the trace, and is provided with a spring-actuated follower, between which and the end of the eye the hook which is upon the end of the single-tree is embraced. The invention was described and illustrated on p. 118, vol. 36.

# IMPROVED FLY BRUSH.

Daniel H. Mowen, Greencastle, Pa.—This consists in the arrangement of a vertical shaft carrying a horizontal brush arm, a lever for moving the same, and a clamp for attaching it to a table or chair. The said shaft is provided with a spring for returning it to its normal position after it is moved by the lever. There is also a new adjusting device, by which the brush arm may be readily adjusted to any height on the vertical shaft, and by which the said arm may be made to project more or less from the verti-cal shaft.

#### IMPROVED GAS TORCH

Albert R. Weiss, Brooklyn, N. Y.—This consists of a gas-lighting torch worked by a fulminate ribbon, whose pellets are fed and ignited by a suita-ble mechanism. The latter consists of a sliding sectional piston rod, operated from a trigger of the handle guided in a curved tube, and reset by a spring of the feeding device.

#### IMPROVED REIN SUPPORT.

Joseph L. Ryder, Islesborough, Me.—This device is made of a single piece of metal bent to form a central guide piece, eyes, and guard tongues. It prevents the reins getting entangled under the whiffletrees, or under the

#### IMPROVED MIDDLINGS SEPARATOR.

Peter Muller, St. Charles, Mo.—This consists in suspending the frame of a middlings purifier by straps, and providing it with a cam wheel, pawl, shaft, and springs, arranged to reciprocate and jar the frame transversely to the flow of the material.

#### IMPROVED ELECTRIC LIGHTING APPARATUS FOR LAMPS.

Prof. William H. Zimmercan, Chestertown, Md.—This is a novel construction of self-lighting lamp, based upon the general principle of the employment of a hydrogen gas generator, together with a galvanic battery, in which the battery current heats a platinum wire red hot to ignite the jet of hydrogen, the flame of which latter implinges against and ignites the wick of the lamp. The invention consists, mainly, in locating the gas generator and the battery in twin supporting sockets attached to the brachial slide carrying the lamp, and in rendering the various vessels to be filled capable of independent support in upright position while being filled; in addition to which, the invention further consists in novel means for simultaneously bringing into operation both the gas generating apparatus and the battery, and instantly effecting the generation of gas, the flow of the electric current, and the lighting of the lamp. The self-lighting devices may be applied with slight modifications to all forms of lamps as well as to gas brackets.

#### NEW MECHANICAL AND ENGINEERING INVENTIONS.

### IMPROVED HORSESHOE MACHINE.

John W. Chewning, Jr., Shadwell Depot, Va.—The present invention is an improvement upon that for which letters patent of the United States were granted to the same party August 26, 1876 (No. 181,641). The improve-ment relates to the construction of the contact surfaces of the swaging die and the combined former and ejector; also to the mechanism for recipro-

#### IMPROVED CHAIN PROPELLER FOR VESSELS

William B, Whiting, Milwaukee, Wis.—This invention is an improve-ment in that class of chain propellers in which the boat is bisected by a central longitudinal opening in which the chain propeller is arranged. The novelty consists partly in the improved construction of the propeller, de-signed with a view to strength and smoothness of operation; and also in arranging the endless chain propeller about an inclined compartment conchannel, which compartment rises toward the stern so as to secure the double result of facilitating the return of the paddles to the forward end of the boat upon the inclined deck railway, as well as the withdrawal of the paddles vertically from the water, which obviates the carrying of "dead matter".

### IMPROVED QUILTING ATTACHMENT FOR SEWING MACHINES.

John Douglass, Millport, Mo.—The quilting frame is attached to and pendant from a traveling carriage, which is supported upon an extensible horizontal beam or frame, in such manner as adapts it to be used in connection with a sewing machine. The quilting frame is moved back and forth to carry the quilt under the needle and return, and may be hung up out of the way when not required for use. The beam on which the carriage runs may be easily taken down when required.

# IMPROVED APPARATUS FOR CONVERTING MOTION.

Peter Gregersen, Wanzeka, Wis.—This is an apparatus for converting reciprocating motion to continuous rotary motion; and it consists in the combination of movable racks with a silding frame that is attached to the piston rod of an engine. The device also consists in a mutilated pinion that meshes with the movable racks, and is provided with a double cam, by which the motion of the shaft rotated by the said racks is reversed.

# IMPROVED MACHINE FOR SHEARING SHEET METAL

George Summers, Niles, O.—Threaded rods are provided upon which the feet are formed. These feet are fastened to the fixed jaw of the shears by means of bolts, and project therefrom at right angles. Guide plates are fitted loosely to the rods, and are held in place by means of nuts. Several sets of guide plates may be provided, that increase in height as they are placed farther from the blade of the shears, so that a number of widths

# IMPROVED EARTH AUGER.

James McCullough, Pensacola, Fla.—By turning the center shaft in one direction, the auger is opened for work, taking in the sand, earth, and water, and retaining the same, by turning the shaft in opposite direction and closing the openings of the auger by a valve. The auger is then raised for being emptied, the center shaft being attached to the auger, to prevent ent of the valve in vertical direction by a collar, keyed to the

# IMPROVED EARTH AUGER.

Edward Cox and Henry Cox, East St. Louis, III.—This consists of a box anger attached, by a yoke, to a vertical shaft, at the upper end of which another yoke is attached that is made to revoive by bevel gearing. The upper yoke is provided with a horizontal shaft, having at its outer end a pinion that travels upon a series of cogs formed at the edge of the circular openings in which the yoke is suspended. An endiess chain, carrying buckets, passes over a pulley on the horizontal shaft and around a pulley in the yoke that supports the auger. The whole is supported by a derrick, which is provided with a windlass for raising and lowering.

# IMPROVED COTTON CLEANER.

James A. Bowers and Milton Adar, Princeton, Ark.-This consists of a we and a revolving cylinder with beaters, combined with a feeding and discharging case, in which the cotton feeds from a hopper at the top and escapes at the side, while the dirt and trash which are beaten out of the cotton by the beater cylinder and ribbed concave fall through the spaces and escaps.

# IMPROVED WATER ELEVATOR.

John F. Long, Bridgewater, Va.—This consists in the arrangement of two pulleys, one placed in a curb over a well, and the other at the bottom horizontally, and tilts to discharge the "shock" upon the ground. The platform is tilted by a suitable device under the control of the driver. water and deliver it to the spout in the curb

# IMPROVED WATER ELEVATOR.

is emptied from the bucket.

#### IMPROVED STEAM GAGE.

Prederick H. McIntosh, Atlantic, Iowa,—This invention consists of a steam gage, whose pressure-indicating spring rod is guided in a screw sleeve at the top, which screw adjusts the tension of the spring until indicating the correct pressure. A link is screwed on to the threaded end of the pressure rod to apply the scales to the gage.

#### IMPROVED WATER WHEEL.

Elisha B. Shattuck and Isaac Stahlman, Mount Pleasant, Mich.-In this Elisha II. Shattuck and Isaac Stabilman, Mount Pleasant, Mich.—In this device it is claimed that increased power is obtained, the water freely discharged, and a larger percentage of the water power utilized. The invention consists of a double wheel, in which the buckets of the upper wheel connect with an inner tube and spiral buckets around the shaft, while the lower wheel connects with an outer cylinder or tabe. The wheel is concaved or dishing, and provided with vent holes at the top to accelerate the

#### IMPROVED PILE DRIVER.

John Gregg, Riverton, Iowa, assignor to himself and James Miller, of same place.—When this device is used as a pile driver, guy-ropes are fixed in eyes attached to the ends of the bolt, on which the pulley sheave works, and the derrick is inclined, so that its top is directly over the place when the pile is to be driven. A clamp is then loosened, and guides are allowed to swing into a vertical position, where they are secured by the clamp engaging braces. The weight is raised by turning the windlass by means of a lever, a rope being attached to it, and running over the sheave, and attached to the hammer moving in the guides.

#### IMPROVED METHOD OF PROPELLING BOATS.

Albert Belz, Appleton, Wis.—The paddle wheel shaft is provided with ordinary paddle wheels. A spur wheel, which is keyed to the shaft and takes its power from a similar wheel, which is fixed upon the shaft. Cranks are placed on opposite ends of the shaft, and are worked by hand levers. The whole apparatus may be easily detached from the boat when desired.

#### IMPROVED BALANCED VALVE FOR STEAM ENGINE.

William Jackson, Millerstown, Pa.-This consists of a valve the back of which is beveled, and whose central or exhaust space extends to the rear in a beveled cover placed at the back of the valve, between which and the valve seat the valve moves. The whole is inclosed in the steam chest, and all of the exposed sides of the valve are subjected to the same pressure, so that the valve is balanced, and little power is required to move it.

#### IMPROVED ROTARY ENGINE.

John C. Thomas, Carlinville, Ill.—The wheel or disk within the casing has deep transverse grooves in which radial pistons work, the rods of which pass through stuffing boxes in the wheel. The rods are attached to hollow boxes in which are springs which act upon bars. Said bars pass through slots in the boxes and through slots in the radial bars or spokes of

#### IMPROVED HEMMER FOR SEWING MACHINE.

Charles L. Goethals, Los Angeles, Cal.—This is an improved adjustable hemmer for sewing machines, by which folds of different widths may be hemmed and the fabric fed in regular manner to the needle after being started. The invention consists of a base part, with sliding folding part, that folds and feeds the fabric to the needle, and a pivoted guide piece, that regulates the folding of the fabric.

### IMPROVED PUMP.

Swan Petersen, Knoxville, III.—The lower and the upper pump stock are coupled together by a tabe joint. A rim extends around the tube intermediately between the ends of the pump stocks, which are tightly seated against the rim by packing rims. The strong and rigid connection of the pump stocks is obtained by projecting metallic lags, secured by bands extending around the ends of the pump stocks. The lower pump stock is secured to the wails of the well by a brace, which is rigidly wedged in place. The convenience of releasing the brace and taking out the lower pump stock for repairs, as well as the reliable and effective working of the pump when properly coupled at the tube joint, furnishes a pump of substantial, durable, and convenient construction.

# IMPROVED ROTARY ENGINE.

Hodgen L Willson, Harrisville, Tex., assignor to hims-if and L. J. Russell, of same place.—The operation of this rotary engine is as follows: Steam passes through a passage in a rocking valve on the upper side of the cylinder, and through one or two passages in said cylinder into the steam chest; thence through a port in a side valve, and through a passage in a guide, and into the cylinder by way of a passage in the abutment. When the piston has moved through a half revolution, a cam quickly shifts the rocking valve, so that steam is admitted to the other of the two passages. The steam acts upon the piston, shifting the abutment, and admitting steam to the cylinder, forcing the piston through the remainder of the stroke, while this takes place the steam from the first passage is allowed to pass While this takes place the steam from the first passage is allowed to pass

# IMPROVED WATER WHEEL

Nelson L. Greene, Edmeston, N. Y.-By new devices in this wheel, a body of water of varying cross section may be thrown without obstruction or diminution of power on the wheel. The escape of water at the top of the casing is also prevented, and a full utilization of the reaction of the water at the lower part of the wheel is claimed to be obtained.

# IMPROVED TRUSS BRIDGE.

Lyman W. Densmore, St. Joseph, Mo.—The principal novel features of this bridge are: First, forming the truss chord of metallic rods having their ends extended past each other and through the girders or couplings and fastening them upon the opposite sides of said girders or couplings by means of nuts; the chord rods being increased in number toward the cen ter, but always arranged about a common center of tension; and secondly, the fastening of one of the tension rods in each panel, whose strut carries a cumulative horizontal thrust to an independent angle block carrying said strut; and thirdly, the particular arrangement of a detachable girder beneath the couplings.

# NEW AGRICULTURAL INVENTIONS.

# IMPROVED CORN HARVESTER.

James Pienkharp, Columbus, O .-- The corn stalks are severed close to the ground and carried back on to a platform by means of a rotating-armed shaft, and a vibrating carrier provided with hooks or curved arms.

# IMPROVED SEED PLANTER.

James H. Sale, Boydsville, Ky.—This invention belongs to that class of seed planters in which a given quantity of seed are lifted from the hopper by means of a pivoted reciprocating seed cup, and are dumped into a pipe or Thomas J, Reid, Lexington, Ind., assignor to himself and John Malick, of same place.—This relates to that class of elevators that employ a windlass and bucket for raising water. The windlass has two drums, of differcut diameter, journaled in the upper portion of the curb. Upon the larger
drum a rope is wound, by which the bucket is raised or lowered, and upon
the smaller drum a strap is wound in a contrary direction, which is attached to a curved lever, by which the cievator is operated. There is also
an arrangement of wire guides for the buckets, that extend from the top to

the bottom of the well. A slide runs upon the said wires, to which the bucket is hinged, and a catch receives and retains the slide when the water bucket is hinged, and a catch receives and retains the slide when the water vided with the feed cups, have a compound motion which causes them alter-nately to rise and move forward to dump the seed, and then recede toward the center of the box and descend to be filled again.

#### IMPROVED RECIPROCATING CHURN.

John Henry Sheffer, Cairo, Ky.—This relates to gearing for converting the rotary motion of a hand crank into the reciprocating motion required for driving the dasher. It consists in a crank disk that is attached to a shaft that is journaled in a standard attached to the churn cover, and driven by spur gearing turned by hand power. There is also a slotted cross head that is driven by the crank, and is connected with a jointed

#### IMPROVED HARROW.

Charles Keehner, Roseville Jun. tion, Cal.—The new feature here is a harrow section formed of converging rods connected by cross rods, the other rods having their nearer ends hooked, and the inner having their farther ends hooked. The middle rod is provided with a hook at one and an eye at the other end, so that by alternately reversing the sections they may be connected at the sides as well as in alignment,

#### IMPROVED CORN PLANTER.

August J. Hints, Lemont, Ill.—In using this planter, the jaws are thrust into the soil up to a stop attached to a stationary jaw. The upper end of the planter is then carried forward, which swings the stationary jaw backward, allowing the seed to drop into the soil, and, at the same time, loosening the soil, so that it will fall into the hole formed by the jaws as the same are withdrawn. As the jaws are withdrawn from the soil a spring closes the said jaws, ready to be again thrust into the soil, and, at the same time, draws forward an arm, bringing the dropping hole within the body, to be again filled with seed.

#### IMPROVED CORN PLANTER.

Jesse G. Stokesbary and John H. Stokesbary, Millersburg, Iowa.—This corn planter is so constructed as to drop the seed automatically as the machine is drawn forward. It is easily controlled, and enables the hills to be planted in accurate check row.

#### IMPROVED HAY GATHERER.

Harlin Butner and James J. Ray, Clarence, Mo.—This is a rake for collecting the hay and drawing it to the stack. It is so constructed that the weight of the load will raise the points of the teeth from the ground, so that they will not catch, and so that it may be readily withdrawn from the

#### IMPROVED SHOVEL PLOW.

Thomas H. C. Dow, Tampico, Ill.—This implement is so constructed that it may be adjusted for use as an ordinary shovel plow, or turned toward either side to form a right or left hand plow, as the particular work to be done may require.

#### IMPROVED COTTON PLANTER AND PERTILIZER DISTRIBUTER.

Joseph A. Shine, Mount Olive, N. C.—This machine is so constructed as to open a furrow, distribute cotton seed and guano into it, and cover the seed. It includes a new construction of the hopper and attached

#### IMPROVED FARM FENCE.

Charles Cremer, Red Bluff, Cal,—This fence is made without posts or nails, and is so constructed that it may be used as a stock fence, as a protector for young hedges, and as a sheep shed. It is not liable to be pushed or blown over. To the notched outer edges of the supporters the side boards are attached. Said boards are beveled at their ends to overlap each other edges in the supporters. other edgewise in said notches, and are secured to each other and to said

# NEW HOUSEHOLD INVENTIONS.

# IMPROVED FOLDING CHAIR.

John A. Ware, Morris, Ill .- It consists of a chair having the rear legs and John A. Ware, Morris, III.—It consists of a chair having the rear legs and back made in one piece with a seat hinged to the same at the rear and free to fold upwardly at its front; in connection with which elements are arranged a set of front legs with tenons at their upper ends which enter mortises in the chair seat, the said front legs being connected with the seat and back by means of side bruces pivoted to the front legs, the middle part of the seat, and the back of the chair, and provided with an apwardly folding toggle joint whereby the parts of the chair may be folded compactly, and in such manner as to stand alone upon its four legs.

# IMPROVED FRUIT JAR.

Adam Dicker, Middletown, O.—This is a fruit jar composed of black opaque glass, which excludes light from its interior. It combines all of the advantages of transparent glass, metal, and earthenware, with none of their disadvantages—i. s., it prevents the fading and deleterious effect of light upon the fruit incident to transparent jars, obviates the corresive action and metallic taste produced by the acids of the fruit upon metal cans, is free from the clumsiness of earthenware jars, and the objectionable action of the acids upon the glaze on the one hand, or the difficulty of removing the germs of ferment on the other when left porous.

# DIPROVED BUTTER DISH.

Westel E. Hawkins, Wallingford, Conn., assignor to Simpson, Hall, Miller & Co., of same place.—In this butter dish the cover of metal is made in two parts, pivoted at their angles to the opposite sides of the body of said dish, so that they may be turned down upon the outside of said body. Segmental gear wheels at the angles of the parts of the cover cause said parts to move together upon their pivots. Suitable devices are provided for fastening the cover in desired position.

# IMPROVED BLANKET.

Nathaniel Wickliffe, Waterproof, La.—This consists of a couple of light blankets of wool with a lining between or outside of them of paper, laid on a sheet of gauce adapted to strengthen the paper, to prevent it from tearing by the handling of the blankets. The paper and the cloth layers are suitably fastened together detachably by buttons, to take them apart to remove the paper for washing the cloth. The paper, being of such close texture as to prevent the passage or air, makes the blanket much warner for a given weight of material.

# IMPROVED WASHBOARD.

Westly Todd, Wauseen, O., assignor to himself and H. H. Williams, of same place.—The object here is to improve the construction of the wash-board for which letters patent were granted to same inventor July 18, 1876, so as make it stronger and more durable without increasing the cost of formed along the side edges of the zinc facing, between or within the main

# IMPROVED ROCKING CHAIR.

William Shanb, Nashville, Tenn,-This consists of a rocking swing, made of round rockers secured centrally to the posts of the seats, and at the ends to the extended foot and seat rests. The seat rests are braced by interior strengthening pieces. The swing cannot upset, and is readily porta-

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The Charge for Insertion under this head is One Dollar a line for each insertion. If the Notice exceeds four lines, One Dollar and a Half per line will be charged.

Second-hand Achromatic Telescope, 214 or 3 inch objective, wanted by Wm. Erwin, Groves, Fayette Co., Ind. Diamond Saws. J. Dickinson, 64 Nassau St., N. Y.

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Wanted-New or Second-hand Iron Planer, 4 to 7 feet bed. Send cash price and description to the Galen Agri-cultural and Manufacturing Co., Lock Box 24, Clyde, N. Y.

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Chester Steel Castings Co, make castings twice as strong as malleable iron castings, at about the same price. See their advertisement on page 189.

Hand Fire Engines, Lift and Force Pumps for fire and all other purposes. Address Rumsey & Co., Seneca Falls, N. Y., U. S. A.

The Zero Refrigerator was awarded a grand Centennial medal. Send for book. Lesley, 226 W. 234 St., N. Y. See Boult's Paneling, Moulding, and Dovetailing Ma-chine at Centennial, B. 8-55. Send for pamphlet and sample of work. B. C. Mach'y Co., Battle Creek, Mich.



or a recipe for mucilage, see p. 27, vol. 34.—R. P. C. is
formed that the only non-conductor of magnetism is

the process described on p. 251, vol. 28. To mend rublegral education within reach of all," said Chief Juslee Chase. Departments: Classical, Scientific, Philosolical. Ladies: Normal, Music, Industrial, Fine Arts,
reparatory, Museum worth \$450,000. Board and Tuition
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the process described on p. 251, vol. 28. To mend rubler boots, follow the instructions given on p. 203, vol 30.

—A. L. F., will find on p. 119, vol. 28, a recipe for a cement for mending leather shoes.—C. A. D. will find directions for fireproofing clothing on p. 282, vol. 32.—A. D.

A. will find directions for mounting chromos on p. 91,
vol. 31. This also answers T. S. R.—G. K., who asks as
to the U. S. Coast Survey, should sign his letters with
his name and address.—R. C. S. will find on p. 119, vol. 28, a recipe for a cement for mending leather shoes.—C. A. D. will find directions for fireproofing clothing on p. 282, vol. 32.

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vol. 31. This also answers T. S. R.—G. K., who asks as
to the U. S. Coast Survey, should sign his letters with
his process. his name and address.—E. C. S. will find on p. 319, vol. S5, a recipe for a cement wash for woodwork.—A. B. C. will find formulæ for the passage of water through pipes on p. 48, vol. 29.—W. L. B., A. J. W., W. G. L., E. K., C. F. W., J. G., N. T., W. P. B., and others, who ask us to recommend books on industrial and scientific subjects. About 4 december 1. ju our columns, all of whom are trustworthy firms, for

(1) T. A. D. asks; 1. What kind, diameter, and focus should a lens be for a photographic can ra to take photographs 41/2 inches by 31/2 inches, princi-pally landscape views? A. An achromatic of about 1/4 inch diameter and 5 or 6 inches focus. 2. At about wha stance should the lens be placed from the photographic plate? A. Where the image will be sharpest on a ground lass, placed where the photographic plate is to be. 3. f stops or diaphragms are used, what kind is necessary and where the plate is to be. and where should they be placed? A. If the instrument is a double combination, the diaphragm should be placed midway between the lenses. If a single lens, place it in front. A piece of cardboard with a round hole in the center is all that is wanted. The smaller the diaphragm, the sharper the place of the place of the smaller of the sharper the place of the place. liaphragm, the sharper the picture will be, and the longer the necessary exposure

(2) F. I. E. says: I have several photographic lenses; and wishing to form some kind of instrument on the principle of the "Wonder" camera, so that objects and pictures may be projected on a screen without much trouble or expense, I would like to know how the glasses are arranged, and what kind of light is best? A. Your 34 portrait lens is just what is wanted for the objective. Then, in addition to this, you need two condensing lenses, and (if gas or oil is used) a reflector behind the light, the same as in a magic lantern with the "Wonder"

(3) A. B. C. asks: Can stereoscope lenses or the lenses of a small spyglass, be used in constructing the home-made magic lantern? A. The usual stereoscopic lenses cannot be used, because they are ground thicker on one side than the other. The lens of a small spyglass would do if not of too long focus. It will make the picture small unless the lantern is placed at some distance from the screen. A lens of about 6 inches focus is the best; and in small rooms, even shorter focus is

(4) E. J. B. asks: Will a photographic camera, with three lenses and four inches focus, do as an objective for a magic lantern? Will the "Wonder" camera as described in Science Record for 1875 do? Could the object glass of an opera glass be used for the purpose? A. If the photographic combination was made for a portrait camera to be used without a diaphragm, then it will answer the purpose very well. Also the opera glass objectives may be used, either singly or in combination. If one will make the picture on the screen as large as you wish, it will give you more light than the two together.

(5) J. L. K. says: I would like to make a 1 inch hole in a window pane, and have tried several ways, but broke the glass every time. How can it be done? A. Bore a hole in the center by means of a hard steel drill moistened with turpentine. Cut the circle with a good glazier's diamond guided by a small piece of copper wire centered in the hole just bored, and by means of cuts radiating from the center to the circumference divide the circle into numerous small sectors. Then, with a small piece of metal, tap the glass on the posterior side gently, following each cut throughout its extent. When this has been properly done, fasten a piece of putty over the area of the circle on the cut side of the glass; and, while holding the putty, tap the glass on the other side firmly in the center of the circle. Too much pressure on the diamond will cause it to scratch without cutting the glass.

(6) E. B. asks: 1. How shall I treat hickory to prevent its becoming powder-post, as we term it?

A. The trouble is due to a diseased state of the timber, H. B., Jr., will find a good recipe for quarium cement on p. 232, vol. 23.—C. R. is informed at the apparent spontaneous cracking of glass tumblers by no means an uncommon occurrence. P. R. R. will be at to cat the timber in the timber in the timber in the timber in the timber which have not been properly dried or seasoned one of the best preventives of this disease is a solution of corrosive sublimate forced into the pores of the wood by means of an air pump. 2. When shall I cut lify A. It is best to cut the timber in the late fall or early

> (7) E. T. says: In speaking of leaky roofs you say that the best job would be to put on a new tin roof in small sheets. Which kind of tin is most durayou say has the best jow which kind of the lamost dura-roof in small sheets. Which kind of the is most dura-ble, the leaded or dark lead-colored tin or the bright-light-colored tin? A. Use the best charcoal tin, which is bright-colored, and solder the joints securely.

(8) J. H. W. says: We have had an exploa sufficient interval of space.—E. G. will find an explanation of horse power on p. 23, vol. 23.—A. J. will find an explanation of horse power on p. 23, vol. 23.—A. J. will find something on tempering chisels, etc., on p. 220, vol. 31.

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lent as the one described above, and will favor us with

(9) J. M. L. says: I wish to build an air stack with sufficient draught for two furnaces. Can you give me the proportion existing between area of stack at bottom and top and height, and the areas of the flucs from furnaces? A. It will be sufficient to make the cross section of the stack equal to the combined cross sections of the fines. You can decrease the cross section towards the top if desirable, but there will probably be no advantage in doing so. Build the chimney at least 40 or 50 feet in height, and as much higher, up to 100 feet,

(10) J. J. says: 1. I wish to make a pair of sleigh runners. I have been told that the rim of a wagon wheel steamed and straightened out is very good to make them out of. But I do not know how to straighten them. Could not I get two pieces of oak, of same thickness and width of a rim of a wheel, ad bend them? A. When the wood is softened, secure and bend them? A. When the wood is soluence, secure it by clamps to a former. Perhaps it cannot be bent into shape all at once, but must be heated several times. 2. For a small 1 horse cutter, how far apart should the runners be at the bottom, and how far at the top? A. Distance between runners, 30 to 36 inches at top, and from 2 to 4 inches more at bottom.

(11) W. S. says: 1. I am building a ditcher for drain tile. It is to be drawn by a rope passing a sufflcient number of times around a capstan to prevent its slipping, the free end being wound on a reel. The cap-stan is to be 18 inches in diameter, and the levers 12 feet from center of capstan to where the horses are hitched. What kind and size of rope will be best if two horses are used, and also if our horses are used? A. You can hemp rope 1¼ inches in diameter for 2 horses, and 2 inches in diameter for 4 horses. 2. If wire rope should break, how can I mend it? A. By splicing.

(12) E. L. L. asks: Do the rubber covers upon telegraph instruments increase the sound perceptibly? A. No.

(13) C. F. A. asks: 1. What size of boiler should I use for an engine of 1/2 inch bore and 4 inches stroke? A. Make one 12 inches in diameter and 20 inches high. 2. Can you recommend to me a book on the construction of the marine engine? A. We do not know any work that covers the construction of the modern marine engine. You will find much that is useful in Bourne's and Burgh's treatises.

(14) G. F. asks: 1. What I wish to know is how much power could I expect from an engine 2x5 inches, 60 lbs. pressure, 150 revolutions? A. From 1/2 to 3/4 of a horse power. 2. What size of boiler would I require if it were a plain cylinder, set in brickwork? A. Make a cylinder boiler with about 11 square feet of

(15) W. H. K. asks: Which will bear the greater weight, applied laterally, a round or a square rod of metal or wood, of the same circumference? A.

(16) J. N. A. asks: What has been the highest result in foot lbs., by any steam engine, per 1 lb. of best coal? A. A horse power for 1.5 lbs. of coal per hour is among the best results; this corresponds to foot lbs.

(17) C. P. P. says: What size of boiler would run to best advantage an engine 3 x 11/2 inches?
Of what should it be made? A. You can use a vertical ller, made of wrought iron, 10 inches in diameter and

(18) C. R. W. asks: Please tell me how to calculate the number of yards of excavation in digging a pond or lake 100 feet by 80, in form an ellipse, 9 feet deep with banks sloped 1½ feet to 1 foot of depth? A. Add together the top area, the bottom area, and the area

(19) W. L. F. says: I am making an electro-magnetic machine for medical purposes. I made a spool of wood about 5 inches long, the core of which is bundle of Iron wire. Por the first coil, I wound about 50 feet copper wire (insulated No. 16) around this, and separate from it. I wound about 500 feet silk insulated separate from it. I wound about 600 feet slik insulated wire, No. 22. I connected the ends of the primary coil with I cell of carbon battery, but could not get a secondary current. Please tell me where the difficulty lies?

A. Your arrangement will give you a secondary current by breaking and making the primary. If you require more power, increase the length of your secondary wire

(20) A. S. asks: I have a battery with two opper cylinders 8 inches and 3 inches in diameter, and zinc cylinder 16 inches in diameter. What must I pur It to make it work? A. Blue vitriol and water

(21) L. G. W. says: In making a Camacho electro-magnetic engine, can I construct the tubular magnets, and what should be the size of and length of

connected to the cable. 2. What is the strength of the current used? A. Ten or twelve cells is about the num ber used to charge the condenser. 3. What is the strength at the receiving station as compared wi at the sending station? A. About 90.5 per cent after 3 seconds contact with battery.

(24) H. S. C. says: In your answer to F. H. you say that an engine generally works more economic ally when running at its full capacity. This is un doubtedly true of single valve engines, as a single valve cannot cut off at less than 34 stroke without choking the exhaust and impairing its efficiency in a greater or less degree, according to the point of cut-off. But with an automatic cut-off, or even with a fixed one, I think it can automatic cut-on, or even with a fixed one, I think it can be demonstrated theoretically, as it has been demon-strated practically, that there is great economy in having considerable surplus power in your engine. A. You have misunderstood our reply to F. H. The idea we in-tended to convey was, that under given conditions there is a point at which an engine will work most economically. This is the point at which it should be run, a point probably far within its full capacity.

(25) I. H. D. asks: 1. Why is a chamber used in a condenser for the exhaust steam to flow in? A With a view to economy of space and efficiency of ac-tion, 2, Could not the steam be condensed in an exhaust tion. 2. Could not the steam be condensed in an exhanat pipe, and this pipe be connected with the air pump? A Yes. 3. How much pressure must be given to a jet of water in the combining tabe of an injector, so that it will gain velocity enough to enter a boller, without flowing back into the overflow? A. It depends upon the proportions of the parts. As usually made, the injector will readily force water into the boiler from which it draws its supply of steam, and could be arranged so as to force against much higher pressure than that under which it was working.

(26) G. F. asks: 1. How large an engine could I supply steam to from a plain cylinder boiler, 9 feet long and 14 inches in diameter, of 1 inch iron? A. You can use an engine of from 2 to 3 horse power. 2. Is a plain boiler safer than one with flues? A. Not ne-

(27) G. L. K. asks: 1. Can steam from a boiler with 60 lbs, force water into a cold boiler? A. Yes, 2. Is it possible to get a pressure in the cold boiler above the steam pressure in the steam boiler? I have seen an injector that is said to have forced water into a boiler having 80 lbs. pressure, the injector being operated from a boiler with 20 lbs. pressure. A. Yes. The philosophy of the matter is that a great deal of steam is used, and comparatively little water is forced into the boiler. It is something like a steam pump in which the water cylinder is only as large as the steam cylinder. so that the water pressure can be 5 times the steam

(28) H. C. asks: 1. What pressure will a locomotive boiler of copper plates of  $\frac{1}{10}$  of an inch thick inches in diameter, double riveted, stand? A. 40 lbs How large an engine will it run with firebox 8x8 inches and 8 inches high, and 22 half inch tubes 12 inches long. A. Make one 2 x 3 inches. 3. Which of these two engines, 5 x 6 or 4 x 8 inches, is best for a boat 25 feet long and of 6 feet beam, drawing 6 inches at bow and 24 inches at stern? A. If you wish to compare them when running at the same power, we think the first is preferable on some account

(29) O. A., Jr., says: 1. I have a steam engine with a plain slide valve. The cylinder is 7 inches bore by 9 inches stroke. Steam ports are § by 5§ inches, exhaust port is 1 inch by 5§ inches. Valve travels 1i inch; lead of valve is about ½ inch, lap about ½ inch, cutting off at about ‡ stroke. Engine runs about 20 revolutions per minute with 70 lbs. steam. Can I get more power out of the engine by changing those proportions? A. We do not think, from your account, that there is any need of a change. 2. Which kind of a return flue boiler is the most economical in fuel and water: the boiler that will hold 1½ barrel of water or the boiler that will hold 4½ barrels, the heating surface being the same in both boilers, and each being of 10 horse power? A. We imagine the difference, if any, would be unimportant. (29) O. A., Jr., says: 1. I have a steam en

(30) G. W. A. says: We use 60 lbs, steam on a 12 x 20 inches engine, running three burrs. If we keep just 60 lbs., it is pretty hard work; and it seems easier to let the engine stand and generate 80 lbs. What is the cause of this? A. Generally, an increase of pressure decreases the steam used per horse power, so that although it takes a little more fuel to make 1 lb. of steam at the higher pressure, there are fewer lbs. used to do the same work, and the high pressure is the most

(31) J. R. B. says: I propose running a boat by a screw. She is to be 16 feet long and of sharp bow; of how large a diameter should the screw be? A Make one 18 to 23 inches in diameter and of 214 to 3 feet plitch, with a length of blade of 5 or 6 inches. Ran it at 300 or 400 revolutions per minute.

(32) C. W. H. says: A boat is 100 rods to the stump; and two men are in two separate beats to rods apart. Each man is pulling 50 lbs, on opposite ends of a rope between the boats to pull the boats to-

built, with pressure of 100 lbs. to the inch? A. The data sent are rather incomplete, but you will find rules by which you can calculate the answers to your questions. tions on p. 225, vol. 33.

(34) S. D. C. asks; What is the complete (84) S. D. C. asks: What is the complete formula for finding the radius of the earth at any place, when the force of gravity at that place, and at the equator, and the equatorial radius, are given? A. La Place's formula for the radius, at the latitude L, is: radius in feet=20888025×(1+0\*0016742×cos, 2L). As we understand the premises in your other query, we do not think

(35) W. S. says: 1. I am building a model horizontal engine 11 x 3 inches, and wish to make a boller for it capable of 65 lbs. pressure. What should be the size and the number of flues? A. You can make flues 1 inch in diameter, or less. 2. What would be the best speed to run it at, in order to get the most power? A. From 400 to 850 revolutions per minute.

(36) J. N. W. asks: How much suction (30) d. A. W. asks; How fitted suction power has a fan 2 feet in diameter, with four wings, 8 by 14 inches, revolving 2,000 times in a minute? The induction orifice is 1 x 24 inches. How many ibs, pressure can I produce at the orifice? A. If you wish more pressure than I lb, per square inch, it will be advisable to use some other form of blower.

(37) J. F. & G. W. M. says: There are two tanks for water located 900 feet apart. Each holds about 15,000 gallons. The bottom of one is 11 feet above level of ground and the tank itself is 14 feet high, above level of ground and the tank itself is 14 feet high, making 25 feet from top of tank to level of ground. A pipe runs from this tank down into the ground, to sufficient depth to prevent freezing, and thence along on a level, 900 feet, to the other tank. The bottom of the last-named tank is 3 feet above top of the first-named tank, or 28 feet from level of ground. What size of pipe must I use to empty the water of the second tank into the first tank in 12 hours? What size of pipe will it take te do the same in 24 hours? A To discharge the it take to do the same in 24 hours? A. To discharge the second tank into the first in 12 hours will require a pipe of 2 inches diameter, and in 24 hours 1½ inches diameter. The bends in the pipe should be easy, and no contraction of size, by valves or otherwise, should be al-

(38) W. J. M. asks: Do steam heating pipes consume the oxygen of the air, or is a degree of heat greater than that of pipes heated by steam necessary before the consumption of oxygen begins? Why is it that in an office, if doors or ventilators be closed for a few minntes only, the air becomes very oppressive and stupefying, while the temperature is yet not very bigh, and not as high as could be borne without any discom-fort in a well ventilated room? Would a ventilating shaft, constructed so as to draw from a register in the floor, be of any benefit, or would the air, at the height of a man's hand, remain undisturbed and oppressive? A. Air when heated expands and becomes less capable of supporting animal life, because of the limited quantity of oxygen it then contains in a given volume. The breathing of persons engaged in a sedentary employ-ment is slow, and a dense air would afford greater allment to the blood in their case. There is no reason to believe that steam pipes, when heated, consume the oxygen of the air to a greater extent than other heating surfaces. But there is, without doubt, a minute quantity of moisture driven from the pipes by the internal pressure, which soon renders the air humid, and this has the effect of making breathing more difficult. It is easily inferred from this that supplying fresh air brings no remedy, unless the strong dense air thus admitted is preserved in this state, without being rarefied by the heated pipes. By gradually accustoming yourself to a lower temperature, some relief may be found, or by admitted the relief the strong freshes the relief. adopting the plan of the open fireplace, you may be able the more effectually to preserve the air of your room in its natural state, neither too dry nor too humid

(39) A. B. asks: What are gold and silver alloyed with at the United States mints? A. The gold coinage is  $f_{\theta}$  pure gold and  $g_{\theta}$  alloy. The alloy consists of  $f_{\theta}$  silver and  $f_{\theta}$  copper. The silver coinage also contains  $f_{\theta}$  alloy, which is copper only.

(40) J. McT. says, in reply to M. G. P. who asks if meerschaum pipes, after they have been used a time, are not subjected to some process to bring out the color: I have seen meerschaum and imitation meerschaum pipes colored by the following process: Fill the pipe and smoke down about one third, or to the height to which you wish to color. Leave the remainder of the tobacco in the pipe, and do not empty it or disturb it for several weeks, or until the desired color is obtained. When smoking, put fresh tobacco on the

body of material, or merely sprinkle the surface? If
the latter, how deep should the layer be? A. Spread the
guano into a layer about 3 inches in depth, and sprinkle;
then put together again. 3. What quantity of the dilute iquid would be required for 100 bushels? A. This depends upon the amount of ammonia or its volatile salts etc., have gradually come to be conwhich are contained in the guano. If it contains 6 per less of distrust by the uninformed. cent, it will require about 32 pints of the acid solution about 2 gallons to the ton. 4. Would superheated or dry steam do as a dryer? A. Heated air would be more 5. Would it be advisable to make the deposit perfectly dry, or to allow a small percentage of meisture centage of ammonia? Yes. 7. After the deposit is dried, could it not be put up in bags and shipped without fear of deterioration? A. If not exposed to the strong square quantity only), glycerin, and a weather or very model. ear of deterioration? A. If not exposed to the ser or very moist air, it will not absorb moisture after drying to any extent if tightly packed in strong

(42) M. B. says: Given two lamps, one with a round and the other with a flat wick, the same num-ber of threads in each, and everything else equal, is

there any difference in the amount of light? If so which gives the most? A. There will be a difference in favor of the round wick if properly adjusted; but it will

(43) H. C. asks: Is there a way of softening rams' horns so as to be able to mould them? A. There is no practicable method whereby this may be ac-

(44) E. E. C. asks: What acids are most destructive to steel dies? A. Nitric, muriatic, and sul-phuric acids attack and dissolve the metal most rapidly. Nitric, or a mixture of nitric and muriatic acids (aqua regia), are the proper solvents.

(45) T. H. S. says: 1. I am using a liquid made of 1 lb. sal soda and 14 lb. lime to 1 gallon of water, which, when boiled, comes out as a lye. Of this liquid I use 2 or 3 spoonsful for washing of a boiler of ciothes of the capacity of 8 or 10 gallons, with plenty of water. Will the liquid be injurious to the fabrics? A. Under the conditions, the washing fluid will not injure the fabric to any extent. The fluid may be made stronger y boiling with excess of lime and carbonate of soda sal soda). 2. I use chloride of lime in a liquid state for bleaching the cloth, letting the cloth remain in the rins-ing water for an hour or more. Will the chloride water be injurious to the cloth? Please give a formula to make the chloride water of the proper strength. A. Pass the cloth first through a very dilute bath of sulphuric acid, and immediately through a bath of bleaching powder (chloride or hypochlorite of lime), made by dissolving the powder in 24 parts of cold water, and hang in a close room with as much exposure to bright sunlight as pos-When properly bleached, wash well in water and

(46) C. H. B. asks: How can a sword blade be frosted? A. Clean and polish the metal, flow it quickly with dilute nitric acid; and, when the proper point is reached, wash well in running water,

(47) V. S. A. asks: 1. What will soften brushes after they are used in varnish or French dryer? A. Steep the brushes for 24 hours in good benzole, and then, if necessary, purify by washing them with soap and warm water. 2. How can I preserve photograph proofs? A. Wash them well in cold running water, dry-and keep in a dark place. Or, after washing, fix them by immersing for a few minutes in a strong solution of hyposulphite of soda in water and wash or soak in a copious supply of cold water for 10 to 12 hours.

(48) A. P. asks: Can you furnish me a recipe to make a solution for setting the color of crayon arable in water, with the addition of a very little oil of

(49) A. R. asks: What can I use to repair a glass bath, that will resist nitrate of silver in strong solu-tion? A. Warm the fractured edges of the glass uniformly, and join with fused gutta percha. The edges should be pressed firmly together and allowed to remain in the clamp for an hour, or until perfectly cool.

(50) C. asks: Will you give a chemical analysis of ox blood? A. In 100 parts of ox blood corpuscles there are: Water 68°8, solids 31°2. The solids are: Hematin (with iron) 16°75, globulin and cell membrane 28-222, fat 0-231, extractive matter 0-260, mineral substances (without iron) 0-812. The minerals are: Chlo-rine 0-1686, sulphuric acid 0-0066, phosphoric acid 0-1134, potassium 0°3328, sodium 0°1052, oxygen 0°0967, calcie phosphate 0°0114, magnesic phosphate 0°0073. These blood corpuscles are suspended in a liquid containing, in 100 parts: Water 90°29, fibrin 0°405, albumen 7°884, fat 0-172, extractive matter 0-394, mineral substances 8-55

(51) C. F. M. asks: Is there anything that will give raw hide a fine finish and at the same time be waterproof? A. Steep them in a strong, hot decoction of sumac, alum, and logwood, and dress with a mixture of beeswax, soap, oil, and ivory-black.

(52) P. S. K. W. asks: How may paper be prepared so that linseed oil will not soak into it and that the paper will remain flexible? A. Pass the paper rapthe paper will remain actions? A. Pass we paper hap-idly through strong sulphuric acid and wash quickly with a copious supply of water. After drying, pass through an aqueous solution of dextrin, and then be-tween smooth rollers heated to 500° Fab. The rollers should be under a very considerable pressure,

(53) C. B. W. asks: 1. Is it true, as a general thing, that dress goods, wall papers, etc., in which s green color predominates, are poisonous? A. No, Scheele's green (arsenite of copper), because of its brilliant hue, is often used as a pigment in painting and is obtained. When smoking, put fresh tobacco on the top, and smoke to the same level.

(41) E. McD. asks: 1. What quantity of oil of vitriol should be used to the gallon of water, for dyed with some of the aniline colors have, at times, product to patients and patients are stated as the patients of the same level.

(42) E. McD. asks: 1. What quantity of oil of vitriol should be used to the gallon of water, for dyed with some of the aniline colors have, at times, product to patients and patients are stated as the patients are sta of vitriol should be used to the gallon or water, sprinkling guano for artificial manure? A. Dilute the strong acid with about 30 parts of water, 2. Is it nepermitted to remain for any length of time in direct contact with the moist cuticle; but not otherwise, 3. duced poisonous effects, especially where they have been so numerous that all similarly colored pl etc., have gradually come to be considered with more or

> (54) J. A. W. asks: Is there an acid or chemical which will corrode paper postage stamps, but will not corrode gum arable? A. No. u=1/2 chord, b= height or versed sine, and x= radil, which will not corrode gum arable? A. No.

to remain? A. You cannot hope to expel all the moisture; and it is better not. 6. If the natural state of the
deposit is 50 per cent water and 6 per cent ammonia,
as when fresh baked? A. If the bread is not intended

(56) W. W. asks: What is the best covering for headed haystacks, portable, durable, waterprovermin-proof, and cheap? A. Try the following: Take any coarse fabric, steep it for a few hours in a strong aqueous solution of alum, dry, and coat the upper sursurous solution of alum, dry, and coat the upper sursurous control of coarse it is undersured by the feathers on a coarse fabric, steep it for a few hours in a strong aqueous solution of alum, dry, and coat the upper sursurous fabrical strains of the feathers on a coarse fabric, steep it for a few hours in a strong aqueous solution of alum, dry, and coat the upper sursurous fabrical strains of the feathers on a coarse fabric, steep it for a few hours in a strong aqueous solution of alum, dry, and coat the upper sursurous fabrical strains of the feathers of the feathe

(57) G. R. asks: 1. Will a soft metal, like copper, lead, or zinc, hold heat longer than a harder metal like cast or wrought iron of equal weight and the same shape? A. The loss of heat does not depend so much upon the hardness of the metal as upon its conductivity and the condition of its surface. If the surfaces of the metal be bright and polished, it retains its heat much longer than if it be dark and rough; or, in other words, the less rapidly will it part with its heat by radiation. The poorer the heat conductivity of the metal, the longer it will retain its heat, other conditions being the same. The conductivity of silver being 100, that of copper is 73-6, zinc 19-9, tin 14-5, steel 12-0, iron 11-9, lead 8-5. The time required to cool a large mass of hot metal is proportionately great compared with that hot metal is proportionately great compared with that required to reduce the temperature of a smaller mass the same number of thermometric degrees. 2. Will glass retain heat as long as soft or hard metals? A. Yes.

(58) C. A. B. says: I have eight or ten pieces of sponge rubber bought about two years ago; it was then very good and would clean paper very nicely. It is now hard, and slides over the paper without clean-ing it. Can it be restored, so that it may clean paper as well as ever? A. No. The hardening is due to oxidation. The quality cannot be restored.

(59) O. H. N. asks: Is there any way of cleaning sulphur off horseshoes? When I weld the toe calk on, the sulphur gets under the toe calk, and I cannot weld it. A. Use common carbonate of potash or

(60) H. & M. say: We wish to test the quality of different lots of coal oil sent from refineries.
Could you give us a mode of doing this? A. Inexpensive instruments for this purpose are sold by dealers in thermometers, hygrometers, chemical utensils, etc. All that is necessary for ordinary purposes is to determine the specific gravity and point of ignition. The former is accomplished by means of an instrument resembling a hydrometer, and the latter by heating a small quantity of the oil in which the bulb of a thermometer is in mersed to indicate the temperature, and a small ignited taper, held close to the surface of the oil, ignites the same when the temperature has risen sufficiently

(61) M. N. asks: Is there any metal or composition which would stand the same usage as a cane, and could be moulded hollow? A. Steel or bronze would answer the purpose, if we understand you aright,

(62) C. B. P. asks: How can I platinize the silver plate of a Smee battery? A. Dip the plate in a strong solution of chloride of platinum, and expose it for a short time to the action of a stream of hydrogen or coal gas. 2. How can I prepare sulphur for making casts of coins, etc.? A. Fuse the sulphur and heat it to the point of sublimation, and while in this condition throw

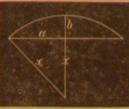
(63) A. J. S. says: I have a lot of emery wheels that have been almost covered with japan dryer. What will remove the japan without injuring the wheels? treat the parts with strong oil of vitriol (sulphuric acid) for a few minutes; then wash well, but quickly, in a stream of water. Repeat this treatment if necessary, and rub well with sawdust. The acid should not be permitted to remain for any length of time in contact with the stone, as it will injure it.

(64) C. W. C. asks: How can I keep lemons for 6 months or more? A. Packing them in salt and keeping in a cool place is one of the best methods; but ven this will not always suffice.

(65) C. H. J. says: Some specimens of limestone rock were excavated from a quarry. The speci-mens taken out during the spring and summer, which were allowed to season, answered admirably, but those taken from the quarry during or just previous to a cold snap cracked by the action of frost. Can you suggest means by which these stones may be tested, other than by subjecting them to extreme cold? A. The cause of rgy of freezing water contained within cavities in rock; but it is more probable that the rupture was to the relaxation of strain to which the blocks had been subjected while in the quarry. Splitting up of blocks from this cause is by no means infrequent in some quarries. If the breaking is attributable to the action of frost, there is no other means than those you mention for testing the stone. If it is due to the anequal strain upon the block, the splitting cannot be avoided.

(66) M. asks: Can you give me a recipe for making concentrated starch? A. We do not know of any preparation by this name.

(67) G. S. says: I have some specimens of copper ore that are covered with verdigris. What shall I use to take it off? A. If it is really verdigris, a little dilute sulphuric or hydrochloric acid will remove it.



als based upon the well known proper-

vill not corrode gum arable? A. No. (55) G. W. S. asks: How can I make a loaf  $a^2+(x-b)^2=x^3=\frac{a^2+b^3}{2b}=x$  or  $\frac{16}{2}$  chord<sup>3</sup>+height<sup>3</sup>

(69) J. H. M. says: I am running saws of 8 inches diameter, and smaller. I wish to know at what to run them in order to make the smoothest work? A. alcoholic solution of wax. Nine thousand feet per himite, that is nearly two lines are the feet per himite, for the rim of a circular saw to travel, may stains of tannic acid from linen and other fabrica? A. the lid down as a rule. For example: a saw 12 inches in diameter, 3 feet around the rim, 3,000 revolutions; 24 sulphuric acid, and then with a strong solution of sulphuric acid, and then with a strong solution of the rim 1,500 revolutions; 24 sulphuric acid, and then with a strong solution of the rim o inches in diameter, or 9 feet around the rim, 1,000 bleaching powder (chioride or lime) and expectations; 3 feet in diameter, or 9 feet around the rim, 1,000 hour to bright smallght. Then wash well in water, stood that the rim of the saw will run a little faster than out discoloring the feathers

(57) G. R. asks: 1. Will a soft metal, like opper, lead, or zinc, hold heat longer than a harder more than three times as large as the diameter. Shingle and some other saws, either riveted to a cast iron collar or very thick at the center and thin at the rim, may be run with safety at a greater speed.—J. E. E., of Pa.

(70) D. B. says; I notice an article stating that Dr. Siemens had succeeded in producing perma-nent magnets capable of suspending 20 times their own weight, by mixing with steel a small proportion of tung-sten. Can this be so? A. Yes, so far as we know; small artificial magnets have been made to sustain one hundred times their own weight.

(71) C. W. C. says: If a telegraph wire passes over a building, or in close proximity to it, does it endanger it during a thunderstorm? A. No. So far as it has any influence, it acts as a protector.

(72) J. W. T. asks: Is there any electric battery that will heat and keep a 1/4 inch wire red hot or nearly so? A. The question is very indefinite, as every-thing depends upon the length and material of which the wire is composed. Probably a Bunsen cell could be made sufficiently large to heat a short length of plathnum

(73) V. W. S. asks: If a dwelling is surrounded by trees, from 10 to 25 feet higher than the ridge or the chimney tops, and within one or two rods distance from the house, are not these trees some pro-tection against lightning? And if not, would not conductors in the trees answer a better purpose than is se-cured by the usual mode of attachment to the building: Properly constructed rods on the building are much better in every respect.

(74) T. B. A. says: What size of wire do I want to make an induction coil, to be used to heat plati-num wire? A. Use a Grove or Bunsen battery. Either is better than a coll.

(75) A. A. W. says: I have a book that gives a rule for finding the safe working pressure of any boiler, but I cannot work it satisfactorily. The rule is: Multiply the thickness of iron by 0.56 or 0.70, according as the boiler is single or double riveted, multiply this product by 10,000 (safe load), then divide this last prod-uct by the internal radius less the thickness of iron. per square inch. A. Calling C a coefficient 0.56 or 0.70, as the case may be; T, thickness of boiler in fractions per inch; R, internal radius of boiler in inches; L, safe load in lbs. per square inch. Working pressure=  $\frac{C \times T \times L}{C}$ 

(76) J. P. asks: How can I make old copper and brass coins stick to a board without using tacks?

A. Melt together in a suitable vessel equal parts of pitch or asphalt and gutta percha. Apply hot. Clean the coin with a little dilute nitric acid or oil of vitriol.

(77) J. Z. R. says: I inclose a small piece of carpet. I want to dye it some other color. Which will be the best? A. As the carpet already contains so many dark colors, it would be impossible to dye it any color but black, without first having bleached it; and this, in the present instance, is impracticable

My kitchen ceiling blisters and scales off. It has been whitewashed sometimes with lime and sometimes with whiting. What shall I do with it? A. This is very probably due to dampness, in which case the best plan is to clean and paint the walls.

I want to make a photo background. What is the best color to use? A. Any of the aniline colors may be used for this purpose; you can purchase them, already prepared and with instructions for use, of any druggist. Any oil paint may be rendered flexible, when dry, by rubbing it up with a little scap and glycerin over a

(78) A. S. C. asks: 1. What amount of carbolic acid is used in a lb. of carbolic soap? A. Samples of these soaps, that we have examined, contained about three per cent of the crude phenol in combination as a soda salt. 2. How is it mixed? A. In the coarser vari-eties of these soaps, the phenol is added directly to the lye during the latter part of the saponification; but in these cases the acid is very incompletely distributed through the body of the soap. A complete and uniform dissemination of the phenol may be obtained by dispaphtha, and evaporating the solution to dryness,

(79) B. F. W. says: Joshua Rose says, in dation to sawing staves for cylinder or pipe patterns: "It will save time to resaw the pieces to give them the required bevel, which may be done by canting the saw table." A better practice is to cant the table before sawing at all, and then the staves will be of the right ape, with a saving of nearly two thirds of the sawing

(80) C. H. says: We have in our possession an old-fashioned range; and whenever we draw hot wa-(68) C. V. W. says: Some of your corre- ter the water has the appearance of milk, but after spondents ask for a method of finding a few minutes it regains its regular color. We method of finding the radius of a circle when the chord and Lime is less soluble in hot than in cold water. It is not ersed sine are generally advisable to use water from the hot faucet for iven. I give them culinary purposes, as it may contain poisonous copper

(81) J. A. K. says: 1. I use oxalic acid for preparing pale leather boot work (a teaspoonful of ex-alic acid in a pint of water). The mixture sometimes becomes a brownish color. Do you know of any kind of acid which would do instead of oxalic? A. Try and then with a strong solution of chioride of lime (hypochlorite of lime) in cold water. 2. Do you know of anything to put in ink to give a good gloss? A. Use an

(82) J. W. P. asks: What will remove bleaching powder (chloride of lime) and expose for an

(85) W. A. H. says: I have a relay of the box pattern, containing a magnet of about 40 ohms. There is a certain peculiarity I notice, which I would like to have you explain. I notice that whenever the current is broken by opening of the key, a peculiar jump is heard, a kind of kick or hammering. At first I thought the magnet was loose; but after making it as tight as possible, it acted in the same manner. A. The noise is occasioned by a change in the molecular condition of the iron core when magnetized and demagnet. tion of the iron core when magnetized and demagnet-

(86) S. I. asks: 1. What length and size of insulated wire is required to wind the magnets of a relay, such as is used on ordinary telegraph lines? A. About 1,000 feet of No. 32. 2. What would be the proper dimensions? A. The core can be 134 inch long and about 34 inch in diameter.

(87) H. L. J. says, Makers of telegraph apparatus use a kind of lacquer or varnish on their brass work which prevents tarnishing, while it is so thin as to avoid muffling the sound. What is it, and how is it prepared? A. Shellac and alcohol are the principal in-gredients, colored by gamboge, saffron, turmeric, etc. About 2 gallons alcohol to 1 lb. shellac is the propor-

(88) G. W. H. says; 1. I am making an in-(88) G. W. H. Says; I. I aim infaring an induction coll to throw 1½ inches spark, to light gas. Of what diameter and length shall I turn my bobbin? A. Use about 2 miles of No. 36 wire for the secondary. 2. What size of wires shall I use? A. Make the core ¾ inch or an inch in diameter and about 8 inches long. 3. I have some tinfoll 5 inches wide to make a condenser with; how much in length will it take? A. One hundred feet of the foll will probably be enough.

(89) C. C. S. asks: Can I conduct the smoke and exhaust from a 4 or 6 horse power farm engine through tile laid underground (on a constantly ascending grade; to a stack 100 or 125 feet distant? A. This is frequently

(90) A. V. V. says: Two boilers, one 8 feet in diameter and the other 6, each containing the same number of flues and each having a steam gauge indicating apparently the same number of ibs. of steam; which boiler has the most steam in it? A. If the larger boiler has the most steam room, it contains, of course, the

(91) W. H. L. asks: Why is it objectionable to raise the safety valve of a boiler in case of low water and danger of explosion? A. It is not desirable to do anything that may cause the water to rise and come in contact with overheated iron.

(92) R. M. asks: How can I raise a valve by change of temperature? A. There are numerous devices of this kind in common use. By inserting a notice in the "Business and Personal" column, you can probably gain full information.

(93) A. B. says: Please give me the scientific definition of the word "inertia?" A. Brande says "This term is used to denote the principle or law of the material world, that all bodies are absolutely passive or indifferent to a state of rest or motion, and would con-tinue for ever at rest, or persevere in the same uniform and rectilinear motion, unless disturbed by the action of

(94) A. B. S. asks: Will a pump draw water any easier by having the pipe to the well larger than the connection to the pump, and will an injector lift the water any easier by having the suction pipe in the well larger than the pipe to the boiler? A. By using a larger pipe, the friction is diminished.

(95) J. D. S. asks: What is the best manner of determining when a millstone is in wind? A. Use a red staff, or straight edge covered with red paint, which will show all the high spots.

(96) E. M. P. asks: What are the best (96) E. M. P. asks: What are the best methods of reversing motion? A force is used to accumulate or store up a certain amount of power, then that stored-up power is desired to produce or exert its force. By what mechanism can this be effected? A. Sometimes a flywheel is used, a spring may be compressed, a weight may be lifted, or a reservoir may be filled with water. Flywheels, springs, and weights are among the most common means employed.

(97) C. W. asks: What would be a safe steam pressure to carry in a cast iron cylindrical shell of 10 inches inside diameter and ½ thick, with heads ¾ thick? A. You can carry 200 lbs. if the casting is sound; but cast iron boilers frequently have points of weakness

(98) W. L. M. says: Astronomers tell us that it has been calculated, from the rapidity of the ro-tation of the earth, that, if the earth were suddenly intercepted in its motion, sufficient heat would be generated to melt the earth instantaneously. What would be the generator of this heat? A. According to the modern theory of heat, a unit of heat and 772 foot lbs. of work are mutually convertible, motion being the generator of heat.

(99) T. A. asks: Can a turbine or other water wheel be considered an hydraulic power? A. It can, in a general sense, just as much as a steam engine may be spoken of as steam power. Strictly, the term applies to the power furnished by the motor.

(84) E. W. W. asks: How can holes be readily pierced, or small holes enlarged, in rubber corks for the fitting of glass tubing? A. Force the stopper into the neck of a flask or large glass tube which it will just fit into, and use a well sharpened cork borer with gentle pressure and even turning. If you desire to enlarge a former hole, first plug it tightly with a piece of glass rod and proceed as before.

Is there any table published of relative chemical affinities by which one may get at the amount of force necessary to dissociate the elements in certain compounds? B. We know of no such table.

(S5) W. A. H. says: I have a relay of the base, diameter of base I inch, altitude I inch.

(101) C. F. says: When the water in my boiler stands between the two gauges (about 3 inches above top flues) and I start the engine, the water will instantly rise from 6 to 8 inches or nearly up to the dry pipe. As soon as I stop the engine, the water drops back to its original position. We know it is not foaming, as we have blown off the boiler several times, and it is perfectly clean. We use soft water. A. The rise of the water is probably due to insufficient steam room, or possibly because the fire is forced too much. We judge, from your account, that no injurious action takes place. There are several other reasons that might be effective in causing the water to rise, but those given above are the most probable. above are the most probable

(102) I. W. L. says: 1. I have been told that I can make a battery for gold and silver plating as follows: Take a piece of copper 14 inches in diameter and 4 inch thick, and a piece of zinc of the same size. Attach a copper wire to each in a glass vessel 4 full with a piece of bluestone. The zinc is to be on the top. These wires are to go to the bath. Is this right? A. The plates wires are to go to the bath. Is this right? A. The plates should be much larger to give good results, and the copper need not be so thick. 2. How can I make the bath? A. Make a solution by dissolving cyanide of gold in cyanide of potassium, about \(\frac{1}{2}\) oz. of gold per gallon. Connect the article to be plated to the zine of your battery. 3. How long should the articles be in the bath? A. Until the deposit is of the desired thickness.

(103) W. S. W. says, in answer to M. P. who asks for watch oil: Put 1 oz. pure olive oil in a tum bler, add 2 ozs. of 96 per cent alcohol, stirring well; set it away in a dark place for 24 hours or more, well covered, then pour into a clean bottle containing 10 ozs, dis-tilled or clean rain water. Shake violently for 5 minutes allow the mixture to stand \(\frac{1}{2}\) hour or so, then freeze with salt and ice. You will find a good article of fine limpld watch oil, perfectly fluid, at top. Draw off with

(104) L. G. says: A string or cord being at tached to a piston rod directly, the engine being of one horse power, what weight must I put on the cord to test the strength of the engine? A. This depends upon the speed of the piston. The measure of a horse power is the work of lifting 1 lb. 33,000 feet high in a minute, or 33,000 foot pounds per minute; so that if you divide 33,000 by the speed of the piston in feet per minute, the quotient will be the required weight.

(105) H. E. W. asks: 1. Why do nearly all manufacturers of electric annunciators and indi-cators for burglar alarms wind the magnets with wire of No. 28, and finer? Why not use No. 20 to 26? A. In many cases, Nos. 20 or 26 wire would be preferable; but with finer wire the battery does not require so much attention as might be necessary if coarser wire were used. 2. Will cotton covered answer as well as silk covered? A. Any kind of insulation will answer. Silk is better than cotton, as ordinarily put on, as it takes up is better than cotton, as ordinarily put on, as it takes up less room. 3. What size of cores, and how many feet of wire on each core will give the best results? A. Cores are usually made about 11/4 inches long and 3/4 inch thick for annunciators; 250 feet of wire will answer for both become useless? A. Not with proper care, except that everything wears out with age.

MINERALS, ETC. - Specimens have been received from the following correspondents, and examined, with the result stated:

G. M. P.—No. 1 is hauerite, sulphide of manganese No. 2 is idocrace, a silicate of lime, alumina, and iron No. 3 is tremolite, a silicate of lime and magnesia.—D A. C.—S is a clay ironstone, containing much sulphid of iron (pyrites). G is graphite mixed with much clay D appears to contain a small amount of sulphide of lead in a granite matrix. Your letters were insufficiently stamped to the amount of 24 cents

R. K. says: A friend tells me that a single, a double, a triple, and quadruple thread, either right or left hand, can be cut by one and the same pair of ordi-nary stocks and dies. Can this possibly be true?—G. S W. asks: Is there any rule for dividing a circle into 3
4, or more equal parts by parallel lines?—G. E. C. asks
How can I bend the sides of a guitar? Should they b steamed?—W. H. B. asks Can you tell me how to bisec a triangle by a straight line passing through any given point within the triangle?

# COMMUNICATIONS RECEIVED.

The Editor of the Scientific American acknowledges, with much pleasure, the receipt of original papers and contributions upon the following subjects:

On Friction of Slide Valves. By F. G. On Force, By—,
On Cleopatra's Needle, By J. W. P.
On an Old Problem, By B. B.
Also inquiries and answers from the following: C. W.-J. B. B.-J. K.-T. H. G.

# HINTS TO CORRESPONDENTS.

Correspondents whose inquiries fail to appear should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them. The address of the writer should always be given.

Inquiries relating to patents, or to the patentability of inventions, assignments, etc., will not be published here. All such questions, when initials only are given, are thrown into the waste basket, as it would fill half of our paper to print them all; but we generally take pleasure in answering briefly by mail, if the writer's address sure in answering briefly by mail, if the writer's address

may be spoken of as steam power. Strictly, the term applies to the power furnished by the motor.

(100) Y. M. asks: 1. What is the meaning of the mass of a body, when the weight is divided by the gravity to find it? A. It is a measure of the quantity of matter, and in order to give the same results with the

served, in the column of "Business and Personal," which | Hoop skirt, E. K. Bullock is specially set apart for that purpose, subject to the any desired information can in this way be expedition ly obtained.

#### OFFICIAL.

# INDEX OF INVENTIONS

FOR WHICH

Letters Patent of the United States wer Granted in the Week Ending

February 13, 1877,

# AND EACH BEARING THAT DATE.

[Those marked (r) are reissued patents.]

A complete copy of any patent in the annexed il including both the specifications and drawings, will furnished from this office for one dollar. In orderin please state the number and date of the patent desire and remit to Munn & Co., 37 Park Row, New York cli

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Advertising device W. A. Brico	187,252 187,881	
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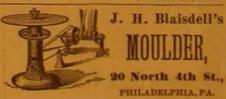
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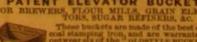


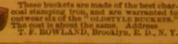
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