



A WEEKLY JOURNAL OF PRACTICAL INFORMATION, ART, SCIENCE, MECHANICS, CHEMISTRY, AND MANUFACTURES

Vol. XXXIII.-No. 5.

NEW YORK, JULY 31, 1875.

83.20 per Annum,

IMPROVED BOILER AND FEED WATER HEATER.

sible remarks, the gist of which is as follows:

fuel. And this is very justly so, since, like a horse, the expense of boiler or engine power does not lie in its first cost, but in what it afterwards consumes. We take it, as a rough calculation, that an ordinary land boiler will burn its own value in coals about every six or nine months, according to its efficiency and economy.

There is, undoubtedly, very wide margin for improvement in our present construction of boilers and engines. It is well known that only about one tenth of the theoretical value of the motive power of fuel is utilized in ordinary boilers and engines. What a fearful waste this nine tenths of the whole fuel used represents! Money thrown away; our natural resources more rapidly impoverished; the atmosphere laden with carbonic acid and other impurities; and our buildings and edifices disfigured with our wasted coal, or soot.

A considerable portion of this waste of power lies with the mechanical arrangements of the engine. It is comparatively lately that the true principles of obtaining the full work from the steam used has been fully and generally understood. Unrestricted radiation from cylinders, boilers, and pipes, poor expansion, and throttling in the steam pipes are to be thanked for much of this waste. Probably, however, much more is to be attributed to the wasteful use of fuel in boilers. This may be occasioned in many ways, but the sum total of the matter will always amount to the fact that so much of the whole fuel and heat goes out of the chimney unutilized. It is thus that such a very striking saving in fuel may, with the best arrangements, be effected.

It is a difficult matter to decide im mediately what description of boiler should be best for eco- that it can only be permitted to reduce the temperature of ruple scrapers, which insure perfect cleanness of his tubes fected. If a user of steam power be inclined to invest in with the draft or the brightness of the fire. the best boiler he can obtain for the highest economy of fuel, he would very soon be bewildered by the very contra-

grave defects of complexity, difficult to clean, liability to wear out in the tubes, and so on. On the other hand, he will hear it stoutly maintained, and very fairly borne out by facts, that the old Cornish boiler, properly used, cannot be beaten for economy of fuel, and gives at the same time the utmost solidity, facility for cleaning, and the greatest durability.

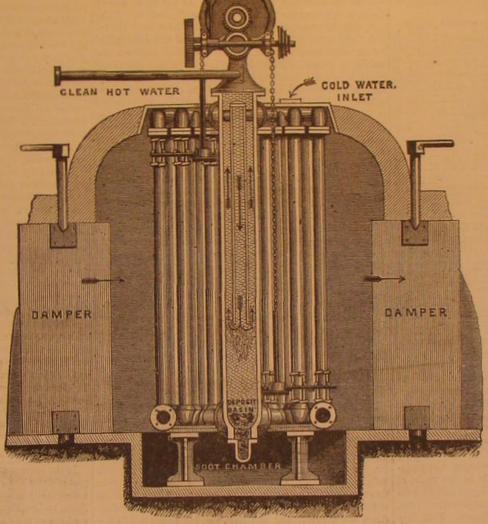
Some engineers will be found to rely most for economy on special grate arrangements-patent fire doors, automatic stokers, fire bars, etc. Others will laugh these to scorn, and say that they are useless newfangled notions, and simply are a further expense and trouble. It is probable that there is some truth in all the various opinions, and the varying practical results are achieved according to the special circumstaces of each case.

We only propose to consider the action and waste of the hot gases of combustion in being allowed to pass freely into the open air. It is at once seen that the comparison between the temperature in the fire box and

in the chimney will give us one of the best tests as to the economy with which the boiler is working, and that for per fect economy the escaping heat should not be greater than that of the steam. The question is, how is this effect to be otherwise have passed up the chimney and have been wasted, end, the pointer of which is worked by a vane at the top of obtained? And, if obtained, will it answer, practically?

To reply to the last query first: It would not answer, prac- 300° Fah. This is sufficient to effect a gain of from 15 per We publish herewith illustrations of a boiler designed tically, to reduce the temperature of the escaping hot gases cent to 30 per cent on the former consumption of fuel, deexpressly to economize fuel. We select them from the pa- to that of steam, for, in that case, the draft would be too pending upon the amount of heat formerly going to waste in

ges of Iron, which journal accompanies them with some sen- materially checked, and the fire would only smolder, and the different instances. The broad principle on which such might even be put out. For whatever causes would tend to considerable economy may be effected is easily seen when we If there is one department of engineering receiving more reduce the temperature of the escaping gases so low must consider that, if the whole of the water evaporated is raised attention than any other at present, it is that of economy of be a constant cause always in operation. We therefore see COLD WATER.



TWIBILL'S FUEL ECONOMIZER,

nomy, or in what direction the most economy may be ef- the escaping products to a degree which shall not interfere from soot. The raising and lowering action in our illustra-

temperature of the escaping gases is probably very much in which the tubes are connected at the top and bottom condictory statements that he might hear on the subject. He higher than is compatible with economical working. To ren- sists in their connections being separate circular pipes—the will hear, in one direction, that he must use a multitubular der useful this hitherto large proportion of wasted heat is the best form to resist pressure—rather than a flat-sided box. boiler for economy, although he sees that it is open to the object of the feed water heater which we herewith illustrate. The arrangement also admits of very easy withdrawal and

BLOW OFF F10. 0.

is thus utilized in heating the feed water to about 250° or the buildings,

some 20 or 25 per cent of the whole heat required to vaporize the water into

Referring to our illustration, we see a circular arrangement of the pipes of the economizer, which admits of a very convenient attachment in the center of his latest patented improvement, namely, the feed water filter. The sectional view, Fig. 1, shows this useful addition to the feed water heater. The hot water, after having ascended to the top of the outside set of pipes, and having been thus raised to its highest temperature, is then ready to precipitate and part with its suspended matter. This is effected by diverting the stream downwards through a central pipe in the filter into the deposit basin below, the clean feed water ascending again around the descending tube, and being thence taken to the boiler. The suspended sediment becomes separated from the water by the abrupt reversal of the current, and thus collects in the basin provided for that purpose at the bottom of the filter. This deposit basin is fitted with a door or cover, from which the sediment can be removed as it collects.

The importance that should be always attached to the prevention of incrustation upon the heating surfaces of boilers is now becoming more thoroughly appreciated. The advantages derived from keeping boilers clean are threefold; first, greater safety against explosion, since the failing of plates is frequently due to their overheating or burning from deposit; second, much greater economy in the evaporation of water, as calcareous sediment is a very bad conductor of heat; third, considerable economy in the cost of boiler repairs, as the plates, being always exposed to the water, are less likely to become leaky. The inventor uses quad-

tion is very simple and compact, and a considerable improve-In a very large proportion of boilers at present in use, the ment over former arrangements. An advantage in the way

replacing of any one of the tubes when required, the bottom joint being made on a slightly tapered face. The joints are all made metal to metal, and will, therefore, stand any amount of heat. This boiler and heater is the invention of Mr. Joseph Twibill, of Hulme, near Manchester, England.

New Electro-Magnetic Clock.

Messrs. T. Cooke and Sons, of York, Enelectric motor and clock dial in the telegraph gallery of the new buildings of the General Post Office, London, which, in some points is novel and interesting. The hands of the large dial, which are driven by the motor, are at a distance of about forty-five feet from it, and are connected to it by means of iron rods and several pair of bevel wheels for turning the bends. The dial itself is six feet in diameter, and such is the sensitiveness and power of the motor that the connecting rods, bevel-wheel work, and hands, are driven by a single Lelanché cell of small size, the current from which is transmitted

A very large additional heating surface is thus added to by the standard clock in the gallery. The motor consists the boiler, which materially aids in absorbing the heat from simply of a polarized pendulum vibrating between two pairs the gases of combustion. The absorbed heat, which would of electro magnets, carrying a double ratchet at the upper

Scientific American.

MUNN & CO., Editors and Proprietors.

NO. 87 PARK ROW, NEW YORK

O. D. MUNN.

One copy, one year, posts One copy, stx months, post

A. R. BRACH.

TE	ER ME	8				
en thelude	d		 	 	 	 .83
age inclu	ded		 		 	 1
1444						

dence, state former address, as well as give the new one. No changes can be made unless the former address is given.

VOLUME XXXIII., No. 5. [NEW SERIES.] Thirtieth Year.

NEW YORK, SATURDAY, JULY 31, 1875.

Contents.

THURSTING BUSINESS OF	TO ASSESS PLANTS OF A SALE PROPERTY OF THE PARTY OF THE P
Air reservoir, improved	66 Ink, freezing (14)
American Institute fair, the	29 Ink stains on leather (18)
Answers to correspondents	75 Insects, the strength of
Appartitions	65 Inventions patented in England
Athletic contests, university	Il Iron in rallway bridges
Awi, improved' Battery, a charcoal'	20 Lenses, schromatic (2).
Battery, a charcoal	68 Lenses for photography (1)
Bearing feeler, improved	20 Lightning rods (7)
Blackboards, damp (14)	75 Linseed oil stains (4)
Bilind slat holder	70 Magnet, the Jamin'
Boller and feed water heater	63 Manners, cultivate good
Bollers and engines, small (25)	Ti Microscope, chesp (9)
Building, cooperation in	72 Milking tubes, improved
Bustness and personal	75 New books and publications
Butter, Philadelphia	72 New York does department
Calcium phosphide, reduction (5),	75 Patent decisions, recent
Camera fucida (13),,,,,,,	75 Patents, American and foreign
Chloral drinking, dangers of	65 Patents, list of Canadian
Chloral hydrate in neuralgia	71 Patents, official list of
Citrate of magnesia (19)	71 Patents, official list of
City 180,000 years old, a	64 Photographs, toning (6)
Coal, burning soft (24)	75 Planets, new
Coal, heavy (21)	25 Potato disease, the
Corals, growth of	70 Pot plants, management of
Corn-husking implement*	70 Pottery, etc., glaze for (16)
Cycads, the	71 Pumping water (15)
Dissolution, a theory of	68 Races, collegiate
Duli times in Great Britain	71 Rapid transit in New York
Electric light, cheap (20)	75 Hat plague, a
Electro-magnetic clock	63 Rats, concrete to exclude
Esquimanx ingenuity	70 Recipes, useful
Ficaria, the	71 Sawing machine, treadle*
Filter, chemical	66 Science on the l'acinc slope
Fireproof construction	69 Shafting accidents, preventing
Foreman, the	71 Silver plates, printing on (22)
Frictionless joint, a*	69 Slide valve calculator, new
Gas wells of Pennsylvania	70 Solar radiation
Glass, pounded (12)	15 Soldering, improvements in
Glass tubes, to cut (18)	73 Spider's web, the
Gold fields, the Japanese	77 Steam, utilizing exhaust (23)
Grasshoppers, utilizing the	68 Thermoscope, clinical"
Horses, protecting, device for	66 Thunder clouds, altitude of
Human remains (5)	75 Tube trophy, a lap-welded
Ink, aniline marking	60 Water by steam, raising (26)

THE STRENGTH OF INSECTS.

It is said that he is a philosopher who can accept the inevitable without repining. There are times in our lives when the most unpleasant things are forced upon our attention, and we fail with our best efforts to rid ourselves of them. As warm weather advances, we need no argument to convince us that the insects which destroy our vegetation, offend us with their presence, and even without permission cause our own blood to course through their veins, are among the inevitables. To accept these without complaint or repining would surely give us undisputed title to the name of philosophers; and if we could find anything of pleasure instead of annoyance in our involuntary contemplation of them, we would be doubly worthy of the appellation. That they all serve some useful purpose, cannot be denied; and if we knew their whole history we should doubtless be fully convinced of this. Some of our greatest pests, as flies and mos quitoes, have already been shown quite clearly to be our friends rather than our enemies.

Besides their practical benefit, there is no little interest in noticing the great physical force which they exert. We call a man, a horse, a lion, or an elephant strong; but it is very easy to see that, proportionally, insects are the strongest animals that live. They manifest their strength in running, leaping, flying, and sometimes in other ways. Some insects have been known to run so rapidly that, if a man of ordinary size should make as good time, proportionally, he would run more than twenty miles per minute, or sixty times the ordinary rate of a railroad train. A locust with the aid of its wings will leap 200 times its own length; to equal which, a man would need to leap nearly a quarter of a mile. A flea, without wings, will leap the same relative distance; and it has been estimated that, if a horse should jump as far in proa single leap. Most insects jump by means of their hind legs and the latter part of the hind body; but one family of beetles-the claterida or spring beetles-leap vertically when on their backs, by use of a spine on the hinder part of the thorax which fits into a cavity behind it, and which, when forcibly closed and acting like a spring, throws the beetle several inches into the air. While in the very act of writing this, one of this family pays me a visit, and shows its power by making several springs at least six inches in hight, which is about twelve times its own length. Some dragon flies are among the strongest on the wing. They can be seen flying about pools of water after smaller insects for hours at a time, turning, wheeling, going sideways, and in nearly every conceivable direction, and never seem to think of being tired. And, what is very remarkable, they have the power of changing at right angles the direction of their flight, and so suddenly that one can hardly ever be quick enough to hit or capture them. The Entomological Magazine speaks of one of these that flew on a vessel at sea when the nearest land was laws of the relations between the amount of food consumed characteristic miocene forms

seen to follow a rail car going twenty miles per hour, against a strong wind, for a considerable distance; and it even went faster than the car, as it flew to and fro and in various zigsags around the vehicle. Some beetles have a flight swifter, considering their size, than any bird; and Linnsens mentions a butterfly that sometimes travels more than a hundred miles on the wing at one flight; he also says that an elephant having the force of a horn beetle would be able to move a mountain. All have doubtless seen a beetle move a candlestick or lamp in his efforts to escape from underneath it; and he has been compared to a prisoner in Newgate shaking the building with his back. Pliny said, long ago, that, if we compare the loads of ants with the size of their bodies, "it must be allowed that no other animal is endowed with such strength n proportion.

Some interesting and ingenious experiments for measuring the strength of insects have lately been made by a Belgian naturalist named Plateau. He first tested their power of raising weights while walking on a level surface. His novel method of doing this was to harness the insect by a horizontal thread running over an easily-moving pulley, at the other end of which was attached a scale pan for holding sand. To keep the insect in a straight direction, he fenced it in between two parallel strips of glass; and to keep it from slipping, he covered its track with coarse muslin. As the insect moved forward, it pulled the thread over the pulley and raised the pan, and the experimenter poured sand into it until the insect could move no longer. The insect and the sand it had raised were then weighed, and the relation between the weight of the two was obtained. He found that the insect could raise forty times its own weight; while by a similar method a man could raise only five sixths of his weight, and a horse only one half or two thirds of his. By repeating each experiment three times and employing a vast number of insects of various sizes, and comparing his results, he came to the conclusion that the smaller insects in the same group invariably raise the greater weight in proportion to their own weight.

He then tried their leaping power, by fastening the wings and elvtra, and by suspending under the thorax (by a thread) bits of lead set in wax. He increased the weight till the insect could no longer raise it. Then, by his determinations as before, he found that, while the largest crickets could raise in this way only about one and a half times their own weight, the smaller ones could raise three or four times theirs.

To test the pushing power of insects, he placed some of them in a long cardboard tube blackened on the inside and admitting light only by a transparent glass at one end. To this glass was attached a lever which drew the scale pan over the pulley, as in the first experiment. The insect, in its endeavors to escape, pushed against the glass, moved the lever, and thus raised the weight. As results of these experiments, he found that, in inverse ratio to their weight, the pushing power varied from three or four to eighty or ninety times the insect's weight.

The power of flight possessed by insects was tested by fixing weights to the body in the same way as in leaping. He found that they employ much less force in flying than in other efforts of strength; perhaps this is because, unlike birds, they are not intended to carry weights through the air. Beetles raise in flight from one sixth to twice their weight; flies, three times their weight. A drone weighs four times as much as a bee, and drags less than fifteen times its weight, while the bee drags twenty-three or twenty-four times her weight. But in flying, the bee raises nearly her own weight, while the drone raises a weight equal to only half its own.

By these experiments, he found that his law applies equally well, whether the strength is exerted in walking, leaping, pushing, or flying. He finds that it also applies, in a measure, to the entire class of insects taken together, as well as to the same group of insects taken by themselves. There are some exceptions to this, however, which are probably due to differences of structure. By dividing all the insects into three groups-lightest, medium, and heaviest-he finds that the law holds good. Then the relative force is represented by the numbers 26, 19, and 9 respectively. The fact seems to be that the strength of an insect increases with the surface of a section, and not with the volume of its muscles. This would make the weight increase faster than the motive power, and be consistent with the law that the smallest are strongest. It takes but a moment's reflection to see the wisdom of this arrangement. Of course the hardness of the soil, sects, and it needs greater relative strength to give the small | the glacial epoch. ones a fair chance in the "struggle for existence" with their arger associates.

But these facts and conclusions give rise to other questions which are not so easily answered. Since insects are stronger than other animals, on what food do these small Casars feed that they are grown so strong? Is their physical organization formed on different mechanical principles? Have they power of creating or utilizing greater force from the food they eat? Their food, being animal and vegetable, does not seem to differ materially from the food of other animals; and they seem to use the same mechanical powers in their motions. They are, in the perfect state (in which state they manifest their great strength), as a rule, very small feeders, and some eat even nothing. As their strength must come from the food they eat, the question as to how so much can come from so little is as interesting as it is difficult. So far as we know, no attempt has ever been made to determine the

the coast of Africa, 500 miles away. A humble bee has been and the strength which it generates. The difficulties are perhaps not insurmountable; but one great disturbing element would probably appear in the fact that insects may store up force in their earlier stages which they use in the perfect state.

RAPID TRANSIT IN NEW YORK.

A commission, appointed by virtue of a recent law of the State legislature, is now holding sessions in this city to determine upon the best plans for city steam railways. For. merly it was considered that the underground method was by far the best for a narrow and crowded city like New York, as it occupies no portion of the street surface, is out of sight. occasions no disturbance by its operation, and furnishes the most abundant accommodations for speed and the largest traf-In those days the proud New Yorker had determined to have the best and most substantial railway works that could be built. But that was prior to the Tweed and other robberies, before the debt of the city had been swelled to over a hundred millions of dollars. Cheaper structures, it is now sup. posed, will answer, and on this account the elevated plan has come to be looked upon with special favor.

At a recent sitting of the Commissioners, no less than thirty different plans for rapid transit were presented, all of which were for elevated tracks except one, the latter being for a canal railway between the buildings, with bridges or tunnels for the street crossings.

All of these elevated plans involve the placing of bridge structures of some sort, in several of the principal streets; and there appears to be a peculiar unanimity among the citizens on the subject. Nearly every person is in favor of such roads, but no one wants it to run in his street or in front of his store or dwelling. The Sixth avenue people think that an elevated railway is greatly needed, and will do their share toward its construction, provided it is erected on Seventh avenue. The Seventh avenue people are equally in favor of the bridge, but are ready to rise in arms if their magnificent thoroughfare is disfigured with it; they are clearly of opinion, however, that Eighth avenue is the proper place for it.

The road must also cross the town somewhere, and those who reside on 42d, a fine broad street, are in its favor, provided it is erected on their neighbors' premises, a quarter of a mile distant, say, on 37th street; and they are of opinion that the constant passing of cars and locomotives in front of the second story windows of their friends down there will improve their prospects and healths, which now suffer by reason of too much quietude and seclusion.

To satisfy the public will be an apparently difficult task for the new Commissioners; but we wish them success. They will doubtless find out, before their labors are finished, that the building and equipping a first class substantial railway for rapid transit, capacities being equal, is just as expensive on the elevated as on the underground plan.

In the neighboring city of Brooklyn, the projected elevated street railway is also accepted with pleasure by the people. But when the route of the proposed road is mentioned there is," says the New York Herald, "at once a persistent and screeching dissent Property bolders on Myrtle avenue come forward and scream against building the road on that ave-

A CITY ONE HUNDRED AND EIGHTY THOUSAND YEARS OLD.

In the current number of the Overland, a Californian geclorist reviews the geological evidence of the antiquity of a human settlement near the present town of Cherokee in that State, and estimates the age of that most ancient of discovered towns to be not less than 180,000 years!

The data for all such calculations are necessarily uncerain, as they are derived from the present motions of the continents and present rates of erosion: still, from the changes that have taken place since the pioneers of prehistoric California left their traces on its ancient sea shore, there can be no doubt that thousands of centuries must have come and gone.

The traces in question are numerous stone mortars, found in undisturbed white and yellow gravel of a subaqueous formation, not fluviatile, underlying the vast sheets of volcanic rock of which Table Mountain is a part. In one instance a mortar was found standing upright, with the pestle in it, apparently just as it had been left by its owner. In some cases the mortars have been found at the depth of forty feet from the surface of the gravel underlying Table Mountain. The distribution of the mortars is such as to indicate with great positiveness the former existence of a human settlement on that ancient beach when the water stood near the the weight of the grains of sand, and all the resistance to be level at which they occur: a time anterior to the volcanic

The recent geological history of that region may be briefly summed as follows:

Previous to the placing of the mortars in the position in which they have been found, the early and middle tertiary sea level had receded to the position of the coal beds underlying Table Mountain, fully one thousand feet below the level of Cherokee. Subsequently, in the pliocene period, there was a further subsidence of about fifteen hundred feet, something like six hundred feet occurring after the mortars had been abandoned. All this, as has been noticed, took place before the volcanic outflows which covered up all the ancient detritus of the region, including that of the ancient rivers (whose gravels have furnished so much of the gold of California). The geological age of the river period was determined by Lesquereux from specimens of vegetation, now extinct, collected in the survey of the ancient rivers: specimens indicating a flora of the pliocene age, retaining some After the volcanic period, the land rose again, the time of emergence embracing the glacial period and the new eroding period in the sierra, during which the slates, and the hard metamorphic greenstones, and the granites were slashed with canons three thousand feet deep by the action of ice and running water. Taking the rates of continental movement determined by Lyell, our geologist calculates that the time required for the changes thus outlined could not have been less than eighteen hundred centuries. For a period so long preceding the glacial epoch as the time when ancient Cherokee was buried by the waters of the advancing sea, his estimate is certainly not extravagant, though it does transcend so enormously the time men have been accustomed to allow for man's residence on earth.

APPARITIONS.

From time to time, as there was occasion, we have referred to the so-called revelations of modern spiritualism, to the discovery of gross imposture in connection with the same, and to the strange hallucinations, in regard to this subject which have overtaken even men who have no mean preten tions to the name of scientists. We have just seen a resumé of the history and theories of supernatural appearances and influences, in the second volume of the new edition of the Encyclopedia Britannica, a work which is generally regarded as an unusually high authority. The article to which we refer traces the origin of and reasons for superstitious beliefs, considers the evidence for the reputed appearance of ghosts, and concludes with the principal arguments for and against the creed of the spiritualists. The writer of the article evidently considers the strength of the argument, in favor of spiritualism, to consist in the character of a few of its supporters, men like Mr. Wallace and Mr. Crookes in England, and Robert Dale Owen in this country. Reference is made to the experience of Mr. Crookes, who not only saw a spirit, but clasped it in his arms, and thus demonstrated its substantial existence; and the conclusion to the whole matter is that spiritualism, even if its principles are not fully proven, is still a fair subject for scientific investigation, with a reasonable presumption in its favor.

We have referred to this article in the Encyclopedia Britannica because an opinion, such as that cited above, in a publication of such high standing, is worthy of more than passing notice. No matter how wonderful the events that are related by the fanatics who generally make up the congregation of spiritualists, their revelations have little effect on any one outside the circle of their immediate followers; but let a man of some scientific attainments, and, moreover, a member of the Royal Society, add his testimony to the truth of these events, and we see that he may deceive even the very elect. It was generally understood, when the last edition of the Encyclopedia Britannica was announced, that it was to be scientific in the best sense of the term, and, while giving due weight to popular beliefs and superstitions, that it would endeavor to sift away the chaff with which many of them are enveloped, and reveal their real character. We are to understand, then, from the article under consideration, that such investigations as have been made by some of the more distinguished converts to spiritualism can properly be classed under the head of scientific experiments, which, while not perhaps absolutely conclusive, leave the matter sub judice. When we remember the character of the evidence on which all the modern miracles depends, the difficulty if not impossibility of making a thorough investigation with the facilities afforded at a scanc., and the complete exposure of all the notorious cases of sp.rutual visions, our readers will probably venture to doubt whether the treatise on "Apparitions" in the Encyclopedia Britannica either gives a clear understanding of the actual facts connected with spir itualism, or represents in any sense the views of scientists generally in regard to the matter. No mention is made, for instance, of the exposure of the Katie King fraud in this country, while the v'sion of this airy being, produced in England under the auspices of the same mediums, is given as one of the strong arguments for allowing spiritualism to have a standing among scientific men. For our part, we can say that we have never heard of any event at a spiritualistic sé ance that at all approached the movements of the wonderful Psycho, in London, whose rationale escaped detection for months, with exhibitions in open day, and with apparently every facility for investigation that could be desired.

PROSPECTS OF SCIENCE ON THE PACIFIC SLOPE.

The conditions for the advancement of Science beyond the Rocky Mountains are peculiarly favorable. The country partment of the physical and vital history of the world. Its records of continental upheaval and subsidence, of ancient rivers and vanished seas, of vast volcanic outpourings and vaster scenes of erosion, are wonderfully full and legible. In the beds of its tertiary lakes are the remains of multitudes of the pregenitors of recent forms of animal and vegetable life-inexhaustible mines of material for the solution of the great problems of evolution. On the shores of those lakes and rivers dwelt the most ancient races of men that geology has furnished glimpses of. Already abundant traces of them have been discovered in and beneath the later tertiary strata, and it is not unreasonable to hope that future observation may connect them with the post-glacial founders of the civilizations which grew up along the valley of the Colorado, before that strange river had sunk its channel a mile below the surface of the plain it once watered, probably before the Nile spread its first layer of fertile soil over the foundation sands of ancient Egypt. Chemical geology has already been immensely furthered by the knowledge gained through the mining operations of the interior and the investigations they

After the volcanic period, the land rose again, the time of have inspired; while the demands for men of scientific training energence embracing the glacial period and the new eroding ing, incident to a country so largely given to mining, have inspired; while the demands for men of scientific training, incident to a country so largely given to mining, have inspired; while the demands for men of scientific training, incident to a country so largely given to mining, have inspired; while the demands for men of scientific training, incident to a country so largely given to mining, have inspired; while the demands for men of scientific training, incident to a country so largely given to mining, have inspired; while the demands for men of scientific training, incident to a country so largely given to mining, have secured to the Pacific Slope a proportion of scientific observers.

In older communities, Science and scientific thinking have to contend with the conservatism of custom and the traditions of scholastic culture; in the far west, where scientific training has been at a premium from the first, where public prosperity rests so largely on scientific operations, Science is likely to get more than its fair share of encouragement, rather than less.

In proof of this, it is necessary only to contrast the financial condition of the California Academy of Sciences with that of our eastern societies of like character. It is true that something more than money is needed for productive investigation: the natural and social conditions must be favorable, and there must be no lack of men of proper zeal and training to undertake the work. In this respect, as already noted, the Pacific Slope is as greatly favored as in its abundance of wealth; and only the grossest mismanagement of their means and opportunities can prevent the richest harvest of scientific achievement by the Pacific scientists, whether independent or connected with the California Academy.

The magnificent scope and execution of Mr. Bancroft's research, in connection with the native races of the Pacific coast, afford at once an illustration of the western way of working, and a model of thorough scientific investigation. We shall be greatly disappointed if Mr. Bancroft's work does not prove to be the first of a long series of correspondingly valuable researches in other departments of knowledge, undertaken by the scientific workers of the west. Hitherto their work has of necessity been chiefly of a practical, money-making sort. It has given them the best possible training for the conduct of investigations of broader scope and remoter profit. The work lies ready at hand; and it is safe to predict its prosecution with true western vigor and thoroughness.

DANGERS OF CHLORAL DRINKING.

Blessed be the man that invented sleep, said the immortal Sancho Panza. When the primary physiological effect of chloral was first made known, thousands called down equal blessings on the man who discovered that simple and seemingly harmless sleep compeller. No matter what cares made life a burden, no matter what excitements or excesses made a stranger of "tired Nature's sweet restorer," here was a painless key to the soothing realm of Morpheus, with no apparent penalties to pay for the invasion. It is not surprising, therefore, that chloral soon came to be employed, without medical direction, to a greater extent than had ever been the case with any other sedative.

But experience has not justified the implicit confidence re posed in it. Its apparent harmlessness only made the insidous effects of its daily use the more dangerous. Though it might not kill directly, it too frequently enabled death to take place from causes that would not have been immediately fatal without the sedative influence of the drug on processes needful for life; and not infrequently the mashinery of life came to a stand under its influence when no other disturbing cause could be detected: more frequently, perhaps, the Lancct avers, than with the use of any other sedative except chloroform, with which it has many chemical and a few physiological relations. The danger of premature death, however, is not the gravest consequence of chloral drinking: and the Lancet editorially predicts that some day, when the punishment for the misuse of the drug falls upon some sensitive temperament and gifted intellect, we shall have the 'Confessions of a Chloral Drinker," to take its place beside De Quincy's " Confessions of an Opium Eater."

There seem to be two sources of danger attending the habitual use of chloral. The most obvious arises from the fact that the sleeplessness which it is employed to remove is the result of improper living. The proper cure for the distressing symptom is a return to right living, which will never be done so long as the penalty is masked. Instead of curing the disease, chloral simply hauls down the danger signal and permits the wrong doer to hurry on to complete destruction. It is thus a delusion and a snare.

But this is not the worst. Chloral is itself a serious disturber of the vital economy, though its action is very slow. Healthy life is the attendant, if not the effect, of a properly balanced and correctly working organism. Any tampering with our physiological machinery, more especially if habitual, is of necessity mischievous; and the practice of chloral drinking is such an interference. We see its immediate effect in the phenomena of sleep; and there is an analogy, as the Lancet points out, between the temporary effect of a single dose, and the permanent effect of its habitual use.

"In sleep, the sensory recipient and lower motor centers are separated from those of consciousness and will with which, during the waking state, they are in close connection. This separation can take place only under certain conditions, which vary much in different individuals. Chloral introduces an artificial influence, and separates forcibly those functions of the nervous system which would otherwise have been linked together. It stills unpleasant emotion-removes disagreeable sensation—paralyzes the will. This can hardly occur re-peatedly without some permanent effect. Each region of its influence presents an example of perverted action. The will becomes weakened, emotional manifestations are in the chloral drinker more easily produced; the evidence of the senses is perverted, and their action is no longer under the same con trol of associated impressions. All influences of a depressing character are felt more keenly. The sufferer becomes more 'nervous,' emotional, hysterical. Neuralgia and other sensory disturbances become frequent, and with them various fluential citizens

paretic phenomena depending chiefly on defective will Ultimately still graver consequences may result. Delirium, imbecility, and paralysis of the pharynx and osophagus are among the symptoms which have occurred in recorded cases, and which have ceased when the habitual dose was discontinued. All the time the supposed need for sedatives increases, the craving therefor may become as intolerable as for opium—the patient moaning for chloral which he can hardly swallow—while sleep gradually becomes impossible, except under artificial influence."

This is a serious showing for a drug popularly believed to be absolutely safe and harmless. And when we add, to its direct injuries to the nervous system, its indirect influence in perpetuating the unsanitary conditions and habits which lead to a resort to it, the need of caution in its use and the propriety of abstaining from its use except under medical advice must be apparent to the dullest.

COLLEGIATE RACES.

Now that the excitement of the intercollegiate regatta has waned, there will, we think, occur to many some sober second thoughts, regarding that and all similar competitions, which deserve more than a passing consideration. Physical pluck and endurance will always command admiration; but whether such qualities are to be considered superior to others which involve the higher attributes of the mind, so as to warrant their cultivation in lieu of or to the detriment of the latter, is a question which quickly suggests itself in view of the relative importance popularly accorded to the recent display of physical strength and to the several college comm ments which lately have occurred. If the columns of the daily press are to be taken as an index, the meager space allowed to the reports of the latter exercises, and the almost unlimited enterprise exhibited in securing the most trivial particulars relative to the boat race and its participants, show plainly on which side popular interest is enlisted. Are we then to infer that superiority at the oar, or on the race course, is by the friends of education, as well as by the people generally, ranked higher than superiority in mental attainments? We hope not-we believe not-but then, are we not tacitly at least encouraging such a conclusion in the minds of the young men who fill our colleges?

There can be no gainsaying the fact that a certain amount of physical culture is a necessary concomitant to good health. A well balanced and healthy brain is rarely found in a weak and decrepit body. Mens sana in corpore sano is a wretchedly trite proverb, but none the less true; and certainly there is no class to whom its precept is more important than to those who in youth undertake a four years' course of study. But physical culture carried to excess is as bad as no culture at all, or even worse, since it may leave behind it, after severe exertion, injuries which are ineradicable: or Nature, strained beyond endurance, may give way in the hour of trial, and, as in the case of Renforth the carsman, death may triumph in the midst of the contest. Every account of the recent regatta and the subsequent foot races agrees in stating that, in very many cases, the marks of over training were apparent, facts abundantly proved by the fainting of some of the most muscular rowers, and by the pitiable condition in which, it is reported, several of appaently the strongest of the pedestrians concluded their efforts.

While it cannot be expected that young men will fail to be carried away by their own and by the intense popular enthusiam manifested in these competitions, and thus rush to extremes both in the matter of physical exercise and in neglect of other duties, it is not to be supposed that the older and wiser heads of college authorities and of parents will countenance proceedings fraught with bad results. To the former, especially, the public looks for a wise guidance of those under their charge; and it is certainly as much their duty to impress upon their students the laws which govern health and correct living as those which underlie any department of knowledge. It certainly is their office to point out how far physical culture is beneficial as it is to show that its neglect is hurtful—to check it in one case as to encourage it in the other.

We are very much disposed to question the expediency of such contests as those now ended, and from another and different standpoint from that above taken. Their only advantages are an increase of csprit de corps among the students and the bringing of our educational institutions prominently to public notice. These, however, are more than compensated for by the highly demoralizing effect which they possess, in common with all races or chance occurrences upon which gambling can be based. It certainly is demoralizing for any body of men to be reduced to the level of the race horse or the dice box; and the fact that betting is not only indulged in freely by the students themselves, but freely countenanced by the alumni, is not at all calculated to improve the moral tone of the institutions in which young men are supposed to obtain the foundations for their subsequent careers.

The New York Dock Department.

George S. Greene, Jr., C. E., has recently been appointed Chief Engineer of the Dock Department of the city of New York, General Charles K. Graham having resigned. Mr. Greene, although comparatively young, is an indefatigable worker, a thoroughly practical, experienced engineer, and a man of spotless character. The appointment reflects credit upon the Commissioners by whom the selection was made The administration of the Dock Department devolves upon a board of three Commissioners, namely, Salem H. Wales, formerly of the SCIENTIFIC AMERICAN, President, Jacob A. Westervelt, and Henry F. Dimock, all of whom are leading and in fluential citizens

IMPROVED AIR RESERVOIR.

M. A. Galibert, of Paris, France, has recently patented in this country respiratory apparatus, consisting of an air reservoir made of a skin, india rubber, or any other airtight material, in which pipes are suitably arranged for inspiring and expiring the air from and into said reservoir.

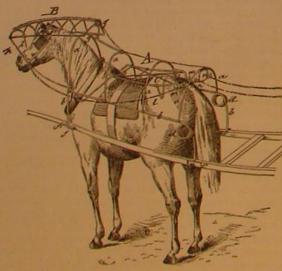
The apparatus is intended for furnishing pure air for breathing in localities where vitiated air, smoke, etc., render the atmosphere unfit to sustain life. The engraving represents the airtight bag. Two rubber or other flexible pipes pene trate to the inside of the air bag-one fastened near the top and the other dropping to a point near the bottom. These pipes, after passing to the outside a certain distance, are fastened to the mouthpiece, which is so shaped as to fit inside of the mouth, to be held by the help of the teeth and lips. Two straps are fastened to the air bag, and by them it is carried by the bearer.



In use the air bag is inflated with bellows. When full, the tubes are stopped by a pressure with the fingers, or by twisting them so as to arrest the escape of air from the bag. The bag is now strapped to the back, the nose stopped with spring pinchers or otherwise, the mouthpiece is inserted between the lips, the pipes relieved from pressure, and the apparatus is now ready for use.

DEVICE FOR PROTECTING HORSES.

Mr. R. P. Lawton, of Oramel, N. Y., has recently patened, through the Scientific American Patent Agency, a horse protector, the object of which is to allow the head piece of



the same to be used in place of the check rein, and be thrown out of the way on detaching it, while the body of the pro tector is so applied to the thills that the horse may be readily unhitched without being hindered thereby. The reins are guided and supported in such a manner that no entangling of the tail with the same is possible.

In the engraving, A represents the main part or body of the horse protector, which is constructed in the usual manner of lateral bent wires, a, applied to longitudinal supporting wires, b. The net, blanket, or other article used for protecting the horse against flies, storms, sun, etc., is placed over the main frame, A, and supported by the same and suitable stiffening wires, which are stretched to connect diagonally over the bent pieces, a. The longitudinal supporting pieces. b, are bent at their rear ends into colled springs, d, and firmly attached by means of socket slots and clamp screws, c, to the thills. The front ends of the side pieces, b, are bent under right angles toward the thills, and applied by end hooks, f, to loops or staples, f', of the thill. The action of the spiral springs, d, carries instantly the main part, A, in upward

are detached from the thills, so that the horse can be unhitched without being interfered with by the supporting frame. The head piece, B, is attached to the upper part of the front wires, a, in some suitable manner, the connecting wire piece, g, being provided with a spiral spring, g', which has the tendency to throw the head piece back on the body, A, unless connected to the bridle. Light wire rods, h, connect the front part of the head piece, B, with the bridle, and take thereby the place of the check rein for holding up the head of the horse The spring connection of head piece and body gives sufficient freedom to the head of the horse, that this check arrangement is not onerous to the same. The reins are supported, for the purpose of not getting entangled with the protector or tail, on a separate wire frame, C, which is also in yielding manner applied either to clamps of the harness or attached to the main part, A. The reins first pass along a lateral V-shaped wire, l, of frame, C, placed laterally across and resting on the back of the horse, then over rear guide hooks, m, of the same, and finally over hooks or eyes, n, of the bent rear wire, a, of the main frame, A, to the driver, who is thereby enabled to retain full control of the horse. The protector may be constructed of steel wire of sufficient lightness to form a neat and practical attachment to the thills. In using the protector with a double team, in which case the thills are not available, it is necessary to support the same on a standard attached to the hip and back straps, the front ends being fastened into a slot or socket of the hames. The head piece is applied in the same manner in both cases.

NEW CLINICAL THERMOSCOPE.

Dr. E. Seguin, of 17 East 21st street, New York city, has recently invented a clinical instrument for the detection of anomalies in the condition as to heat of the human body. It is a very simple device of merely nominal cost, and is the most sensitive indicator of changes in temperature which we have ever seen. The inventor calls it the clinical thermoscope; and it consists of a glass tube, of a quarter of a line

bore, seven inches long, closed at one end by a bulb nine lines in diameter, and flared at the other end. To make it ready for use, the bulb is heated over a lamp or fire, or more readily in a bowl of hot water; and when the air contained in the bulb is heated to a few degrees above the atmospheric temperature, the open end is quickly plunged an inch deep into, and quickly withdrawn from, a bowl of cold water. The drop or two which will have then entered the mouth is seen to run up the tube. If it stops near the bulb, it will be the index of the thermoscope. If it stops sooner, say two or three inches from the mouth, or if it runs into the bulb, the latter was too cold or too hot, and we have to jerk away that drop of water and recommence; three or four trials, to obtain a good water index, take hardly a minute.

In this condition, the air contained behind the water index makes itself isothermal to the ordinary temperature, and the thermoscope is

E

It is applied to any spot where an anomaly of caloricity is known or suspected. Its place by preference is in the closed hand. In five to ten seconds the index has attained the maximum hight or fall; and to read it, we note the distance the index drop of water travels, and the time in seconds it takes to reach it. To take more exact observations, a movable scale is at-

tached to the stem, so as to put its lowest figure on a level with the head of the water index; so that the thermoscope is always correct—" which," says Dr. Seguin, " is more than can be said of most of our clinical thermometers.

But with or without a scale, it gives indications of the thermal condition at the start (a), and of the volume of heat escaping by radiation (b); while by gently blowing on the bulb, it shows the degree of combustion which takes place in the lungs; and other phenomena of heat may be diagnosed by its

Without using a scale, an attendant can tell, by application to the affected part of a patient's body, at what hour the index rose quicker and higher, or quicker only, and not so high, etc. Without a scale, too, a physician who well knows his case, and is short of time, can, in less than ten seconds decide upon the dynamic conditions of the next twelve or twenty four hours, dependent on the waste of caloricity by radiation-that is to say, life itself in many cases-and pre-

Dr. Seguin recently communicated to the New York State Medical Society the following interesting case, in which the value of his instrument was made apparent:

"Called to a man fallen from a three story hatchway, I found a compound fracture of one leg and a fracture of the skull; and the patient, rather insensible to pain, had full consciousness, with jactitation, with a speck of erotism; his pulse was con fused, temperature 98.5° Fah., in other terms, at the point of perfect health. Was it delusion? No, it was a compound temperature whose component elements escaped the fever thermometer.

"I tried the thermoscope. Put in the hand, it rose, in the axilla it rose more, below the sternum it rose less, in the inner angle of the eye it fell rapidly. The thermoscope had discovered the point where extravased blood was congulating, at the base of the brain. Thus it became comprehensible that a temperature of 98.5° Fah., the thermal point of perfect health, may in a dying man be a compound temdirection, as soon as the front ends of the supporting pieces perature, whose composition could be approximated by these tions, gives general dissatisfaction.

figures: 100.3° Fah. of general pyrexia, balanced by 96.7 Fah. of hemorrhagic apyrexia, equals 98.5° Fah. thermoscopic analysis saved the man further painful manipulations, and he died, as predicted, inside of three hours.

"The thermoscope in contact with the living shows the activity of their caloricity; and in contact with the dead, it ceases to indicate heat only as organic combustion becomes progressively extinct. As thousands have been buried alive. the invention of a true necrometer excites a deep interest, increased, if possible, since cremation was mooted. For some have knocked at their coffins and re-entered the world; but of what use would it be to knock for help inside the furnace? The proof of death is wanted now more than ever, and, if I am not mistaken, the thermoscope gives it.

"I give this simple and costless instrument to my confreres, begging them to try it in the spirit of candor which made Biot say: "We must not shun the humblest contrivances, when they can improve or supplement the medical senses,'

IMPROVED TREADLE SAWING MACHINE.

We illustrate herewith a sawing machine operated by a treadle, in the engraving of which A represents a sawhorse



of the common construction, with side standards and lateral cross pieces of suitable strength, for supporting the weight of the body and the additional parts attached thereto. A platform treadle, B, is pivoted by a cross rod, a, to suitable bearings, a', of the side standards above the lateral bottom piece of the same, and made of concavo-convex shape, for giving a firmer hold to the feet of the person operating the machine, and preventing, also, the contact of the under side with the ground. The treadle, B, is extended to one side to project beyond the horse standard, and provided with an inclined lever arm, C, which is rigidly braced to the treadle, and connected by its curved extension, C', with the bifurcated end of the saw frame, D. The rear part of extension, C', is connected to a pivoted lever rod, b, with a crank wheel shaft, d', and balance wheel, e, at the opposite side of the saw horse, with shaft, d', turning in suitable bearings of the same. The balance wheel is weighted at one side for the purpose of carrying the crank wheel into position to be readily moved by the treadle and arm, avoiding the position of the same on one of the dead points for starting. The forked end of said frame, D, is adjustably pivoted to the rear end of the extension, C', and reciprocating motion imparted to it by the arm and extension, C C'. Said frame, D, is made in a curved shaped, in any approved manner, with a saw blade cutting in both directions, clamped adjustably and detachably therein. A rear extending arm, E, is bolted to the upper part of the sawhorse, A, serving for guiding the saw frame along the same, it being held in forward position for the sawing by a pin, f, of the same, and in rearward position, when thrown back for adjusting the log, by a spring hook, g, near the outermost end of the arm, E. A V-shaped piece, F, corresponds in shape with the upper legs of the sawhorse, A, and slides by a groove, h, on the main cross piece of the sawhorse, and by a sleeve-shaped perforation, h^2 , in a lateral guide rod, h^1 , of the upper part of the saw horse. Crotch or piece, F, serves to support sticks or logs of lesser width than the sawhorse, by being carried bety the side standards into the required position.

The machine is operated by rocking the treadle platform with the feet, pressing with one hand the upper part of the saw frame, and feeding with the other hand the sticks to the

Mr. John M. Linnell, of Monticello, Iowa, is the inventor, and the invention was patented through the Scientific American Patent Agency.

CHEMICAL FILTER.-Place inside of the glass funnel used a small filter of parchment paper pierced at the bottom with a fine needle; afterwards place the ordinary filter in the funnel, and filter as usual. Such cones of parchment paper can be used in any required size, are easily obtained, and may be applied to almost all purposes where the more expensive platinum cones have hither been used.

CHLORIDE OF BARIUM, as a remedy for boiler incrusta

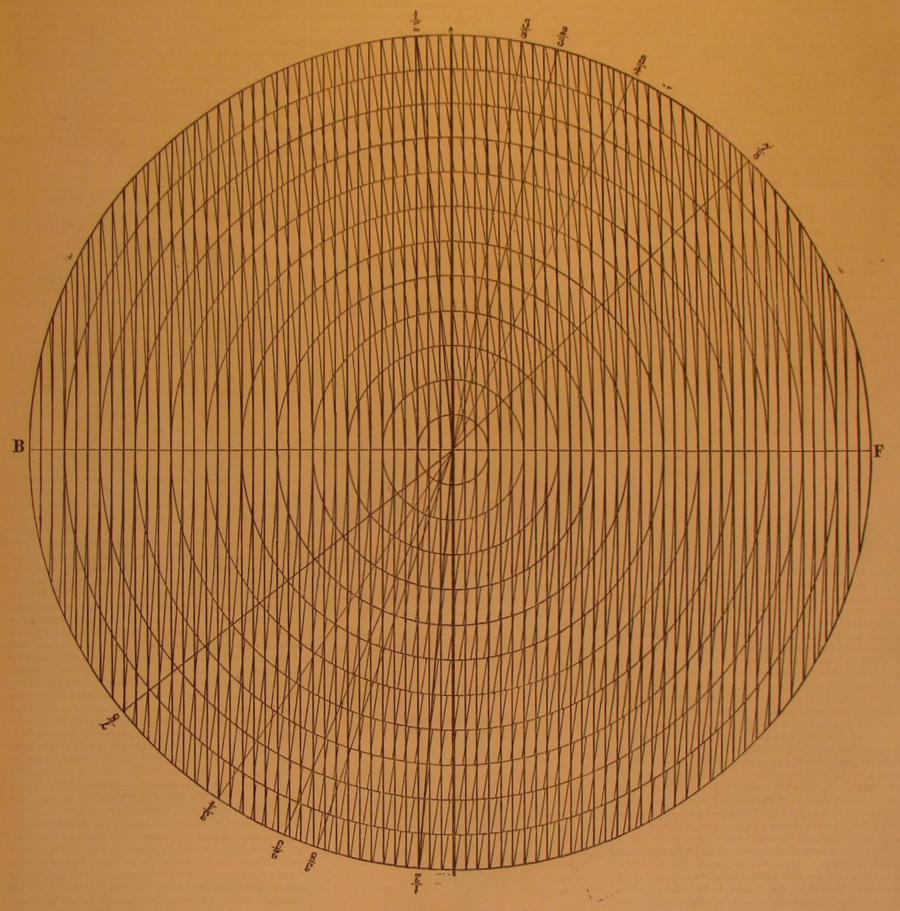
IMPROVED SLIDE VALVE CALCULATOR.

There was privately circulated, at the last exhibition held by the Franklin Institute in Philadelphia, a copy and description of a device by which all slide valve calculations are delineated on a diagram. The application of the graphic

the next vertical line on the calculator, toward F; then, theo- 2, and 3, of the stroke circle represents 1 inch of piston retically, the valve has opened the steam port # of an inch. When, still moving the template in the same direction, the mark on the template has got round to the line, B F, the steam port is fully open, and the crank pin has made one closed to the amount of † of an inch, the port gradually clos-

movement.

Moving the template further round, the mark returns; and when the next vertical line is reached, the steam port is method to these intricate calculations is very ingenious, and half of a stroke or one quarter of a revolution. The position ing as the template is moved forward until, on the mark be-

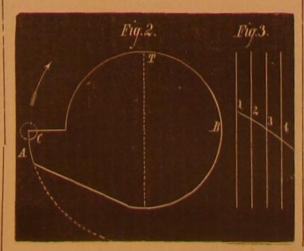


CALDWELL'S SLIDE VALVE CALCULATOR.

shows the usefulness of this mode of exemplification in a re- of the piston in the cylinder may be ascertained by counting coincident with the thick vertica! line, the steam markable manner. The diagram, designed by Mr. John A. Caldwell, Pittsburgh, Pa., is termed the slide valve calculator, and it shows the manner in which a given slide valve, of any dimensions and travel, will perform its functions, and it produce any required result. We publish the diagram here-

The method of its application is as follows: Cut out a paper template, as shown in Fig. 2. The circle, A, represents the stroke of the engine, one eighth of the full size, and the circle, B, the travel of the valve, of the full size; so that, for an engine having a piston stroke of 24 inches and a valve travel of 2 inches, the circle, A, would require to be 3 inches, and the circle, B, 2 inches in diameter. The quarter circle, C, represents one quarter of the crank pin. After placing the calculator before you in such a position that the letters B and F will read from left to right, pass a pin through the center of the template, shown in Fig. 2, and also through the center of the calculator. Their cent rs being thus coincident, turn the template until the center of the crank pin stands toward B on the line B F. On the template, and coincident with the perpendicular thick line on the calculator, make the mark shown in Fig. 2 at the point, T, and turn the

the number of sections of the stroke circle contained in the



qurallel lines, as shown in Fig. 3, and between the crank, piu T, at the thick line, from which positions they respectively template in the direction of the arrow until the mark reaches and the line, B F, on either side. Each of the segments 1, started.

port is closed.

It will have been perceived that, so far, the thick vertical line has represented the receiving edge of the steam port, and that the point, T, on the template has represented the the crank pin is then to be considered on the dead center

We must now assume the thick line to represent the exhaust or inside edge of the steam port, and the mark, T, to represent the exhausting or inside edge of the valve. Proceeding to turn the template round again, when the first vertical line, on the B side of the thick line, is reached, the exhaust port is open is of an inch (providing the valve has no inside lap, for, if it had \ of an inch of inside or exhaust lap, the mark, T, would have just reached the thick line or the edge of the port); and when the mark reaches the line, B F, the exhaust will be open as much as this amount of valve travel will allow. Turning the template again, the approach of the mark, T, toward the thick line represents the closing of the exhaust, until the two become coincident; then the exhaust is closed and the engine has made one revolution, the crank pin being again on the dead center, and the mark,

end of the stroke.

A valve constructed thus would read:

Travel of valve	inches
Cut off () "
Exhaust from end of stroke	0 **
Expansion) 11
Cushion 0) "
Iap 0) "
Steam port opens 1	
Exhaust port opens 1	44
Lend 0	-00

In other words, our example has been upon a valve without either excess of travel, steam lap, or exhaust lap or lead.

We will now give an example of the use of the calculator

for valves having lap: Diameter of cylinder is 12 inches, stroke 24 inches, ports 13 x 12, which is equal to one tenth of the piston area. Steam supply to the cylinder is to be cut off at # of the stroke, and the exhaust is to commence when the piston has traveled to 21 inches, the cushion being a result to be determined. Comencing, then, when the valve is on the dead center line, BF, and (as before) on the B end of it, the valve has to be moved ahead to allow for the lap and give steam when the crank pin is in that position. This is done by making the mark, T, on the template in advance, to the amount of the lap from the thick line toward the F end of the line, B F. If we had not known the requisite amount of lap required to cut off at 1 of the stroke, we would have to try, say, 4 of an inch, and alter it more or less as we found it to cut off too early or too late; but in our experimental case, \$ plus 30 of an inch is the requisite lap, and we accordingly make our mark on the template that much in advance toward the F end of the line, BF, of the thick line. If the template be now turned, it will be found that the steam port is opened 16 of an inch; and when the mark has arrived at the identi cal spot it started from (but on the under side of the line, B F), it will be found that the crank pin stands at the # line, and the piston has proceeded 2 of its stroke. The exact distance in inches can be found by counting the curved lines, from F back to the crank pin, along the stroke circle, each space representing 1 inch. It will be found that there are 8 of them, and 8 inches is the distance the piston is from the

The proper way to find the inside lap is to move the mark around i of an inch at a time, and at each movement stop and examine the position of the crank pin to see if it is near-ing the desired exhausting point. In this case, ‡ of an inch would bring the mark to within 1 of an inch of the fourth line from the thick one, and the crank pin is some distance yet from the third inch from the end of the stroke (the exhausting point). This shows that ‡ of an inch inside lap is not sufficient. We then try the addition of another † of an inch inside lap, and find that the mark is within $\frac{1}{32}$ of an inch of the third line, and still the crank pin is not at the desired spot. We therefore try the addition of another 1 of an inch, and examine, and then another, in all + of an inch. and find that the crank pin wants a little yet; but by moving the mark another 32 of an inch, we find, by counting as before, that the crank pin has arrived at 3 inches from the end of the stroke. Now it is evident that further movement of the mark will result in opening the exhaust. When it has arrived at the line, B F, the exhaust will be fully open; and when it arrives at the same line again (but on the upper side of the line, B F), the exhaust will be closed. We proceed to move it accordingly, but we may as well observe how much said port is open when the piston is at the end of the stroke. By proceeding as before, counting one ; of an inch after an other, we find 6 of them are passed before the piston is at the end of the stroke, showing that the exhaust is \$ of an inch open by the time the crank pin is on the dead center line. We may now see if the exhaust port is going to be fully opened or not. The mark was ; of an inch from the thick line when the exhaust port began to open, and it will not be fully open until the mark has arrived at the line, B F. Now the space intervening measures 12 inches, whereas the port is only 12 inches wide, consequently the valve travels not only over the port, leaving it fully open, but } of an inch beyond it, showing the exhaust to be sufficiently free.

Now by moving the mark round to the line corresponding to the opening of the exhaust, namely, \(\frac{1}{2}\) of an inch from the thick line, we find that the crank pin stands at 14 inches from the end of the stroke, as the curved lines show 12 inches; this, then, is the amount of the cushion. If more cushion is desired, we go over the same ground, after having of one or two inches. A piece of canvas, C C, is spread over added a little more inside lap; but this amount, with slight the charcoal, and on this a plate of zinc, Z Z, is placed. The cushioning was concerned, by the admission of live steam, end of the stroke, and when the crank pin was consequently on the dead center. The result given by our last experiment would read as follows:

	В	¥
Travel of valve	2 1-4 inc	thes 2 1-4 inches
Steam lap	21-82	" 21.82 "
Cut off	8	" 10 "
Exhaust lap	17-89	" 17-82 "
Exhausts at		11 A 11
Expansion		. 6
Cushions	184	" 112 "
Steam port opens	7-16 1	
Exhaust opened at end of strok	e. 84	" 3-4 "
Exhaust port opens : Ful	I plus 1-8	"Fall plus 1-8"

The B column denotes the back end of the cylinder, and the F the front end; the latter is found in the same way, only the calculator is turned so that the letters B and F will read upside down.

If it is desired to ascertain what effect lead, obtained by moving the eccentric ahead, will have on the engine, we proceed as before; but when the mark, T, has moved forward to the amount of lead required, we move the template no further until we have made a new mark on the template coincident with the line, B F, which new mark will represent the new relation of the crank pin to the old mark; then throughout the operation we employ this new crank pin in place of the old one. By moving the template back to its old position, that is, till the old crank pin is on the line, B F, the new crank pin will denote just how far the piston is from the end of the stroke when the lead commences to act.

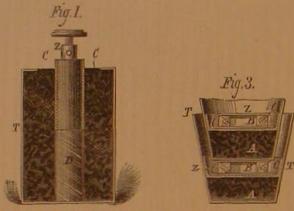
By the aid of our illustrations and the given examples in the method of using it, the calculator cannot fail to be unwithin 3 inches of the end of the stroke. Travel of valve is derstood and appreciated by those who may require to either ascertain what results are being given by the valve of an ex isting engine, or the proper proportions of a valve for an engine about to be built. JOSHUA ROSE.

Correspondence.

A Charcoal Battery.

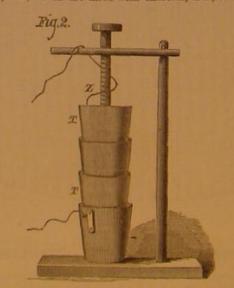
To the Editor of the Scientific American:

I enclose a sketch of a cheap and durable form of battery of considerable power; and for many purposes of experiment this battery may be used to advantage. The current is steady and there are no unpleasant fumes given off, as in many acid batteries. In Fig. 1, the containing vessel, T, is made of tin



into which a rod of zinc, Z, wrapped in canvas, shown at B is placed. The space between the tin and zinc is then tightly packed with small pieces of hardwood charcoal, C. These cells are charged with a strong solution of potash made in hot water. In making up this battery, the zinc of one cell is connected with the tin of the next. This battery should be placed on an insulating substance.

Another form of this battery is shown in Fig. 2, and a sec tion of two cells in Fig. 3. The containing vessels are made of tin, T T, which are filled with charcoal, A A, to a depth



lead, would run well at a piston speed of 300 or 400 feet per blocks of wood, B B, are placed on the zinc; a strip of the minute. Lead would have the effect of opening the exhaust latter is bent over the blocks so as to connect the zinc of one was lost in this way would be compensated for, so far as the in Figs. 2 and 3, the fluid of one cell must not come in concushioning was concerned, by the admission of live steam, permitted by the lead before the piston had arrived at the force would only be that of one cell. The fluid is kept concentrated by placing on the zinc plate of each cell a quantity JOHN J. BLAIR.

Ardtrea, Ontario, C. W.

The Spider's Web.

To the Editor of the Scientific American:

In your issue of July 8, the question is asked: "How does spider make its web, the lines of which, crossing at the center, are carried, some of them to the surrounding objects, while others are fastened to an outer circular line, made evi dently before the outer circular lines of the woof are formed? Also: "Where does the spider place itself when it ejects the lines which form the spokes of the wheel?"

The extreme outer line surrounding the web, to which the

pends upon the position of the surrounding objects to which the web is fastened. The spider first extends lines from one point to another by the shortest route possible, inclosing a sufficient space to build its web; then he extends a line across where he intends to have the center of his web. He next fixes the center by fastening a line thereto on the central line, and, carrying the line at right angles or nearly so to the first line, hitches it to the nearest object, whether that be the outer line of the web, or anything to which the web is fastened. It will be observed here that the spider ejects all the spokes of the wheel (except the first line across the center of the web) from the intended center, placing the first lines at right angles or nearly so, and dividing the distance each time a line is extended from the center until a sufficient number are put up, always stretching the lines alternately in opposite directions until the spokes of the wheel are complete. He then places his left forefoot on the center of the wheel, and hitches the first end of the circular line of the woof to one of the spokes of the wheel, and moves round the center, fastening his thread to every spoke as he goes along. measuring the distance from one line to the other by stretching his right hind foot to secure the web to the spoke, with his left fore foot one line toward the center and moving spirally along from one spoke to the other, until he gets his web sufficiently large for his purpos Batavia, Ill.

A. M. SPENCER.

The Potato Disease.

To the Editor of the Scientific American:

Having given the potato disease-blight or rot-consideraole attention, and made microscopic examinations of the fungus known as the peronospora infestans (Berkeley called it botrytis infestans), I find that lime is the best cure and preventive. My attention was arrested by the article on page 277, volume XXXII., headed "A Remedy for Potato Blight," referring to the communication of Mr. Lyman Reed, and the process of the action of microscopic parasites attacking the tubers.

It strikes me that Mr. Francis Gerry Fairfield has things a little mixed up. He carefully cleaned the specimens procured by him, and subjected them to heat for 96 hours or more, before he examined them. He finds the ova of the insects on the interior layer of the cuticle of the tubers, and says: "I have no doubt that they commence that histolytic process that ends in the destruction of the tuber; but I doubt whether there is any genetic connection between the fungi developed on the stalks in the course of the degeneration, and the larvæ in which the degeneration primarily starts." The truth of the matter is that these microscopic animalculæ are a secondary product arising in the diseased matter of the tuber. Certain fungi have a nitrogenous substance analogous to diastase, which transforms the starch to dextrin, and finally into sugar, like a ferment, especially under moisture and an elevated temperament, inducing de composition, forming a nidus for the animalculæ. Had he used his microscope to trace the parasitic fungus, he would have discovered the fine threads of the mycelium extending to the tubers, which induces a ferment or gangrenous putrid mass that, like any other animal and vegetable matter, will breed animalculæ in less time than 96 hours. This is easily proved and well known to any one who has given the subject attention. Consequently, his sage advice " to dip the potato, just before planting, in the solution" (carbolic acid), is, to my mind, all nonsense. When the animalculæ or fungi infest the tuber, it is neither fit for use or planting. However, I may err, and it might be well to see the "copious notes, and "always give Mr. Reed the full honor of the first discovery. J. STAUFFER.

Lancaster, Pa.

Utilizing the Grasshoppers.

To the Editor of the Scienliste American .

The grasshoppers, desiccated and ground, would of course be useful as a fertilizer; but when in this prepared condition, they would form an excellent food for all insect-feeding birds. There is no better food for all young domestic fowls. Containing silicic acid in a soluble state, they seem specially adapted for young birds, promoting the growth of feathers. The young prairie chicken flies when only eight days old. The sharp-tailed grouse and the cock of the plains subsist entirely on grasshoppers up to their maturity; and after that, they prefer grasshoppers to other food. I have found in the depth of winter, at the foot of the Rocky Mountains, the gizzard and stomach of the sharp-tailed grouse filled with grasshoppers, when they had to find the dead bodies of them under six inches of snow.

There exists, in fact, no beast or bird of prey on the west ever they are to be procured. I found, in the season when grasshoppers were plentiful, the stomach of the prairie wolf, the stomach of the little kit fox (can's cinereo-argen teus), and the gizzards of all falconida and owls filled with grasshoppers. Even by man they have been and are used as food. The inhabitants of the interior of Africa use them extensively, and the Pau-Eutaws or Digger Indians of our own country find them very palatable. I do not, however, suggest them for the latter purpose.

A Theory of Dissolution.

To the Editor of the Scientific American:

The reason given that a solid will be dissolved by a liquid is that the adhesion between the atoms of the solid and liquid is greater than the cohesion of the atoms of the solid.

The reason the adhesion is greater than the cohesion is that the weight or specific gravity of the atom of the solid spokes are fastened, is by no means always circular this delies than the specific gravity of the atom of the liquid; and

when the specific gravity of the atom of the solid is greater | This gave about 1,600 yards. At 4°, the elevation of the than the specific gravity of the atom of the liquid, the solid will not dissolve; and when the specific gravity of the atom of the solid is but a little greater than that of the liquid, it the thunder cloud; and 60° elevation to its summit gave will require continual shaking to make it dissolve, or, when dissolved, to keep it from settling to the bottom. The reason that the solid sinks when placed in the liquid is that there are as many more atoms in a given space of the solid than in the same space of the liquid as the weight of an atom of the solid is less than the weight of an atom of the liquid.

It will be noticed that the bulk of the solid that will be dissolved is much less than the bulk of the liquid; which proves that there are a greater number of atoms in a given space of the solid than in the same space of the liquid; for each atom of the solid must come in contact with each atom of the liquid, to make a saturated solution.

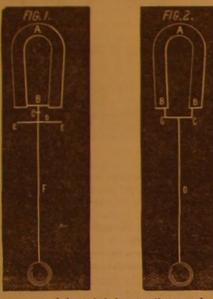
WM. L. DUDLEY.

A Frictionless Joint.

To the Editor of the Scientific American:

Is not the following application of an old principle new, as presenting a minimum of friction?

A, Fig. 1, is a horseshoe magnet, having a brass crossbar, B, between the poles, with a short extension, C, in the end of which is fixed an ordinary watch jewel. Fis a pendulum, with crossbar, E E, for an armature, terminating in a needle point, D, resting up against the jewel, C. The weight of the pendulum must be just within the power of the magnet; and as gravity is barely overcome, the needle point only touches the jewel, and the friction is infinitesimal.



However, as pendulums left free to vibrate make a revolution in direction in twenty-four hours, it is possible that, when vibrating from side to side, the magnet would hold the crossbar, etc. This would be obviated in part by making the armature, E E, of a circular plate, and would be entirely so by using the following arrangement:

A, Fig. 2, is the magnet, B B jewels in each pole, C C are the needle points, and D the pendulum. The whole is to be placed under a receiver, and in both cases to vibrate to

and from the observer, not from side to side. Waterloo, Ill. HENRY TALBOTT, JR.

Altitude of Thunder Clouds.

To the Editor of the Scientific American:

In your issue of June 30, Mr. David Brooks of Philadelphia has given an interesting little essay on thunder clouds and lightning. Without assenting to his theory of the manner in which the latent electricity is evolved and discharged, as being at all complete or satisfactory, I am indebted to the writer for recalling to my mind some measurements made by me in 1840-43, by way of attempting to determine the hight of thunder clouds. My results were so great as to keep me in doubt as to the reliability of my method. I repeatedly measured clouds of 6 and 8 miles in altitude, and more than once got 10 miles as my result; and in a single instance I measured the altitude of what turned out to be a terrific thunder and hail storm of 13 + miles in hight. I published an account of this one in the Concordia Intelligencer, printed at Vidalia, La. Its limited circulation protected me, as I afterwards congratulated myself, from severe scientific criticism. I now believe it was a reliable result, and the method legiti-Let me state it that others may test the which I do not believe is generally, if ever, used by any

As the cloud developed eastward of my position, and I had a clear horizon, its great altitude began to be remarkable before its companions (usually found touching at the base and ultimately confluent) had fairly established themselves. The rain was visibly discharging at the center of the base when the thunder began. Both head and base were well defined; and I applied my sextant, when above 45° hight were read, The cloud continued to rise and the electricity to be dis charged with rapidity; and the rain descended from both-sides when nearly 60° were reached. The defined bases merged into the horizon, and I could no longer depend upon my results. The storm, of course, moved from me, as all clouds of great altitude move eastward in this latitude. I took the dew point, and ascertained the altitude of the base of all the clouds (approximately) by imputing 100 yards for every degree Fahrenheit of difference between the air temperature and the point of condensation, by the wet bulb, the addition of 10 parts borax,

base of the cloud before me, the sine of the angle of elevation, gave about 40,000 feet for the distance of the center of about 70,000 feet, or 13\ miles. Subtracting the elevation of the base, 3,000 feet, we find some 67,000 feet, or nearly 13 become stained, mix up a quantity of the strongest soap miles, for the cloud hight. Subsequent information proved the storm to have been terrific. Its width was but a mile or the stone for twenty-four hours. Clean afterwards with the base, 3,000 feet, we find some 67,000 feet, or nearly 13 two in starting, but it spread as it advanced, and did much damage by floods and wind, and many trees were struck by lightning.

If observers will keep a sextant and thermometer at hand, they will find frequent opportunity during summer of testing the hight of isolated clouds, which pierce and pass far above the cirrous clouds, whose elevation is at the base of the permanent southwest upper current-the reciprocal of the trade winds. The development of the thunder clouds lies along that region, and their heads are always borne off to the northeast by its drift. Hence all tornados, hallstorms, and thunder clouds of considerable magnitude travel towards the north east in these latitudes, 29° to 33° N. C. G. FORSHEY.

New Orleans, La.

Useful Recipes for the Shop, the Household, and the Farm.

To test the soundness of a piece of timber, apply the ear to the middle of one of the ends, while another person strikes upon the opposite extremity. If the wood is sound and of good quality, the blow is very distinctly heard, however long the beam may be. If the wood is disaggregated by decay or otherwise, the sound will be for the most part destroyed.

Paper prepared after the following recipe is said to render the use of the razor strop unnecessary. By merely wiping the razor on the paper to remove the lather after shaving, a keen edge is maintained without further trouble. The razor must be well sharpened at the outset. First, procure oxide of iron (by the addition of carbonate of soda to a solution of persulphate of iron), well wash the precipitate, and finally leave it of the consistence of cream. Spread this over soft paper very thinly with a soft brush. Cut the paper in pieces two inches square, dry, and it is ready for use

Photographers will find the following a useful glass-clean ing preparation: Water 1 pint, sulphuric acid \(\frac{1}{2} \) oz., b-chromate of potash 1 oz. The glass plates, varnished or otherwise, are left for 10 or 12 hours, or as much longer as desired. in this solution, then rinsed in clean water and wiped dry with soft white paper. The liquid quickly removes silver stains from the skin without any of the attendant dangers of cyanide of potassium.

Adhesive fly paper is made by boiling linseed oil to which a little rosin has been added, until a viscid mass is formed. The latter is then spread evenly upon the paper.

A good red or blue ink, suitable for use with stamps, can be made by rubbing Prussian blue or drop lake with fine clay into a thick paste with water.

A tablespoonful of black pepper put in the first water in which gray and buff linens are washed will keep them from spotting. It will also generally keep the colors of black or colored cambrics or muslins from running, and does not hard-

Lime slaked just before application and sown by hand is said to be an infallible protection against fly in turnips.

A whitewash made of quicklime and wood ashes will destroy moss on trees.

A mixture of tallow 3 parts, tar 1 part, applied to the bark while hot, will protect fruit trees against mice.

A cubic yard of sand or earth weighs about 30 cwt; mud 25 cwt; marl 26 cwt; clay 31 cwt; chalk 36 cwt; sandstone 39 cwt; shale 40 cwt; quartz 41 cwt; granite 42 cwt; trap 42 cwt; slate 43 cwt.

In small blasts, 1 pound of powder will loosen about 41 tuns of rock. In large blasts, 1 pound of powder will loosen 21 tuns. Fifty or sixty pounds of powder enclosed in a bag and hung against a barrier will demolish any ordinary structure. One man can bore with a bit 1 inch in diameter from 50 to 60 inches per day of 10 hours in granite, or 300 to 400 inches per day in limestone. Two strikers and a holder can bore with a bit 2 inches in diameter 10 feet per day in rock of medium hardness

A 4 horse team will haul from 25 to 36 cubic feet of limestone at each load.

About 270 cubic feet of new meadow hay, or from 216 to 243 cubic feet of hay from old stacks, or from 297 to 324 cubic feet of dry clover, weigh one tun.

To compute the number of tuns an ice house will contain, calculate the number of cubic feet in the house and divide by 35; this gives the number of tuns if closely packed

To determine the weight of live cattle, measure in inches the girth around the breast just behind the shoulder blade, and the length of the back from the tail to the fore part of the shoulder blade. Multiply the girth by the length and divide by 144. If the girth is less than 3 feet, multiply the quotient by 11. If between 3 and 5 feet, multiply by 16; if prevent noise between 5 and 7 feet, by 23, or if between 7 and 9 feet, by 31. If the animal is lean, deduct I of the result and the answer is the weight in pounds; this multiplied by 0.605 gives safeguard against loss of life or limb. the net weight.

To make a glue which will resist fire, mix a handful of quicklime in 4 ounces of linseed oil and boil to a good thickness; then spread on tin plates in the shade. It will become exceedingly hard, but may be easily dissolved over the fire and used as ordinary glue.

The following are good non-poisonous glazes for common earthenware (1) Silicate of soda at 50° B. 100 parts; pow

Artificial grapes are blown from melted resin and afterwards dusted with a colored powder.

The best homemade fireproof safe is a hole in the ground, well lined with brick and cement.

To restore the color of a marble mantlepiece which has soap and water.

Plaster of Paris mixed with a saturated solution of alum, baked in an oven, pulverized, and lastly mixed with water, is an excellent cement for marble

Slaked lime, placed loosely on a board inside a furnace during the summer, will take up the moisture and prevent

Iron in Railway Bridges.

Mr. W. Kent, of the Stevens Institute of Technology, has made some analyses of the rapid corrosion of iron in railway bridges. It has frequently been noticed that iron, exposed to the smoke, steam, and heated gases escaping from passing locomotives, shows a greater tendency to corrode than iron in situations not so exposed. A qualitative chemical analysis of iron rust that was taken from a bridge on the Pennsylvania Railroad showed the presence (in a water solution of the rust) of iron, ammonia, sulphuric acid, and traces of sulphurous acid and chlorine. A separate portion of the rust was tested for carbonic acid, which was found in considerable quantities. The escaping gases from the locomotive contain carbonic acid, carbonic oxide, moisture, and, if there is sulphur in the coal, sulphurous and sulphuric acid. The presence of these acids, no matter in how small quan tity, is sufficient to promote rapid corrosion

New Phenomena of Solar Radiation.

M. Desains has recently examined the variations which the calorific solar rays undergo at the same time in point of intensity and with reference to their transmissibility through water. He expresses the results reached in tables which show the quantity of heat arising at noon during one minute, and at different periods of the year, on an area of 1.6 square inches. The numbers vary very slightly, ranging from 1 to 13. The minimum was observed in January, 1875, and the maximum in June, 1874. Another table shows how the quantity of solar heat varies in traversing 0:32 inch of water in a minute, at noon. On April 25th last, the sky being clear, sixty-three per cent of the radiation was transmitted. In June and July, 1874, the proportion reached seventytwo per cent. M. Desain deduces from his results the curious fact that an increased transmissibility of the radiations is related to the presence of greater or smaller quantities of watery vapor in the high atmospheric regions. Facile transmissibility indicates cloudy weather on the following day; and on the other hand, when the reverse is the case, permanently fair weather may be expected.

Aniline Black Marking Ink.

To prepare this ink the following solutions are required: 1) Dissolve in 60 grammes of water 8 25 grammes crystaline chloride of copper, 10.65 grammes chlorate of soda, and 5.35 grammes chloride of ammonium. (2) Dissolve 20 grammes hydrochlorate of aniline in 30 grammes of distilled water, and add 20 grammes solution of gum arabic (1 part of gum to 2 of water), and 10 grammes glycerin. If 4 parts of the aniline liquid are mixed in the cold with 1 part of the copper solution, we obtain a greenish liquid, which may be used at once for marking linen; but as it decomposes in a few days, it is better to preserve the two solutions separately. The writing is at first greenish, but is blackened by exposure to steam (for example, by being held over the spout of a boiling kettle). A dry heat renders the tissue brittle.—Dr. Jacobsen.

A Preventive for Shafting Accidents.

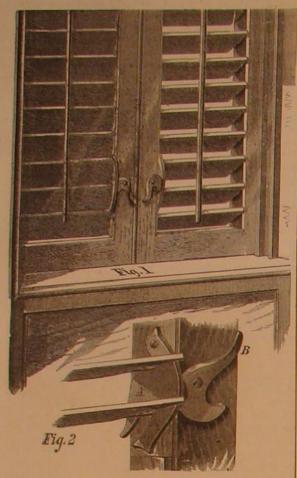
There are no accidents more common in large manufactories, and few more fatal, than those caused by the engagement of some portion of a workman's garments with a swiftly rotating shaft. The loose dresses of female operatives are espec'ally liable to become entangled in countershafts placed near the floor, or in the revolving shafting of the machines which they may be attending. There is a very simple way of rendering these casualties impossible, and this without neessitating the usual plan of constructing a railing or fender about the moving piece. It is simply to cover the shaft with a loose sleeve along its whole length. The sleeve may The friction between it and the shaft would be sufficient to cause its rotation with the latter, but of course, in event of a fabric becoming wrapped around it, it would quickly stop, and allow of the easy extrication of the same. The sleeve should be lined with leather both within and at the ends in order to

The same idea in the shape of loose covers might readily be applied to cog wheels or pulleys, and thus prove a valuable

In describing the fireproof houses now in process of construction in Chicago, 111. (see SCIENTIFIC AMERICAN of June 19), we noted especially the improved method of plastering which has been adopted-the system involving the use of concrete and other materials, supported by galvanized iron wire. Mr. James John, of La Salle, Ill., we should have stated, is the inventor of the system, which has been patendered quartz 15 parts; chalk 15 parts. (2) The same with ted. Mr. John is therefore entitled to the credit of the invention, which appears to be one of considerable value.

STELLER'S BLIND SLAT HOLDER.

We illustrate herewith a novel and simple device designed to hold the slats of a blind in any desired position. Owing to the shrinkage of the wood, and wear, slats as a rule become loose, so that it is impossible to place them so that a gust of wind will not alter their position. In summer it is always desirable to tilt the slats so as to shut out the sun, or to open them so as to admit currents of air; while in winter, the slats, tightly closed, are an additional protection against



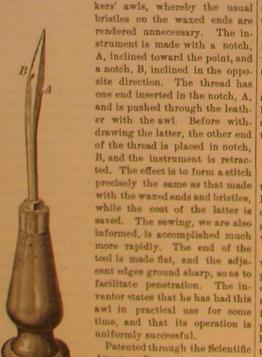
The invention, which is shown attached to the blinds in Fig. 1, and enlarged in Fig. 2, consists of a plate of metal, A, fastened to the stile, and between the latter and the slats. by means of a single screw at its upper extremity. This screw holds it loosely so that it may easily be pushed outward and jammed against the edges of the slats by the cam button, B, after said slats are adjusted as desired. The slats are thus firmly held and cannot be moved or opened from the

There are no springs or other mechanism to get out of order. The device is subject to no hard wear, is ornamental, and is easily affixed to the blind frame.

For further particulars in regard to agencies for selling the invention, address the patentee, Mr. C. E. Steller, 352 East Water street, Milwaukee, Wis.

SMITH'S IMPROVED AWL.

We illustrate herewith a novel improvement in shoema-



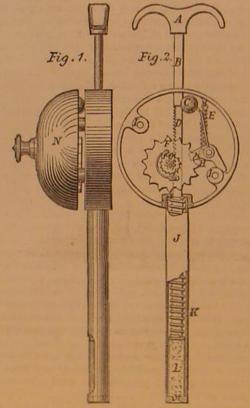
county, Iowa.

The Gas Wells of Pennsylvania.

ize this immense product of the earth. No estimate can be made of the quantity of this gas, which has for years been allowed to pass away into the air uselessly; but the yield of a few gas wells which have been tubed and their product utilized indicates that it is enormous. A gas well near Sarversville, in the Butler oil region, flows with a pressure of 300 lbs. to the square inch, and is roughly estimated to yield a million cubic feet of gas every 24 hours; and this is only one of quite a number of large gas wells, and almost numberless small ones, for it must be remembered that every well which produces oil also yields gas. A survey has just been completed for a line of pipe from Sarversville to Pittsburgh, a distance of about 17 miles. It is proposed to lay a six-inch pipe between the points named, and to supply the gas to manufacturing establishments as a substitute for coal for fuel in Pittsburgh.'

ALLEY'S BEARING FEELER.

We subjoin an engraving of a very useful instrument designed and constructed by Mr. Stephen Alley, of Glasgow, Scotland, for giving a prompt indication of a hot bearing. The apparatus consists simply of a brass tube, J. which is placed in a hole bored in the cap of the bearing to receive it, the bottom of the tube touching the shaft. At one side, near the bottom, the tube, J, is partly cut away so as to admit of the ready insertion of a cylindrical plug, L, formed of a hard grease, or of a composition which will melt at the temperature at which it is desired that the alarm should be given. To insert the plug, L, the handle, A, is pulled so as to draw up the spindle, B, and thus by compressing the spring, K, making room between the bottom of the spindle and the bottom of the tube for the plug to be inserted. If the bearing becomes heated, the plug, L, begins to melt, and escapes



drop by drop through the hole, M. As this melting takes place, the spring, K, forces down the spindle, B, and in so doing gives motion by the rack, D, to the pinion, G, and bristles on the waxed ends are thence by the ratchet, O, to the striking wheel, F. This wheel, as it revolves, operates upon the pallet. H, and alternately draws back and releases the hammer, C, which, when released, is made to strike the interior of the bell, N, by the hand and wrist, and provided action of the spring, F.

The instrument, says Engineering, gives a number of clear and distinct signals as the composition melts, and can scarcely fail to call the attention of the engineer. It is, moreover, a very simple apparatus, and there is nothing about it likely to get out of order.

The American Institute Pair.

The usual announcement of the coming American Institute Fair will be found in our advertising columns. The the forefinger and thumb of with the waxed ends and bristles, Institute's building on Third Avenue and 63d street will be the right hand, the end, a, of while the cost of the latter is open for the reception of machinery on August 15. Other the husker will rest at the saved. The sewing, we are also goods will be received after August 29. The exhibition under side of the junction of informed, is accomplished much will be made public on September 9.

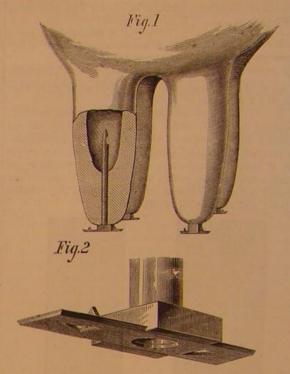
We have come to regard the day, officially fixed, as the tool is made flat, and the adja- which the Fair is supposed to be complete and ready for parallel with the thumb, uncent edges ground sharp, so as to public inspection, as a mild species of fiction never by any facilitate penetration. The in- chance realized. As for the show being then fit for exami- ral form, terminating in a ventor states that he has had this nation or anywise approaching such condition, we have never awl in practical use for some found it so, and therefore expect no departure from the usual time, and that its operation is practice this year. The managers lay the blame on the exhibitors, and vice versa. The public cares not a straw for Patented through the Scientific the quarrel, but it certainly has a right to demand a respecta-American Patent Agency, March | ble exhibition in return for its money; and it justly objects 30, 1875. For further particu- to being deluded into paying fifty cents admission fee, for into the hook, d, at the end, a, of the husker. lars address the inventor, Mr. the privilege of gazing on a muddle of packing boxes, amid Sylvester A. Smith, Letts, Louisa the din of hammering and saws.

We counsel intending exhibitors to apply for space at once; and at the same time take this early opportunity to commend the foregoing hint to the Fair managers, assuring them The National Oil Journal says: "There is little doubt that it would, on the other hand, afford us a lively satisfacthat the gas escaping constantly from oil wells is of nearly tion to be enabled to chronicle that the forty-fourth annual or quite as much value as the oil itself; and it is a matter of exhibition of the American Institute, unlike its predecessors, wonder that means have not long since been adopted to util- was submitted to the public on the appointed day, complete.

IMPROVED MILKING TUBES.

Mr. Sylvester A. Smith, of Letts, Louisa county, Iowa, has patented (May 25, 1875) through the Scientific American Pa tent Agency, a new mode of extracting milk from the udders of a cow or other animal, which consists in inserting into each teat a tube, open at the upper but closed by a valve at the lower end. The annexed engraving shows the construction of the device, which is represented in position on the teat in Fig. 1.

An aperture in the end allows of the entrance of the milk, which escapes beneath and runs into the pail when the simple sliding valve, shown enlarged in Fig. 2, is opened. The tubes do not annoy the animal, which speedily becomes accustomed to their insertion. They are claimed to save all the labor of milking, and to accomplish that operation with



greater rapidity, since the usual squeezing process by the hands is done away with, and to extract every drop of milk which may be contained in the udder. The tubes are neatly made of German silver.

For further particulars, the inventor may be addressed as above.

Ingenuity of the Esquimaux.

The Esquimaux have been credited for having considerable inventive and constructive skill. Their boats are ingeniously made, and their ice huts are arched on correct mathematical principles. A recent writer describes a cruel but novel method in use among them for killing bears. They sharpen the ends of a piece of whalebone a foot or more long, then bend it double, and wrap it closely in fat meat, which is exposed to the air till it freezes. These treacherous pellets are thrown to the bear, who bolts them down. They thaw in his stomach; the bent whalebone straightens, and the sharp points pierce his vitals, when he is readily cap-

CAVENDER AND DALLAS' CORN HUSKING IMPLEMENT

Messrs, William T. Cavender and John T. Dallas, of Auburn, Kansas, have recently invented a corn husker, which consists in an iron or steel rod, bent to adjust itself to the

with a curved end, whereby the husks are stripped by thrusting the curved end through them.

In the engraving, A is the husker proper, formed from a small rod of iron or steel, bent as shown, so that, when the husker is placed between the band with the wrist; and til the end is curved in a spipoint, b. The husker has fitted to it a strap, B, one end of this strap being confined to it in any desirable way, and the other end being provided with

The husker is operated by seizing the ear of corn in the left or right hand, the husker being attached to the other hand in the manner above mentioned; the corn is thrust through the husks, stripping the husk from the ear in a rapid manner and without injury.

According to Professor Le Conte, the rate of growth of corals in the Gulf of Mexico is from 81 to 4 inches per an-



THE CYCADS.

The macrozamia plumosa is certainly one of the most graceful of all cycadaceous plants for general decorative purposes, its green feathery leafage possessing all the freshness and beauty that belong to the most elegant of ferns, combined with the permanence and stately aspect of some of the palms. This fine cycad grows well in a moderately warm greenhouse or conservatory, where, intermixed with other plants, it will

William Bull. From a small ovate stem, the scales of which are woolly, rise the erect spirally twisted leaves, which are from 2 to 21 feet long, and have a flattened petiole. These leaves are furnished nearly to the base with narrow linear leaflets, which are set at intervals of about a quarter of an inch, and are from 6 to 8 inches long. The plant is remarkable for its distinct and elegant character, and will be admired by all our readers.

Improvement in Soldering.

Dr. A. W. Hoffman thinks it possible that oxygen blowpipes or apparatus might be invented, whereby the soldering of metals, without alloys, can be done. He says: "It would be useful to turn our attention to the autogenous soldering of metals with the aid of the oxyhydrogen flame, a principle which has achieved such signal triumphs in the treatment of two essentially different metals. Should it not be possible, by the same means, to solder every metal and every alloy with itself, as tin with tin, copper with copper, brass with brass, silver with silver, gold with gold, and even iron with iron, just as we already solder lead with lead, and platinum with platinum? The probability is present, and the advantages of such a procedure are manifest. Let us try to conceive the neatness of a workshop in which soldering is performed, not as heretofore, with the soldering iron or at the forge, but with a light, elegant gas burner. Imagine the artisan no longer annoyed by radiant heat and by the fumes of charcoal, and able to produce in a moment any temperature required, even the very highest, and again to put an end to it by simply turning a cock. Conceive the solidity of the soldering which no longer depends on cementing two pieces of metal with a foreign matter, but on an actual interfusion of two portions of one and the same metal, and which involves the utmost economy of materials and dispenses with all subsequent work, such as trimming the soldered place with a file. Such evident advantages must overcome every prejudice, and prompt us most urgently to commence a thorough experimental investigation of the question."

THE FICARIA.

The common ficaria of our woods, with its myriads of polished golden flowers in spring, is well worthy of garden culture. Still finer, however, inasmuch as it is twice as large, is the as yet uncommon ficaria or caltha grandiflora. This fine species is a native of southern France, and was introduced some years ago by a gardener, who gave some plants to Mr. Parker, of the Exotic Nursery, Tooting, England, who has since increased it abundantly, and cultivated it with ratives; in fact, he is or must be, as nearly as possible, an size. In changing, use pots only one size larger than the

success as a border flower. It is quite hardy, and thrives to perfection in ordinary open border soil. It is, according to a writer of the Revue Horticole, as valuable a plant as the spring adonis (a. vernalis), Mr. Parker's plants were, during the past spring, 15 inches high, and densely covered with large showy polished golden flowers,

Dull Times in Great Britain.

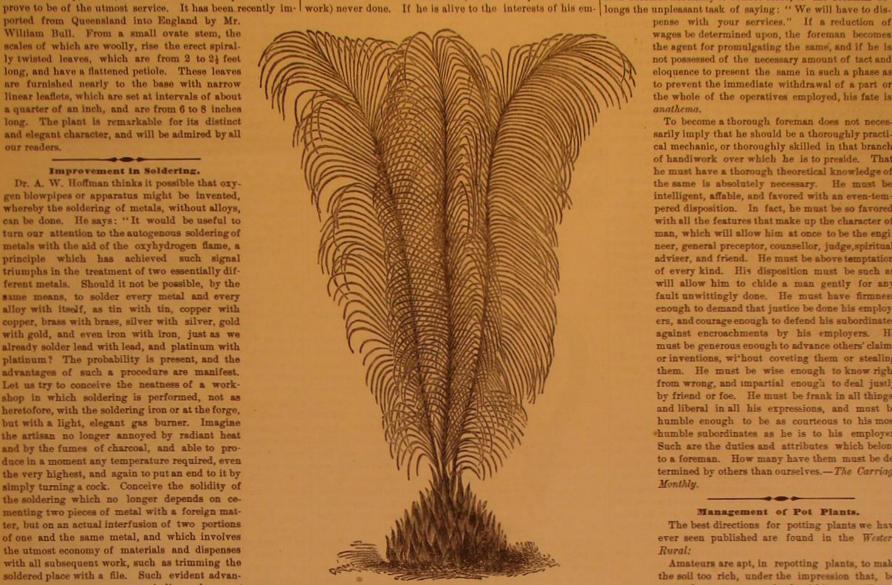
The English manufacturers are greatly alarmed at the sluggishness of trade generally. The hardware trade, as well as the iron manufacture, seems to be very slack throughout England, and some of the newspaper writers, in comlaining of the lack of orders from the United States, warn their manufacturers against expecting as many orders from this side of the water as formerly, and suggest that they find new markets for

Japan as a good market for their hardware, remarking that the Germans and French now monopolize most of that trade. "In Staffordshire," says one of our exchanges, "the market possesses an element which militates against its general healthiness. In many branches makers are experiencing very keen competition from foreigners. The United States is a formidable business antagonist. By Pennsylvania, padlock and currycomb makers in particular are very hotly pressed, and transatlantic firms are underselling us in bright-headed bolts and nuts to the tune of 20 to 25 per cent. By Belgium we are being undersold in railway spikes to the enormous extent of \$25 to \$40; and Barcelona (Spain) makers are turning out door locks and hinges at rates which, on this side,

restricted to other countries. As in the minor industries, so likewise in the heavier trades, sharp rivalry is seen. Notably, the steam and boiler tube makers are being hard pressed by those of Scotland."

The Foreman.

The duties of the foreman are (like the busy housewife's



THE MACROZAMIA PLUMOSA.

ployers, he is not the last man in the factory in the morning, is not the fact. Flowering plants should not have the soil neither is he the first one out at night. To him belongs the duty of knowing that every operative is at his work in the morning. To him belongs the duty of knowing that every operative renders unto his employer a just and equitable day's labor. To him belongs the duty of knowing that every operative performs his work to standard perfection. To him belongs the duty of arbitrating justly and fairly between employer and employed, and not unfrequently does it become incumbent upon him to settle various disputes between ope-



FICARIA GRANDIFLORA.

troubles of his subordinates, and has to advise and suggest means of bringing about (amicably) the marital relations of more than one of those under his control; not sufficiently burdened with his own troubles, he carries the troubles and secrets of subordinates securely locked within his own breast. If any of the operatives in his department meet with reverses, he is the first one appealed to; he is the first to add his name to the subscription list for a certain amount; no finish this portion of our story.

All employers or factors are not practical men. In such it is also found an excellent application.

seem mythical. And the competition we experience is not cases, the success of the manufacturing portion of the business devolves wholly upon the foreman. Not only is he held strictly accountable for the superiority of the work, but he must ever tire his never resting brain in producing fresh novelties; novelties which will bring the work to a greater state of perfection, and novelties which will cheapen the production, without lessening the wages of the operatives. If it becomes necessary to reduce force, to the foreman be-

> wages be determined upon, the foreman becomes the agent for promulgating the same, and if he is not possessed of the necessary amount of tact and eloquence to present the same in such a phase as to prevent the immediate withdrawal of a part or the whole of the operatives employed, his fate is

To become a thorough foreman does not necessarily imply that he should be a thoroughly practical mechanic, or thoroughly skilled in that branch of handiwork over which he is to preside. That he must have a thorough theoretical knowledge of the same is absolutely necessary. He must be intelligent, affable, and favored with an even-tempered disposition. In fact, he must be so favored with all the features that make up the character of man, which will allow him at once to be the engi neer, general preceptor, counsellor, judge, spiritual adviser, and friend. He must be above temptation of every kind. His disposition must be such as will allow him to chide a man gently for any fault unwittingly done. He must have firmness enough to demand that justice be done his employers, and courage enough to defend his subordinates against encroachments by his employers. He must be generous enough to advance others' claims or inventions, without coveting them or stealing them. He must be wise enough to know right from wrong, and impartial enough to deal justly by friend or foe. He must be frank in all things, and liberal in all his expressions, and must be humble enough to be as courteous to his most humble subordinates as he is to his employer Such are the duties and attributes which belong to a foreman. How many have them must be determined by others than ourselves .- The Carriage

Management of Pot Plants.

The best directions for potting plants we have ever seen published are found in the Western Rural:

Amateurs are apt, in repotting plants, to make the soil too rich, under the impression that, because the roots are confined within a small compass, necessarily the soil must be very fat. Such

over rich. They do better in pure soil, free from an excessive quantity of manure. What is used should be the most thoroughly digested compost. The successful florist understands that the soil requires only to be in the normal state to insure perfect and continuous growth; and therefore, instead of making the soil in the pots over rich, he depends upon stimulating, when wanted, by means of liquid manure.

A mistake generally made in shifting from one pot to an-

other is the use of too large pots as the plants increase in

plant was in before. To do this in the best manner, put some drainage in the bottom of the pots, say half an inch of broken flower pots for four inch size, being careful to close the hole in the bottom by laying a piece thereon; on this place a little rich compost mixed with one half its bulk of sharp sand. Then place a pot one size less than the one containing the plant to be moved. Fill in around this with the same material pretty finely packed. Lift out the pot and fill with soil, just so that the ball of earth in which the plant is contained will reach to about balf an inch of the rim of the new pot. Now set the plant in and cave the fill up level with more soil.

Chloral Hydrate in Neuralgic.

The intimate mixture of equal parts of chloral bydrate and cam-

their products. One of our English cotemporaries mentions | omnipresent factotum. He knows of all the little domestic | phor will, it is said, produce a clear fluid which is of the greatest value as a local application in neuralgia. Dr. Lenox Browne states, in one of the English medical journals, that he has employed it in his practice, and induced others to do so, and that in every case it has afforded great and in some instances instantaneous relief. Its success, he says, does not appear to be at all dependent on the nerve affected, it being efficacious in neuralgia of the sciatica as of the trigeminus; it is of the greatest service in neuralgia of the larynx, and in matter whether he is prepared or not, he must, to prevent relieving spasmodic cough of a nervous or hysterical charac-calumny, subscribe. Thus we might speak of him on this ter. It is only necessary to paint the mixture lightly over the subject for years, and fill volumes without end, and then not painful part, and allow it to dry. It never blisters, though it may occasion a tingling sensation of the skin. For headache

SCIENTIFIC AND PRACTICAL INFORMATION.

CONCRETE TO EXCLUDE RATS.

A correspondent of the Building News says: "Nothing can be better to exclude rats than to concrete the surface of the ground beneath wood floors; not only for this, but also to prevent the growth of vegetable matter, and to prevent, as well, damp rising. All ground floors, whether wood, paved, or tiled, should have a layer of concrete, 3 inches to 4 inches thick, between them and the soil. I have been in the habit of doing this for years, and all such houses have dry floors, and are vermin-proof, as far as the latter are concerned, as rats cannot disturb well made concrete. The concrete should be made of moderately fine gravel (broken flint or glass added to it is an improvement), mixed with Portland cement, in the proportion of 1 of cement to 7 of gravel. Not too much water should be used, but the cement must be thoroughly mixed with gravel, and, when deposited in place, well trodden or beaten with a grass beater. Three or four inches, at most, is sufficient in thickness.'

A RAT PLAGUE.

Strange news comes from the Hill Districts of Burmah, The English authorities-commissioners and chaplains of Rangoon and others-have sent out a pitiful appeal for help. Ten thousand villagers are starving. It is not drought, as in Bengal, protracted cold and untimely rains, as in Asia Minor, nor grasshoppers, as in Kansas, that has brought so many people to dire necessity. It is rats. An area of six thousand square miles has been overrun with these " British vermin, which have spared nothing in their widespread devastation The appeal declares that the people are entirely destitute: their accumulations have been exhausted, and they have no occupation but husbandry to depend on for daily food, With rats so numerous as to eat up everything, nothing short of aid from without can keep the people alive. As nothing is said about subsisting on the enemy, it is to be presumed that the up-country Burmese are, like the lately afflicted Bengali, confirmed vegetarians, and would sooner starve than eat flesh.

THE JAPANESE GOLD FIELDS.

We are indebted to Professor Henry S. Munroe of the Imperial College, in Tokio, Japan, for a recent report prepared by him upon the gold fields of the Island of Jesso. The results obtained give very little promise of the precious metal being mined to any great extent, since the highest average value, per cubic yard of the gravel examined in any one field, reaches but 3.77 cents. In the large majority of cases, this value is greatly lessened, being reduced to as low as some hundredths of a mill. The poorest gravel worked in California by the hydraulic process yields from five to ten cents per cubic yard, while the average is said to be from twenty-five to thirty-five cents. These are thick gravel deposits, and thin places, like the Toshibetsu field, which gives the high average above mentioned, are usually much richer. The upper valley portion of this Toshibetsu field, Professor Munroe thinks, might be profitably worked, as it yields 5.66 cents per cubic yard; but this view is again rendered questionable by the enumeration of obstacles in the shape of the dense vegetable overgrowth, and the inefficiency of the laborers.

NEW PLANETS.

During the month of June last, three new planets were discovered, two by Professor C. H. Peters, Nos. 144 and 145, respectively of the 11th and 12th magnitude, and one by M. Borelly, at Marseilles, No. 146, 11th magnitude.

THE JAMIN MAGNET.

There are no phenomena in physical science of which the cause is less understood than the phenomena of magnetism. That there are relations existing between the latter and the phenomena of electricity is well known; the one produces the other, and reciprocally. But as to what takes place within a magnetized body-what changes occur in its interior constitution at the instant when the magnetization begins or ends-no one has yet been able to adduce a certain and definite explanation. To the very lack of this last may be ascribed the slow progress which has been made in improving the construction of the magnets themselves. The nature of the steel, its degree of temper, the number and dimensions of the plates, their form, the area of the polar por tions in contact with the armature, the dimensions of the armature itself, all are important elements to be taken into consideration; but the sum of our knowledge, as to the selections to be made under these divers conditions, results in an assemblage of empirical recipes rather than in a logical and connecting series of scientific rules.

For some four years past we have had frequent occasion to dering the assemblage sufficiently powerful to carry t allude to the discoveries and investigations of M. Jamin, a distinguished French physicist, who has succeeded in estab lishing a large number of important facts, thus realizing advar ces of great value in the construction of magnets. While it would be impossible, in the space here at our disposal, to review M. Jamin's work in detail, a few of his more salient discoveries may be profitably recalled. At the outset the investigator found himself obliged to invent a method of study, The ordinary way of determining the power of a magnet consisted in applying an armature and measuring the amount of weight which, attached thereto, the magnet would sustain. This plan, besides being crude, frequently involved error, since it may easily happen that one magnet, in reality better than another, will yield to a less weight, while a very slight modification of the polar faces often results in very great differences in the total weight which a magnet is capable of supporting. M. Jamin's device for overcoming these diffi-

bars, is attracted, and the degree of attraction is noted by the balance, so that it is obviously easy thus to measure the magnetism of different localities, and to compare several magnetized plates with each other. If several magnetized bars are superposed, it has been found that the attraction (measured at the extremity of the assemblage by means of the nail) augments with the number of bars, and then becomes stationary. To illustrate, one bar or plate attracts the nail with a certain force, say 750 grains; two plates, superposed, exercise a force of 875 grains; three, 1,425 grains; four, 1,575; and five, either the same as four, or perhaps 15 as any one of them. This, however, is not all; if the plates time, be separated and re-examined, it is found that they are less powerful than before, and that their union has resulted in loss. They have, in other words, acted upon each other unfavorably.

While the facts contained in the foregoing paragraph are not novel, having already been pointed out by Coulomb, it exceptional or fortuitous, but absolutely constant and regu



lar, and also to find a means of preventing this tendency of the superposed plates toward mutual deterioration. This means is simply the attaching, to the ends of the bundle of plates, of pleces of soft iron which partake of the magnetism of the extremities. If, under these new conditions, the experiment above described be repeated, the fifth plate is found to add as much as its predecessors, and the number of plates may be largely augmented before the effects, which in the former case are noticeable manifest themselves. Finally, with a certain number of plates, 20 for example, the soft iron pieces become saturated with magnetism, and further additions are of no value or are mutually injurious. If, instead of employing bars, thin ribbons of steel be used, superposed as above explained, the magnet invented by M. Jamin, and re-

presented in Fig. 1, is obtained. The plates are curved, and the poles, brought near together, are separated by a piece of brass to which they are firmly screwed. The various advantages gained by this form, apart from those mentioned above, we have already discussed in detail in back issues of this journal. Perhaps the most important is the facility with which the magnet may be taken apart and put together, or with which the number of plates, and consequently the degree of magnetism, may be varied.

The latest form of magnet devised by M. Jamin is repre-

Fig. 2.

sented in Fig. 2 (which, with the former illustration, we extract from La Nature). The poles are of soft iron and are applied to the extremities of several steel leaves, which are made broad in proportion to their length. Singly the plates support but very small weights; but when combined with the iron end pieces, the latter absorb the magnetism, renor three times its own weight.

A very remarkable peculiarity of this magnet, which is not clearly explained, is that neither pole, when tested separately, has any very marked attractive force; but when the armature is applied simultaneously to both poles, it is very strongly held, and yet the attraction does not seem to act over any appreciable distance. It appears, in fact, that the magnetic current must be completed before the maximum force is developed.

Co-Operation in Building.

Hon, Josiah Quincy, in a letter printed in the Boston Advertiser, says: A number of Germans who were accustomed in their own country to a system of cooperation, purchased a tract of land in Dedham. Ten of them erected houses for their own use. A separate mortgage for about \$2,000 was taken on each house to secure a joint and several bond signed cuities consists simply of a nail suspended by a string from by the ten owners, by which they agreed to pay \$6 a week

of a magnetized bar or at corresponding points of severa tee. One half of each deposit is enough to pay the interest semi-annually at seven per cent, and the other half goes on on interest, with a certainty that in a few years it will pay the principal and leave the houses unincumbered. On the first days of January and July, the mortgagers have sent their deposit books to the trustee and mortgagee, who has drawn the semi-annual interest and returned the books with their accumulations to the owners, every payment increasing his security, and the association taking only the risk that every holder of real estate takes who leases his property. Ten or more industrious and temperate men, who had confidence in one another, might form such an association with peculiar grains more. The fifth plate, therefore, adds nothing, or advantages. They might choose their locality either togethnearly nothing, although it has been magnetized in the same | er or separately, giving an excellent security that they would manner as the others, and when tested singly is as powerful pay their interest semi-annually, and the principal in a fixed

The Secrets of Philadelphia Butter,

Every one has doubtless heard of the celebrated Philadelphia butter, the delicious flavor of which renders it a delicacy which, in markets outside of its place of manufacture, brings prices which sometimes range as high as a dollar a has been reserved for M. Jamin to discover that they are not pound. How it is made is told in a new and excellent little work, recently written by Mr. X. A. Willard, editor of the dairy department of Moore's Rural New Yorker, and entitled "Willard's Practical Butter Book," A notice of the volume will be found elsewhere On the subject of Philadelphia but. ter, we take from its pages the following

The celebrated Philadelphia butter comes mainly from Chester, Lancaster, and Delaware counties, Pennsylvania, The spring house is about 18 feet by 24 feet, built of stone, with its foundation set deeply in the hillside, the floor being about four feet below the level of the ground at the downhill side. The floor is of oak, laid on sand or gravel; this is flowed with spring water to the depth of three inches, and at this hight the flowing water passes out into a tank at the lower side of the spring house. The milk, when drawn from the cow, is strained into deep pans which are set in the water upon the oaken floor. Raised platforms or walks are provided in the room for convenience in handling the milk. The walls of the spring house are about ten feet high, and at the top on each side are windows covered with wire cloth for ventilation. The depth of the milk in the pans is about three inches, and the flowing water which surrounds the pans maintains a temperature of about 58° Fab.

The milk is skimmed after standing 24 hours, and the cream is put into deep vessels having a capacity of about 13 gallons. It is kept at a temperature of 58 degrees to 59 degrees, until it acquires a slightly acid taste, when it goes to the churn. The churn is a barrel revolving on a journal in each head, and driven by horse power. The churning occupies about an hour; and after the buttermilk is drawn off, cold water is added, and a few turns given the churn, and the water then drawn off. This is repeated until the water as it is drawn is nearly free from milkiness. The butter is worked with butter workers, a dampened cloth meanwhile being pressed upon it to absorb the moisture and free it of buttermilk. The cloth is frequently dipped in cold water and wrung dry during the process of "wiping the butter." It is next salted at the rate of an ounce of salt to three pounds of butter, thoroughly and evenly incorporated by means of the butter worker. It is then removed to a table, where it is weighed out and put into pound prints. After this it goes into large tin trays, and is set in the water to harden, remaining until next morning, when it is wrapped in damp cloths and placed upon shelves, one above another, in the tin-lined cedar tubs, with ice in the compartments at the ends, and then goes immediately to market. Matting is drawn over the tub, and it is surrounded again by oilcloth so as to keep out the hot air and dust, and the butter arrives in prime condition, commanding from seventy-five cents to one dollar

Mr. Isaac A. Calvert, who markets his butter at those high prices at Philadelphia, attributes his success to three points: -1. The food of his cows. 2. Temperature. 3. Neatness and dainty refinement at every step, from the moment the milk flows from the udder till the dollar in currency is paid for the pound of butter. He says: "I have found that I make my best butter when I feed on white clover and early make my best butter when I could be moved and mix in both corn meal and wheaten shorts. Next to meal I regard shorts, and prefer to mix them together. I feed often, and not much at a time. I do not use roots, unless it be carrots. My pastures and meadows are quite free from weeds. I cannot make this grade of butter from foul pastures or low grade

portance in making butter that commands a high price. Summer and winter I do not permit my milk room to vary much from 58°. In summer I secure the requisite coolness by spring water of the temperature of 55° Fah., flowing over stone or gravel floor in the milk house. This can be accomplished without water in a shaded cellar ten feet deep. As good butter can be made without water as with but the milk and cream must be kept at all times a little below 60°

"We skim very clean, stir the cream pot whenever a skimming is poured in, and churn but once a week, summer and winter. Just before the butter gathers, we throw into the churn a bucket of ice cold water. This hardens the but-ter in small particles and makes a finer grain. In the hot months this practice is unvarying.

"In working, we get out all the buttermilk, but do not apply the hand. A better way is to absorb the drops with a linen cloth wrung from cold water. The first working takes the arm of a balance. The nail, presented at various points into a savings bank to the credit of the mortgagee and trus out all the milk; at the second we handle delicately, with fingers as cool as may be. The salt is less than an ounce to a pound; but not generally much less. The balls each weigh one pound, and receive a uniform stamp. On packing for market, each ball is wrapped in a linen cloth, with the name and stall of the marketman written upon it. Our tubs are made of cedar plank, 11 to 2 inches thick, and lined with tin. On the inner face are projections, on which the shelves rest. The balls are not bruised or pressed at all, and pass into the hands of the customers as firm, as perfect in outline, and as spotless as when they left the spring house

"We find uniformity to be a prime virtue in the buttermaker. We produce the same article whether the cows tand knee-deep in white clover blooms, or sun themselves on the lee side of the barn in February.

There is a small ice chamber at the end of the oblong butter tub which we use in summer, so that in dogdays the heat within the tub does not get higher than 60° Fahrenheit I need not add that we observe a scrupulous, a religious neat ness in every act and in every utensil of the dairy. Milk which, upon leaving the udder, passes through an atmosphere loaded with stable fumes will never make butter for which we can get a dollar per pound. No milk sours upon the floor of the milk room; none is permitted to decompose in the crevices of the milk pans; the churn is scoured and scalded till no smell can be detected but the smell of white

"Our customers take the napkins with the prints, wash iron, and return them when they come to the stand on market day. These are generally Wednesdays and Saturdays. With these prices we have no difficulty in making a cow pay for herself twice a year; if she cost \$60, we sell \$120 worth of butter from her in twelve months."

It may be remarked that the sour milk is employed by the Philadelphia butter makers as food for swine. It is estimated that such milk will make 100 pounds of pork per cow.

The cows in the district where the Philadelphia butter is made are well sprinkled with the Jersey or Alderney blood, and about a pound per day from each cow is considered a fair average for the best dairies.

The University Athletic Contests.

The annual regatta of the American Universities took place on Saratoga Lake, N. Y., on the 15th of July. An immense concourse of spectators was present. The distance, three miles, was accomplished by the respective crews in the following time and order:

Place.	Tit	ne.
	M.	8.
1. Cornell	16	5334
2. Columbia	17	0434
3. Harvard	17	0594
4. Dartmouth	17	1094
5. Wesleyan	17	1394
6. Yale	17	1434
7. Amherst	17	2094
8. Brown.	17	3394
9. Williams	17	4894
10. Bowdoin	17	5094
11. Hamilton	Not	taken
12. Union	Not	taken
13. Princeton	Not	taken

The victory of the Cornell crew gave great satisfaction to all except the losers.

During the foot races, which took place on July 16, some remarkably rapid walking and running was accomplished. The first trial was a one mile run, in which Messrs. Copeland, of Cornell, Barber, of Amherst, Fort, of Wesleyan, and Shute, of Williams, took part. The Amherst representative won the race in 4m. 44\frac{1}{2}s., coming in about a yard ahead of the Cornell man. The others withdrew during the contest.

Cornell, Williams, Wesleyan, Princeton, and Harvard contested the one mile walk. Mr. Platt, of Williams, won in 7m. 50s. Times of others not given.

The quarter mile run was won by Mr. Culver, of Union, who reached the goal in 551 seconds, closely followed by Yale and Cornell. The severest contest was the seven mile walk. The record is as follows: Mr. Taylor, of Harvard, won in 65m. 54s., Mr. Driscoll, of Williams, second-fainted at end; Mr. Boyd, of Columbia, third. The Dartmouth and Wesley. an representatives broke down and withdrew. The half mile run was gained by Mr. Trumbull, of Yale, in 2m. 64s., against one competitor (Amherst), who came in 50 feet behind. The three mile walk was easily won by Mr. Taylor, of Harvard, in 25m. 23s. Mr. Platt, of Williams, came in second, in 26m. 164s.; the third competitor (Brown) broke down. Mr. Culver, of Union, won the 100 yard dash in 104s., Williams second, and Yale third. An exciting three mile run was won by Mr. Morell, of Amherst, in 14m, 17s., the finish. Mr. Maxwell, of Yale, won the hurdle race against three others; no time given. The graduates' seven mile run was gained by Mr. Eustis, of Wesleyan, over Mr. Gunster. of Williams, by ten feet; time 69m. 494s. Suitable prize were awarded to the various winners by ex-Governor Hoff-

Cultivate Good Manners.

It is one of the laws of our being that every inward disposition is strengthened by the outward expression which represents it. Besides this, so much of human happiness is dependent upon the manners that no truly benevolent person if thoughtful, can disregard them. We have all experienced the charm of gentle and courteous conduct; we have all been drawn irresistibly to those who are obliging, affable, and sympathetic in their demeanor. The friendly grasp, the warm welcome, the cheery tone, the encouraging word, the respectful manner, bear no small share in creating the joy of life; while the austere tone, the stern rebuke, the sharp and I trating their discourses.

acrid remark, the cold and indifferent manner, the curt and disrespectful air, the supercilious and scornful bearing, are responsible for more of human distress, despair, and woe than their transient nature might seem to warrant,

Whether we aim at self-improvement or the well-being of others, success is largely dependent on our outward demeanor. No one can slight it with impunity. It has many counterfeits and shams which are truly despicable; but where pure motives are supreme, and the aims of life are worthy, the culture of manners is an essential means of progress, conferring dignity and grace upon every noble endeavor.—Philadelphia

AT the recent Bunker Hill Celebration in Boston, the National Tube Works Company was represented by some fine specimens of lap-welded wrought iron tubing, drawn by six large black horses on a wagon tastefully draped with bunting. The tubing, some of the specimens of which were very large, was effectively arranged to represent a cannon on a gun carriage. The carriage was made of tubing, six sections on a side, the cannon being represented by s section of lap-welded tubing twelve inches in diameter, said to be the largest manufactured in the world. On each of the tubes of which the carriage is composed is the name of one of the original thirteen States, and on the large tube representing the big gun was inscribed:

"Massachusetts, 1775—Our Union Welded—1875."

To remove fruit stains from napkins, etc., wet the spots with chlorine water.

DECISIONS OF THE COURTS.

United States Circuit Court--- District of Massachusetts.

DAVID M. WESTON of al. ps. NATHANIEL C. NASH of al.—PATENT SUGAR MACHINE.

(In equity.—Before SHEPLEY, J.—Decided April, 1875.

If the claim of reissued patent of David M. Weston for "Improvement rifugal Machines for Draining Sugar, etc.," dated January 14, 1869 and dated April 9, 1867), namely, "the construction of the openings bottom of the cylinder in such machines, and the valve, J, for the of closing the same, substantially as described "—is not limited to intrifugal machines only as are constructed in all respects like those ed in these specifications.

[George L. Roberts, for complainants. James B. Robb, for defendants.]

United States Circuit Court---Southern District of New York. WILLIAM WICKE US, HENRY AND BARBARA KLEINKNECHT.

[In equity.—Before BLATCHFORD, J.—December, 1874.]
a machine was licensed for use in a particular territory: Held, that
of it, by subsequent purchasers, in territory other than that for
was licensed, was unlawful,
ere fact that the agent of the patentee, after the transfer of the maof the unlicensed territory, demanded of the purchasers the back
a due upon it, conferred no right to use it outside the territory named
cense.

onyey none. The plaintiff has given no scenae, direct in piled, to either of the defendants to use the mild. V. Briesen, for complainant.

J. Van Santsoard and F. Forbes, for defendants.

NEW BOOKS AND PUBLICATIONS.

WILLARD'S PRACTICAL BUTTER BOOK-a Complete Treatise on But ter Making. By X. A. Willard, M. A. Hlustrated. Price \$1.60. New York city: Rural Publishing Company.

Mr. Willard has long been known to dafrymen and agriculturists as President of the New York State Dairymen's Association, as editor of the dairy department of Moore's Rural New Yorker, and in general as a practical butter aker of considerable experience. Hence in the work before us—which we elleve is the first ever published devoted wholly to the subject of butter nd its manufacture-the advice, practical hints, and suggestions and disand its manufacture—the satisfice, practice mines, and conversant with his subject in all its branches. The book is, in fact, a complete repertory of information for farmers and dairymen, as it treats of everything relating to butter, from the selection, management, and raising of the stock, to the planning of dai-ries and the merits of the various patented inventions which have been made to facilitate dairy processes. Its low price places it within the reach

How to Teach Chemistry: Hints to Science Teachers and Students, being the Substance of Six Lectures, delivered at the Royal College of Chemistry, in June, 1872. By Edward Frank-land, D.C.L., F.R.S., Professor of Chemistry in the Royal School of Mines. Price \$1.25. Philadelphia, Pa.: Lindsay and Blakiston, 25 South 6th street.

The teachers of physical science are largely indebted to Dr. Frankland for this book, which is an admirable and concise treatise on all the methods of exemplifying the action of the chemical forces. It commences with the very simplest experiments, and does not quit its subject until the most clab-orate apparatus and its manipulation are fully described. By careful study of this little volume, lecturers and teachers can learn the whole art of illus-

ELECTRICITY, I'S THEORY, SOURCES, AND APPLICATIONS. By T. Sprague, Member of the Society of Telegraphic Engli New York city: E. & F. N. Spon, 446 Broome street.

Now York city: E. & F. N. Spon, 468 Broome street.

Mr. Spragne is well known as a writer of anthorizative papers on electrica
subjects, and many articles from his pen have been printed in our columns,
a collecting the most elaborate of these papers into a volume, he has given
a leat book of the greatest value, a manual complete, enhancitive, and
ractical. The chapter on electrolysis is worthy of special commendation
and the section devoted to electro-metallurgy is a complete compendium of
the art. The book is handsomely linestrated.

THE CONE AND ITS SECTIONS TREATED GEOMETRICALLY. By S. A. Renshaw, of Nottingham, England. Price 12s. 6d. (\$3, gold) London: Hamilton, Adams, & Co., Paternoster Row.

London: Hamilton, Adams, & Co., Paternoster Row.

This is an admirable treatise on the properties of the cone and the great importance of those properties to the art of mensuration. The primary properties of the sections are derived from the cone itself, the author following the example of Hamilton in reverting to the method of Apollonius of Perga, whose treatise on conic sections isid the foundation of the science, and whose system has not been superseded by the thousands of books which have since been written on the subject. Mr. Benshaw has reduced all his theories and problems into propositions of the most orthodox form, and has naturally succeeded in imparting comprehensibility and logical demonstration to a complex subject. He has produced a very interesting volume, and enriched it with illustrations of great value.

POPULAR RESORTS, AND HOW TO REACH THEM, combining a Brief

Popular Rissonts, and How to Reach Them, combining a Brief Description of the Principal Summer Betreats in the United States and the Routes of Travel Leading to Them. By John B. Bachelder, Author of "The Hiustrated Tourist's Guide," etc. Hiustrated with One Hundred and Fifty-Two Engravings. Price \$2.00. Boston, Mass.: John B. Bachelder, 41 Franklin street.

\$2.00. Hoston, Mass.: John B. Bachelder, 41 Franklin street.

The desire to travel is universal; and the favorite recreation of all classes, be their leisure hours few or many, is found either in visiting the bassurs of men, to observe the changes in social life and manners, or in fleeing from cities to view the works of Nature. Mr. John B. Bachelder, whose numer ous works on the topography of the battlefield of Gettysburgh are widely known, has collected, in the volume now before us, a vast amount of information on nearly all the pleasure grounds of the United States, and has placed it before his readers in a most attractive and readable form. The illustrations are especially commendable, and the work is sure to have a large sale at the present time, to which its intrinsic merits fully entitle it.

HANDBOOK OF LAND AND MARINE ENGINES, including the Modeling, Construction, Running, and Management of Land and Marine Engines and Boilers. With Illustrations. By Stephen Roper, Engineer, Author of "A Catechism of High Pressure or Non-Condensing Engines," etc. Philadelphia, Pa.: Claxton, Remsen, and Haffeidnger, 624 to 628 Market street.

Mr. Roper needs no introduction to our readers as a competent and trust-

Mr. Roper needs no introduction to our readers as a competent and trust-worthy authority on steam engineering; and the present volume will prove useful to all operatives who desire a treatise combining scientific securacy with a popular style, free from formulas and ultra-mathematical expres-sions. The tables with which the book is interspersed are numerous and valuable; and there is at the end an interesting historical account of the

PRACTICAL GUIDE TO THE DETERMINATION OF MINERALS BY THE BLOWFIPE. By C. W. C. Fuchs, Professor in the University of Heidelberg. Translated by T. W. Danby, M.A., F.G.S., Associate of the Royal School of Mines. Price \$2.50. Philadelphia, Pa.: Caxton, Remsen, and Haffelfinger, 624 to 628 Market street. New York city: D. Van Nostrand, 23 Murray and 27 Warren

This treatise is adapted to the use of any one who desires to easily recognize and comprehend the qualities of any mineral, provided he has an initial acquaintance with chemical manipulation. Although the work is fully descriptive, it is compendious, and will be found well adapted to use in the

INSECTS OF THE FIELD. By A. S. Packard, Jr., Editor of "The American Naturalist." Price 25 cents. Boston, Mass.: Estes and Lauriat, 143 Washington street. New York city: Dodd and

A very interesting little treatise, adapted for students' and smateurs perusal. It forms part 7 of the publishers' excellent series of "Half Hour Recreations in Natural History."

GREATER CHICAGO, Illustrating the Buildings Recently Erected in the Reconstructed City. Price \$1.00. Chicago, Ill.: J. M. Wing

This pamphlet consists entirely of illustrations, which are intended to con-face the world that Chicago's commerce is on a scale commensurate with er indomitable energy and the public spirit of her citizens. Many of the ulidings represented are of considerable architectural merit.

A BRIGHT MOON, SUN, AND STAR SHINING POCKET MIRROR OF THE

"Our spiritual kingdom of Heaven is three times divided," says our author, "vertically into the three seats, or two antagonistic, positive and negative extremes, and their saving mediator with positive electricity found at the bottom of this great spiritual and pacific and specific ocean of the atmosphere." There is some deep significance in this; and as we feel bound to confess our leability to extract it, we cheerfully resign the task.

STATEMENT OF REASONS FOR EMBRACING THE DOCTRINES AND DIS-CLOSURES OF EMANUEL SWEDENBORG. By the Rev. George Bush. New York city: E. H. Swinney, 2) Cooper Union.

Granulation of Gunpowder. By Commander J. D. Marvin, U. S. N. Naval Experimental Battery, Annapolis, Md.

THIRD ANNUAL REPORT OF THE BOARD OF MANAGERS OF THE ZOOLOGICAL SOCIETY OF PHILADELPHIA, PA.

Inventions Patented in England by Americans.

[Compiled from the Commissioners of Patents' Journal.] From May 18 to June 3, 1875, inclusive.

Prom May 15 to June 3, 1576, inclusive,
Amalgamator, -S. F. Clouser, New York city.
Blanks for Shovels, -E. Blins et al., Pittsburgh, Pa.
Botler Battery, -G. Crompton, Worcester, Mass.
Bottle Stopper, etc. -N. Thompson (of Brooklyn, N. Y.), London, EngCarding Machine, etc. -G. S. Harwood, Boston, Mass.
Combination Furniture, etc. -A. E. Barnes, New York city,
Electric English, -G. A. Hussey, New York city. Electric Engine, -C. A. Hussey, New Electric Moton.-H. M. Palne et at., N FLOODING TO PREVENT FIRE.—J. H. Morrell, New York city FURNACE BAR.—C. Toop, New York city. GAS ENGINE.—D. V. Bruce et al., San Francisco, Cal. GAS STOVE.—J. J. West, Chicago. III. GAS STOVE.—J. J. West, Chicago. III.

HOIST.—W. D. Audrews, Brookhaven, N. Y.

LAMP, ETC.—H. G. Mochring, Philadelphia, Pa.

LATHE.—A. Wood, Worcester, Mass.

Liquid METER.—H. S. Maxim, Brooklyn, N. Y.

MAKING ALEALIES, ETC.—J. Hennett, Mich.

REGULATING CLOCKS, ETC.—L. Eaton, Worcester, Mass.

SAIL HANK.—D. G. LOW, Chelsen, Mass.

SCHEWING PIPES, ETC.—F. W. Allin, New York city. SEWING MACHINE.—J. J. Thompson, New York city. SHOVEL, ETC.—T. J. Illake, Pitteburgh, Pa. SHELTING IRON, ETC.—W. Rogers, Leechburg, Pa.
SPARK ABRESTER, ETC.—T. Shaw, Philadelphia, Pa.
STEAM ENGINE.—F. Alden et al., Pittsburgh, Pa.
STEAM FUMP.—C. H. Hall, New York city. TINNED PLATE.—G. E. Taylor, Philadelphia, Ps.
TOY MENAGRIE,—G. M. Crandall, Montrose, Pa.
TREATING WASTE GASES, ETC.—J. Turner, Chicago, Ill.
WATER METER.—P. Ball et al., Worcester, Mass.

WHERL AND ARLE.-R. W. Davis, Flushing, N. Y. stat

Becent American and Loreign Latents.

Improved Non-Interfering Fire Alarm Telegraph.

Joseph W. Kates, Richmond, Va.—The object of this invention is to provide an improved electric fire alarm, in which is avoided the interference and confusion of signals caused by the sending of two separate signals from different points at the same time. It consists in a method of connecting the instruments at the different signal stations by a second electric circuit, which circuit is opened or closed automatically to operate the armature of an electromagnet, which serves as a step for a clock mechanism, and locks, by means of the said second circuit, all of the instruments at the signal stations except the one in operation, for the prevention of all interference between the different instruments. It also consists in the method of automatically operating the armature, having a stop for the clock gearing for the locking or unlocking of the other instruments, by a non-conducting tape placed upon the same drums with the signal tape, and passing between contact rollers that form the electrodes of the second circuit, and perforated at its extremities, so that the second circuit is closed for this particular instrument whenever the tape is entirely wound up or entirely run down, and is opened during the operation of the instrument to lock the other instruments. The invention further consists in the combination with the main drum or spring shaft carrying a pinion of a rack bar that engages with a shoulder upon the stop of the armature, to prevent the operating instrument from locking itself.

Improved Water Wheel. Improved Non-Interfering Fire Alarm Telegraph.

Improved Water Wheel.

Stephen R. Jenner, Milltown, Ind.—The object of this invention Stephen R. Jenner, Milltown, Ind.—The object of this invention is to utilize a larger per cent of motive power than is usually obtained in common turbine wheels. It consists in placing stationary water ways in between two or more turbine wheels attached to the same shaft, the said water ways being detached from the shaft, alternating with the turbine wheels, and running in direction transversely to the spiral flanges of the turbine buckets. It also consists in the combination with the said wheels and water ways of a cylindrical cut-off and a counterbalance to render the said cut-off sensitive to the action of a governor. tive to the action of a governor.

Improved Wire Fence Tightener.

Warren L. Brown and Joel B. Cramer, Duniap, Iowa.—The object of the invention is to provide, for farmers and others having occasion to construct wire fences, a compact, portable, and efficient device for tightening or straining the wires of such fences, the same being adapted for convenient attachment to and detachment from a post. The wire is attached to a pronged bar, which is adapted to slide on another bar secured to a post. The sliding bar is adjusted by a nut, and the wire is clamped by jaws attached to the stationary bar.

Machine for Handling Straight-Cut Tobacco.

Francis S. Kinney, New York city.—This is a machine for remov-ing straight-cut tobacco from the cutting machine, and boxing or bunching it, without allowing its fibers to become disordered or entangled, and enabling it to be boxed or bunched with the straight-

Improved Grate.

Charles C. Gates, Albany, N. Y., assignor to J. L. Moit Iron Works, New York city.—This consists of a grate, in combination with an New York city.—This consists of a grate, in combination with an outer vibrating ring, the ring being corrugated on its upper surface, which is in the plane of the grate. The concave parts of the corrugations incline downward radially to the periphery, to facilitate the throwing off of the refuse when shaken. The ring is rigidly attached at the lower side to arms, intersecting at the grate's center with a center pin, on which the ring oscillates to shake the grate. The pin is pivoted in a center bearing, rigidly supported by arms of the loss of the store. The invention also consists of a arms of the base of the stove. The invention also consists of a dumping hook for the grate, attached to the center of the ring, in which a journal of the grate rests. The bearing is forward of the grate's center on the depressing side, to lessen the dip of the grate in the ash pit when dumping, and thus affording more freedom for

Improved Stud Fastening.

John C. W. Jefferys, Tottenbam Court Road, London, Eog. - This invention relates to articles of jewelry or fastenings for dress; and consists in the combination of a flat oblong shank, with the well known crescent shaped-back, capable of being inserted in the button hole by a rotary movement. The back is so constructed as to be turned in either direction, the shank being either flat or consist ing of two or more pillars.

Improved Tram Staff.

Samuel B. Williams, Bridgeport, Ohio, assignor of one half his right to Seymour C. W. Dunlevy, of same place.—A tram staff about equal in length to the diameter of the mill burrs is adjustably attached by rectangular brackets to the ends of arms of an upright standard. Sleeve-shaped projections at the central part of standard fit on a center shaft that is provided with a tripod-shaped part to be applied to the spindle of the bed stone. The center shaft is set into a perfectly vertical position to the face of the burrs by revolving the staff at some distance above the same, and adjusting a crank screw at the top of the standard until a regulating quill or piece of steel at the outer end of the staff forms an even contact at the circumference of the burr. In this manner the center shaft may be set by the adjusting screws more readily into vertical position on the burrs.

Improved Washing Machine.

Charles E. Ross, Lincoln, Ill.—By tightening up the nuts of bolts, the staves or strips will be drawn closer together to take up any shrinkage of the wood, and thus keep the suds box always tight. Curved cleats of the suds box and curved cleats of the rubber are placed in reversed positions with respect to each other, the result of which construction and arrangement is that the clothes will not be rolled up in the middle part of the bottom of the suds box.

Improved Hay Press.

William Henry Penniston, Fox, Mo.—By this construction, when the doors of the baling box are unfastened to remove the bale, the same operation releases the lower part of the box, so that the bale,

Improved Cracker Machine.

Adam Exton and John Exton, Trenton, N. J.—This invention relates to an improved cracker-moiding machine. The basis of the to the docker, and cleared from the table upon which; 'emolding

Improved Portable Fence,

Joseph L. Welshans, Mo.—This is a portable fence panel, composed of rails pivoted in posts and secured in a central clamp, which is tied near top and bottom. Braces are arranged to support the rails

Improved Calendar,

L. L. Kellogg, Leon, N. Y.—The invention relates to modes of exhibiting on clocks the day of the week, the month, and the day of the month; and consists in combining a loose lift bar having end ermittent pin wheel with a fixed disk, an adjustable disk, and a

Improved Car Starter.

George Hunter, Payson, Ill.-To the inner side of one of the George Hunter, Payson, Ill.—To the inner side of one of the wheels is rigidly attached a small gear wheel, and to the inner side of the other wheel is attached a large internally toothed gear wheel. A shaft placed parallel with the axie is made in three parts, connected with each other by universal joints. To the middle part of the shaft is attached one end of the spring, which is coiled around the said shaft. The end parts of the jointed shaft engage by gears with the gear wheels above mentioned. Devices are provided which lock the levers, which hold the gear wheels in gear and out of gear, because it is to be stopped, the apparatus is so regulated that the forward movement or momentum of the car may wind up a spring. When the car is to be started, the power of the spring may be apforward movement or momentum of the ear may wind up a spring. When the car is to be started, the power of the spring may be applied to the wheel near its rim, and thus, with a great advantage of leverage, assist in starting the ear. In the same way the spring may be coiled by the advance of the ear when upon a level or down grade, and held, to be applied to the ear when upon a short upward synds. It is assist is the propulation grade, to assist in its propulsion.

Improved Weed-Covering Attachment.

Joseph W. Dysard, Michigan City, Ind.—A wheel, which runs in the furrow last plowed, is pivoted to the end of an adjustable bar, which is curved to correspond with the position of the furrow slice as it is being turned by the mold board. By this construction the bar, as the plow is drawn forward, will bend down the grass, weeds, and stubble that may be upon the furrow slice longitudinally with the furrow, so that they may be wholly covered.

Improved Peg Cutter.

Matthew Bubler, Lamoille, Ill.—This is an adjustable cutter and rasp, by which the pegs may be removed from any part of the bottom of a boot or shoe. The face of the wheel is rigidly attached to the stem. There are two mortises for the stem, which unite at the end of the shank, and branch obliquely therefrom through opposite sides of the latter. By turning over the shank, the position of the cutter and rasp is changed to enable the operator to cut the pegs from any part of the bottom. Cutters are arranged at both ends of the tool. The rasp follows the forward cutter. An aper-ture at the heel of the tool has a sharp edge for smoothing off the pegs in the beel of the boot.

Improved Car Brake.

John E. Worthman, Mobile, Ala.-This invention relates to certain improvements in our brakes; and it consists in the combination with a worm or screw thread upon the car wheel shaft, of an adjustable pin attached to a lever arm provided with right angular arms which are connected with the traction rod through which the brakes are applied. The said pin is adjusted so as to be raised above the worm upon the shaft, or depressed so as to register there-with and move the lever arm, in which it is contained, laterally, for the purpose of applying the brakes through the right angular arms as elbow levers. It also consists in the devices for operating the adjustable pin, consisting of a rock shaft which has an arm that is attached to a sliding collar that raises the lever carrying the pin, and a second arm that is attached to an indented disk, so combined with a ratchet wheel and pawl as to apply or remove the pin by the

Improved Check Valve.

H. P. Buffon, Cleveland, Ill.-The invention consists in combining, with a hollow plug valve, a check valve having its seat in a partition of valve case.

Improved Earth Auger.

John T. Kemper, Hannibal, Mo.—This consists of a east iron auger pot or body with open sides, having outer reaming plates, and de-tachable cap sections that close the sides, and are attached to top by a set screw.

Improved Car Coupling.

George W. Kyle, Mylo, Ohio.—The coupling pin is suspended to the front arm of an angular frame that slides in suitable guides of the wall of the car. A lateral piece is supported on the front arm of the frame, and is provided with guide slots for vertical rods, which are pivoted at their upper ends and at their lower ends below the drawhead to a lateral rod that is attached to the longitudinal swinging arm of a flat guide spout. An arm carries the spout up into inclined position along the lower part of the drawhead on raising the pin-supporting frame. The spout serves then for taking up the coupling link of the approaching car, and for conveying it up the coupling link of the approaching car, and for conveying it into the cavity of the drawhead simultaneously with the concussion and the carrying back of the slide piece. The pin and pin frame drop thereby, and carry the spout to some distance below the drawhead suspended on the spring rods, but out of the way of damige by the concussion of the drawheads. The pin couples in drop

Improved Faucet.

Robert L. Hallett, Brooklyn, N. Y.—This is an improved faucet for drawing hot and cold water, or two kinds of liquids, either at the same time and mixed or separately, and discharging them through the same discharge pipe. The invention consists in the combination, with a spherical case having two inlets and a single outlet, of a spherical valve contained within said case, and operated by a stem connected with a hand wheel. The said valve has an orifice which is narrow in the widdle and breach at the outless described. fice which is narrow in the middle and broad at the outer edge, so that the two inlets of the case may be opened either singly or both

Improved Regulator for Hemp-Spinning Machines.

Christopher Herschaft, Brooklyn, N.Y.-In this invention a coun tershaft, having two driving pulleys of different sizes, is belted to the driver for the gill bars, and the main driver belt is contrived to the diver for the gill bars, and the main driver belt is contrived to be automatically shifted by the upper condensing roller from one to the other of the pulleys on the countershaft for turning the aforesaid pulleys. The arrangement is such that, when the sliver is too large, the rising of the condensing roller will shift the belt on to the pulley for slow speed to feed slower, or on to the loose pulley to stop the gill chain in case the sliver is very much too large. When the sliver is too small, the belt will be shifted so as to increase the speed of the cill bars and feed feater.

Improved Horse Power Link.

Barnard L. Olds, Highgate, Vt.-Many portable horse powers for thrashing grain and other purposes consist of an endless chain re volving over pulleys composed of tread pieces of wood united toge ther by metallic links, which links are connected by rods, and have cogs on one side, which mesh into pinions, to produce the rotary motion required. The present invention consists in forming the links of a combination of the two. It is composed of a cast iron body and wrought iron back, the latter terminating at each end in a curve, forming a bearing for a journal within i

Improved Extension Table.

James Poolman, Providence, R. L-This invention consists of a cuple of pairs of toggle bars and a right and left threaded screw for working them, combined with an extension table, for extending and contracting it by the turning of the screw. The object is to lesson the labor, so as to accomplish it by one person, and to draw the table tightly and rigidly together, and stiffen up the middle por-tion, so as to dispense with the middle leg.

Improved Stopping Mechanism for Spinning Jacks. Frederick H. Crocker, Gonic, N. H.—This is a device which throws off the driving belt in case the squaring band breaks or becomes too loose, and thus prevents the carriage being thrown off the track.

Improved Clothes Pin.

Edmund F. Kreiwitz, Humboldt, Mich., assignor to himself and Joseph Mitchell, same place.—This invention consists of a clother pin made of one piece of sheet metal, bent and corrugated to form spring jaws for retaining the clothes on the line

Improved Base-Burning Stove.

Improved Base-Burning Stove.

Melville C. Hawley and William Lennox, Mattoon, Ill.—The bars of the grate are made hollow to allow air to circulate through them. The grate is provided with four hollow arms, which project out through the wall of the stove, some of which may be curved upward and some downward, to promote the circulation. This construction of the grate heats air and discharges it into the room. A conical chamber, placed in the lower fire chamber just below the grate (from which a pipe leads out through the center of the bottom of the base to admit cold air), projects the products of combustion toward the walls of the stove, so as to heat said walls, and that tion toward the walls of the stove, so as to heat said walls, and thus withdraw the heat from the products of combustion and radiate said heat into the room.

Improved Rotary Churn Dasher.

James J. Robinson, Gibson City, III.—The object of this invention is to improve the construction of the churn dasher for which letters patent were issued to the same inventor December 5, 1865. The invention consists in a churn dasher in which bars provided at their ends with cross bars and disks are attached to the shaft in an inclined position, and are so arranged that the upper cross bar and disks of each lower bar may be upon a level with the lower cross bar and disks of the next upper bar; and in the combination of an adjustable gathering board with the dasher shaft. This construc-tion makes the cost of manufacture less, and lessens the labor of operating the dasher.

Improved Sulky Cultivator.

Burton C. Cox, Cooper Hill, Mo.—To the inner side of the inner beams is secured a half keeper, to which and the said beam is piv-oted the end of a bar, which is bent inward and downward, and prooted the end of a bar, which is bent inward and downward, and projects beyond the rear part of the said beam. To the rear part of the bar is bolted a guard, to prevent clods, lumps, and other rubbish from being thrown against the young plants and injuring them. The plates have sets of holes formed through them to receive the bolts, so that they may be readily adjusted higher or lower to let more or less soil pass to the plants. Upon the upper edge of the bars is formed a projection, which reasts upon the upper edge of the am and serves as a stop to prevent the fender from dropping down too low.

Improved Cautery Electrode, Vesicular Electrode, and Reservoir Electrode.

Jerome Kidder, New York city.—These are three new inventions, devised by a well known inventor of electro-medical apparatus. The first has for its object so to improve the galvano-cautery instruments for excising tumors, etc., that they may conveniently be operated and the circuit closed and interrupted by the use of one hand only, leaving the other hand at liberty for holding some instrument or for other purposes. It consists of a cautery electrode, with the usual vulcanized rubber handle and slide ring for drawing the incandescent cutting loop, but having the handle extended far enough back of the lower fixed ring that the hand may be applied for firmly holding the instrument, while the spring button for closing and interrupting the circuit is placed in front of the fixed ring, to be operated by the forefinger jointly with the drawing back of the slide and loop by the thumb. The second invention consists of a vesicular electrode, with solid non-conducting head into which the ends of the battery-connecting wires are embedded in such a manner as to be readily brought in contact at the side and end, admitting the application of electricity by a more easily manipulated device than with the vesicular electrodes hitherto in use. The third invention is an improved electrode, for common exterior applica-tion, by which the disagreeable feeling or shudder produced by the contact of the cold metallic or sponge surface with the body is ob-viated. It consists of a common electrode, provided with a reser-voir for hot water, and a tightly closed orifice for keeping the contact surface warm for application.

Improved Vegetable Dish.

Mrs. Ella Portington, Factoryville, N. Y.—This invention consists of a vessel provided with radial partitions, forming subdivisions, and a tubular center part, for being placed and rotated on a stand. A number of dishes are thus combined in one.

Improved Bush Hammer.

Charles Littlefield, Vinalhaven (Carver's Harbor P. O.), Me.—Upon the ends of the sides of the head are formed flanges, the inner edges of which are curved upon the arcs of circles, and the ends of which project a little beyond the edges of the said head to form a seat for the cutters. The side plates have curved recesses formed in them to receive and fit upon the flanges. In the side plates, near their ends, are formed holes to receive bolts, by which the cutters are secured to the said plates, and the cutters and side plates are secured to the head, binding the various parts of the hammer firmly together.

Improved Coal Chute.

Robert Dunbar, Mansfield Valley, and John Keegan, McDonald, Pa.—This consists of a chute with laterally swinging end scoop, con-nected by curved adjustable guard plates to the sides of the chute section, to be set to any angle thereto, for conveying the coal without shoveling to any part of the car or boat

Improved Portable Fence.

Stark Olmstead, Brooks, Ind.—This consists of panels of sawn stuff, having two cross pieces a little distance apart at one end, so that openings are left between. There is one cross piece near the other end, beyond which the slats extend so as to be fitted in the boles between the two cross pieces of another panel. The parts are locked and bound fast by adjusting the panels so connected as nearly in a straight line as may be, making a zigzag fence, which stands upright without posts or stakes in consequence of that form. Besides the binding of the panels together by the coupling effect of straightening the line, a pin is driven diagonally through the pro-jecting end of one of the slats against the cross pieces.

Improved Holsting Machine.

Victor Dubamel, Easton, Pa.—This invention is a machine which is put in operation by means of a pendulum and ratchet and pawls. It consists of a hoisting drum, which is turned by a pawl operated by the oscillation of the pendulum, when the latter is held to its work by a spring. The drum remains motionless when the pendu-

Improved Coal Shovel.

James D. Tallmadge, of Chicago, Ill,-Four wires, more or less, are bent into shape, and are then forced into a wedge-shaped fer-rule. The projecting ends of the wires are then bent by hand or upon a properly shaped block into the shape of an ordinary ash

Improved Machine for Moistening Oleaginous Seeds.

Alfred B. Lawther, Chicago, Ill.—This invention consists of a common or steam-heated reservoir, arranged with one or more revolving perforated stirrer arms, by which the seed is thoroughly mixed and moistened under the admission of hot or cold water or

Business and Personal.

Charge for Insertion under this head is \$1 a Line.

Metallic Pattern Letters and Figures, to put or atterns of eastings, all sizes, H. W. Knight, Seneca Falls, N Hoadley Portable Engines. R. H. Allen & Co., ew York, Sole Agents of this best of all patterns.

Hotehkiss Air Spring Forge Hammer, best in the arket. Prices low. D. Frisble & Co., New Haven, Ct. For Sale—Large lot second hand Machinists' cols, cheap. Send for list. 1. H. Shearman, 15 Cort-

who street, New York.

Windmill rights and royalties for sale cheap.

Mil tested and proved a success. See cut in Felentine
American, April 18th. For circular, terms, &c., address
E. S. Smith, Good Hope, McDonough Co., Ill.

Printers generally have been put under many
obligations by the advertising firm of Geo. P. Rowell & Co.,
New York, for their prompt and courteous manner of dolag business. We doubt whether just blame can in any
single case be laid on them for dereliction of duty or the
nonfulaliment of the terms of any contract. — Exchange

Employment wanted by an educated civil engineer, draughtsman, and machinist. C. S. D., Lock Boi 133, Waterbury, Conn.

A competent man desires a situation to take charge of Steam Heating Business, or to ack as foreman, No objection to leave the city. Address Business, 55

Sumae: Dealers in this article are invited to apply to S. C. Merili, 371 Eighth street, Louisville, Ky., giving information as to its preparation, etc.

For Sale—A new, well finished Horizontal Engine, 2 in. hore, 4 in. stroke. J. H. Vall, Box 302, New Brunswick, N. J.

Entirely New Household article, used every day Pat'd June 15, 1875. New Jersey for Sale. Address, with stamp, L. W. & J. F. Smith, Vineland, N. J.

Patterns, Patent Office and Experimental Models, made by Crook & Herring, 36 Center St., New York.

\$25 to \$50 per day to good agents to sell Well-Boring Machinery. A Horse Bores from 10 to 48 in, d'am, Send for pamphlet. Pump & Skoin Co., Belleville, Ill.

The American Saw File Guide, for correctly filing Saws, manufactured by E. Roto & Bro., New Ox-ford, Pa. will be sent free for Two Dollars, with terms to agents. Sells at sight. Gives entire satisfaction.

Barry Capping Machine for Canning Establish-ents, T. R. Bailey & Vall.

For Sale, or to Let on Royalty—Canada Patent for Hanging Eave Troughs and Conductor Pipes. Ad-dress J. P. Abbott, Cleveland, Ohio.

Foot Lathes-Wm. E. Lewis, Cleveland, Ohio.

Second Hand Steam Engines, Pumps, and Iron Working Machinery. Catalogues free. E. E. Roberts 119 Liberty Street, New York.

The "Scientific American" Office, New York, is fitted with the Miniature Electric Telegraph. By touching little buttons on the desks of the managers signals are sent to persons in the various departments of the establishment. Cheap and effective. Splendid for shops, offices, dwellings. Works for any distance. Price 26, with good Battery. F. C. Beach & Co., 246 Canal St., New York, Makers. Bend for free Illustrateo Catalogue.

Scientific Expert, in Patent Cases, C. Gilbert Vaccier, 115 State St., Chicago, III. For Machine, Cap, Set, and Special Screws of very description, apply to Reynolds & Co, 145 East St.,

Taft's Portable Suspension Bath—Address Por-able Bath Co., 156 South St., New York City.

Reynolds & Co., 145 East St., New Haven, Conn. manufacture small Routine Articles of every description for patentees.

For Tri-nitroglycerin, Mica Blasting Powder, Frictional Electric Batteries, Electric Fuses, Exploders. Gutta Percha Insulated Leading Wires, etc., etc., etc., result of seven years' experience at Hoosac Tunnel, address Geo. M. Mowbray, North Adams, Mass.

Wrought Iron Pipe—For water, gas, or steam. Prices low. Send for list. Balley, Farrell & Co., Pittsburgh.

Small Gray iron castings made to order. Hotch-kiss & Ball, Foundrymen, West Meriden, Conn.

Hotohkiss & Ball, West Meriden, Conn., Foundrymen and Workers of Sheet Metal. Will manufacture on royalty any Patented articles of merit.

Boult's Paneling, Moulding and Dovetailing Ma-chine is a complete success. Send for pamphlet and sam-ple of work. B. C. Mach's Co., Battle Creek, Mich.

For best and cheapest Surface Planers and Uni-ersal Wood Workers, address Bentel, Margedant & Co.,

Hamilton, Onio.

Dickinson's Patent Shaped Diamond Carbon Points and adjustable holder for working Stone, dressing Emery Wheels, Grindstones, &c., 54 Nassau st., N. Y.

The Original Skinner Portable Engine (Improved), 2 to 8 H.P. L. G. Skinner, Eric, Pa.

Camp Lounge, \$5. C. L. Co., Troy, N.Y., and Norwalk, Ct. N. Y. City Salesroom, 177 Broadway.

Pipe and Bolt Threading Machines. Prices from \$50 upwards. Address Empire Manufacturing Company, 48 Gold Street, New York.

For best Bolt Cutter, at greatly reduced prices, address H. B. Brown & Co., & Whitney Avenue, New

American Metaline Co., 61 Warren St., N.Y. City.

Peck's Patent Drop Press. Still the best in use Address Milo Peck, New Haven Conn Faught's Patent Round Braided Belting—The Best thing out—Manufactured only by C. W. Arny, 301 & 306 Cherry St., Philadelphia, Pa. Eend for Circular.

Three Second Hand Norris Locomotives, 16 tuns each; 4 ft. 55, Inches gauge, for sale by N. O. & C. R. R. Co., New Orleans, La.

Genuine Concord Axles-Brown, Fisherville, N.H.

Temples and Oilcans. Draper, Hopedale, Mass.

Price only \$3.50.—The Tom Thumb Electric Telegraph. A compact working Telegraph Apparatus, for sending messages, making magnets the electric light, giving slarms, and various other purposes. Can be put in operation by any lad. Includes battery, key, and wires. Neatly packed and sent to all parts of the world on receipt of price. F. C. Beach & Co., 286 Canal St., New York.

For 13, 15, 16 and 18 inch Swing Engine Lathes, dress Star Tool Co., Providence, R. I.

Spinning Rings of a Superior Quality-Whitins-ville Spinning Ring Co., Whitinsville, Mass.

For Solid Emery Wheels and Machinery, send to the Union Stone Co., Boston, Mass., for circular.

Hydraulic Presses and Jacks, new and second aand, Laties and Machinery for Polishing and Buring Metals, E. Lyon, 470 Grand Street New York.

For Solid Wrought-iron Beams, etc., see adver-sement. Address Union Iron Mills, Pittsburgh, Pa. for

All Fruit-can Tools, Ferracute W k's, Bridgton, N. J



E. W. P. will find a recipe for waterproof glue on p. 204, vol. 31.—J. M. B. will find a recip for cement for wood and glass on p. 298, vol. 30. for cement for wood and glass on p. 208, vol. 30.—
J. A. L. will find directions for making sun dials on
p. 400, vol.29.—E. I. will find a recipe for aquarium
cement on p. 202, vol. 28.—E. A. H. will find directions for tinning iron on p. 362, vol. 31.—F. H. R.
will find an answer to his question as to proportions of an oscillating engine on p. 350, vol. 32.—A.
E. M. will find a recipe for filling for black walnut wood on p. 315, vol. 30.—E. S. H. will find details of a simple method of galvanizing iron on p.
346, vol. 31.—M. B. will find a recipe for a cement 46, vol. 31.—M. B. will find a recipe for a cement or leather on p. 119, vol. 28.—W. C. L. will find a ceipe for shoe polish on p. 283, vol. 31.—E. R. B an gild devices on china by the method described on p. 41, vol. 27.—J. B. Jr. can stain glass blue and red by following the directions on p. 390, vol. 30.— 3. O. Jr. will find an explanation of the silvering on glass mystery on pp. 267, 331, vol. 31.—J. K. will ind directions for making a cool chamber on p. 51, vol. 31.—H. H. can polish tortoisesbell by fol owing the directions on p. 122, vol. 27.-P. F. T. iterary queries are not in our line,-M. G. F. car coat from castings with copper by the process described on p. 90, vol. 31.—P. & Co. can enamed from by the methods given on p. 362, vol. 32.—L. K. Y, will find a recipe for cement for leather on p. 119, vol. 28.

(1) A. F. A. asks: Would a meniscus lens 14 inches in diameter, of 6 inches focus, do for a camera for taking photographs? A. Yes, with a top in front of lens.

(2) C. S. asks: 1. How many times the fo cus of the lens must a radiant be placed so that the rays may reach the lens sufficiently parallel to form an accurate image at the principal focus?

A. At finite distances the image is found at the shorter conjugate focus. 2. In testing an achromatic, while correcting for spherical aberration, is there any means of knowing on what surface the local correction should be made? A. The outer surface. The modern practice is to slightly under correct for color, the spherical aberration being entirely ramoved. 3. If you will favor us with some practical points in the testing and centering of achromatics, going into details, you will do a great deal for us who are interested in optical experiments, by saving us numerous failures merely from our want of knowledge. A. To test an achromatic, remove the eyeplece and look at the objective lighted by the full moon. Every streak, bubble, or scratch will appear. To center the object glass, put on the cap, place a candle flame at the focus, and tip the glass by bits of tinfoil until the reflected images seen through the blue cone are coincident. Repeat, revolving the tube 90° at a time. In testing for spherical aberration, the images must be sharp, and blurred quickly by a slight movement of eyepiece. Drops of mercury in the sun make a good test object. The test for achromatism: The edge of moon must be claret ourple inside the focus and yellowish green out-side, colorless when most distinct. Remember hat the Huyghenian eyepiece shows color at the

(3) S. asks: 1. How long after interment in the usual mode can human remains be identified A. The time depends on the nature of the soil.

Are the skulls and bones of savage races more en during in the earth than those of civilized races?

(4) J. S. C. asks: What will remove the stain of linseed oil from white cotton material? A. Try a little benzine or benzole.

(5) I. McI. asks: When phosphide of calci-um is put into water, does the base reduce to pow-der (simultaneously with the evolution of sulphur-etted hydrogen) or does it remain solid? A. The hypophosphite formed is readily soluble in water and goes into solution immediately on formation.

(6) F. W. D. says: I am experimenting in photography, and meet with pretty good success in taking negatives; but when I come to fix the prints, the operation buffles me. I have made a silver bath for the prints in two or three different ways, and the result is the same in every case, amely, the print will always turn to a tan color, astead of remaining black or dark purple. My xing solution is hyposulphite of soda and water lissolved in proportions varying from 8 ozs. in quart water to 8 ozs. in 3 quarts water. I leave ne prints in the fixing solution about 15 minutes ut they turn within a minute or two. I do no hink the fault is in the printing, for I have ex posed them till they were so dark as to be almost imperceptible. Where is the difficulty? A. This orick red color will always be found in ordinary olor it is necessary to subject the print to a ing process, with chloride of gold, or with sulphur as described in answer to W. P. K., p. 409, vol. 32.

(7) W. P. S. asks: In parts of the west lightning rods are not insulated but built in the substance of the building. Would it not be equally safe and much cheaper to insert platinum points from the most elevated parts of the build A. The rods should not be insulated. Platinum points neither add to nor diminish the safety. No rod is safe unless it is continuous, and is con ected at its lower end with a large amount of metal or conducting material to the ground.

(8) W. P. H. asks: Do you know of any means by which writing on old parchment can be brought out so as to be legible? A. Cover the letters with powdered ferrocyanide of potassium, with the addition of a little dilute muriatic or nitric acid. This treatment will cause the letters to immediately change to a beautiful deep blue color of great intensity. The superfluous fluid may then be immediately absorbed by the application of the edge of a piece of blotting paper, carefully handled so as not to erase the letters, which are at first very soft, and also to avoid staining the manufirst very soft, and also to avoid staining the manu-

(9) W. W. R. asks: Can I make a cheap microscope, powerful enough to show the sap cells in hard and soft woods, such as maple, pine, spruce in hard and soft woods, such as maple, pine, spruce, etc.? What lenses do I want, and how shall I place them? A. Showing the sap cells of wood depends more on the preparation of the wood than on the power of the lens. You must cut very fine shavings (best done with a razor) in three ways, across the fiber, parallel to the fiber and with the year rings, and parallel to the fiber and across the year rings. Each shows the cells in a particular way; and by combining the observations, you can obtain the best idea of the cell structure. It takes only a weak power to see these cells. But It takes only a weak power to see these cells. But do not attempt to make a migroscope; rather buy ne. A small microscope, that is, one with a ingle lens, will answer, and this costs so little that it would be time lost to attempt to make lenses. If you can buy a very small lens of short focus that is, with sharp curves, you may easily mount it in a stand; and a simple trial will soon show you where to place the lens and the object.

(10) I. K. says: In a dispute upon the subject of electricity, my friend said that it was a force, and I said it was a substance. Which is right? A. This is a question about which the best electricians disagree.

(11) W. P. asks: In making sulphur molds, what is used to harden the sulphur and take away the brittleness? A. We do not know of anything satisfactorily fulfils both these require

(12) C. G. V. P. says: Pounded glass dusted on fresh paint makes a beautiful effect for ornamental work. Is such glass an article of trade A. The substance known as pounded glass is man A. The substance known as pounded glass is manufactured in the glass house by dipping the end of the ordinary long metallic tube into the pot of pasty or semi-fluid glass in the furnace, when on removing the rod a ball of the pasty material remains attached to its extremity. This is blown by the workman into a huge bubble, and until the sides approach the thinness of the soap bubble film, when an additional puff of air into its interior from his lungs causes it to burst and fall in minute spangles and dust into a proper receptacle prepared for them. prepared for them.

(13) E. E. D. asks: How can I make a ca mera lucida? A. The simplest form of this in-strument consists of a thick and finely polished piece of plate glass placed perpendicular to the drawing board and also to the body of the draftsman. The picture or design which it is wished to reproduce is placed with its back upon the board at one side of the glass plate, while the paper for the reproduction is placed in like manner upon the opposite side. On looking at the glass plate from above, and slightly on that side upon which the design lies, an image of the same is distinctly seen, apparently on the drawing paper on the opposite side of the plate. posite side of the plate.

(14) B. D. asks: Can a lithographer perfect the corners, turns, shading, etc., of imperfect writing? A. Yes.

1. In a new schoolroom the blackboards, painted on brick walls, sweat so much that they become useless for several days. The room is on the lower floor, out not in a basement. Can you give me the cause, with a remedy to prevent it? A. It is very likely due to the fact that the walls have not yet ome thoroughly seasoned. Keep the interio of the room at as warm a temperature as possible until the annoyance is dissipated. 2. I have a prescription for painting blackboards in which spirits and spirit varnish are both mentioned. Please tell me the difference between them. Is not spirits another name for alcohol? A. Spirit varnish is probably a solution of shellac in alcohol. Alcohol

is commonly called spirits.

Is there any method, process, or ingredient that will keep ink from freezing?

A. Ink may be preserved from freezing by enveloping the vessel containing it in some non-conducting substance such as straw, sawdust, or woolen fabrics.

(15) T. S. G. asks: How high can a pump draw water up a tube? Can it draw over 33 feet A No: 33 feet is the highest. The pump should never be more than 28 feet from the water, and even then it requires a firstrate pump to suck water.

(16) F. A. B. asks: What are the ingredients for glazing earthen or crockery ware? A White sand 40 lbs., pearlash 21 lbs., and commo alt 15 lbs. Calcine them for some time over a moderate fire, and when the mixture is cold grine with water, and it will be ready for use.

(17) W. E. T. asks: Is there any prepara-ion for silver plating iron? A. Yes. See pp. Si

How can I take ink stains out of leather? A Fry a little oxalic acid in water.

(18) F. S. asks: How can I cut glass tub-ing? A. We separate small glass tubing very easily and without difficulty by first scoring it all the way around, at the point where the separation is desired, by means of a small three-cornered file The tube is then grasped firmly with both hands on either side of the file mark, with the thumbs approaching it on opposite sides to within about an eighth of an inch; a quick and firm pressure legibly mark the package or box containing the

with both thumbs, simultaneously, while the rest of the hand remains in position, will do the work satisfactorily. To remove the sharp edges of the severed tube, it is only necessary to hold its ends alternately in the flame of a spirit lamp or Bunsen

(19) A. L. B. asks: 1. What is citrate of magnesia? A. It is a combination of citric acid (acid of lemons) with magnesia. 2. How is it made? A. It may be formed by decomposing the carbonate of magnesia by a hot aqueous solution of citric acid. 3. What are its properties? A. It is used medicinally as a mild laxative.

(20) E. L. G. asks: Is there a cheap way of producing an electric light to be used for 12 hours?

A. A suitable light for your purpose would require an electromotive force equal to about 50 Grove or Bunsen cells. The cost of such a light Grove or Bunsen cells. The cost of such a light (derived from the consumption of zine, etc., in the battery), for the period of time that you mention, would be considerable. The electric light may now, however, be obtained at a very moderate cost, by means of a Gramme's machine, driven by a small steam engine or other available power. In this case the electric energy is not obtained by chemical action, but by the direct conversion of mechanical motion into electricity.

(21) B. F. T. asks: Is the heaviest coal the best? A. Not always. The impurities contained in coal very materially affect the specific gravity.

(22) C. D. asks: How can I transfer printed letters to silver or silver plate for engravings? A. Try the process of daguerreotypy.

(23) M. S. W. says: I desire to utilize the escape steam of an engine 12x43 inches, working at 75 lbs. pressure, by passing it through copper pipes placed in a wooden tank 25 feet long by 36 inches wide. I use a 4½ inch exhaust pipe of copper, which I propose to connect with two 4½ inch copper pipes that will run round in the tank. I. Shail I, in this arrangement, utilize much heat? A. You can utilize a considerable portion of the heat in the exhaust steam by this method. 2. Will this make much back pressure on my en-gine? A. Not materially. 3. Would you advise a steam trap? A. A trap will render the apparatus

(24) J. C. H. says: I have a 1 horse power engine and vertical boiler. The boiler is 18 inches in diameter, 32 inches high, with firebox 15 inches diameter, 16 inches high, and 24 half inch tubes 15 inches long. In using wood or coke for fuel it works very well, but I desire to use soft coal because it saves firing so often. One day's use of soft coal stops the tubes up with soot, so that they require to be cleaned every day. How can I rem-edy it? A. Try the plan of dampening the coal a

(25) J. M. asks: What size of boiler will suit a 15 feet long boat with a 15 inch diameter screw propeller, and of what size should the cylinder be? A. Cylinder 234x4 inches. Boiler with 40 to 50 square feet of efficient heating surface.

(26) E. R. says: A mill takes its supply of water from a well that is dug to the depth of 45 feet, and bored 50 feet further; the well does not supply sufficient water, and I propose to remedy it by closing the top of the well airtight, and con-ducting the exhaust steam of the engine into the ducting the exhaust steam of the engine into the well at the top, then suspending a pipe of same size as pipe from engine from the top to within 3 or 4 feet from the bottom of the well, and connecting the top of this pipe with the open air by means of another pipe. The well being 5 feet in diameter, the steam would be brought in contact with over 700 square feet of rock condensing surface, which would, I believe, condense the greater part of the steam, or enough to supply the deficiency. How will this arrangement do? A. Your idea strikes us very favorably. dea strikes us very favorably.

(27) H. E. S. asks: Is the pressure of water (21) H. E. S. asks: is the pressure of water greater on the bottom of a tube that is twice the diameter at the top that it is at the bottom, than in a tube that is the same diameter through the whole length? A. If the hight of water in each tube is the same, the pressure on the bottom of each, per unit of surface, is also the same.

(28) J. M. S.—The Chicago newspaper referred to had no authority for saying that the Patent Office had sets of from 20 to 25 volumes of annual reports, which parties could have mailed to them by addressing the Commissioner, enclosing a small fee to cover postage. The reports remaining in the Patent Office are not of a connected series, being mostly for years between 1859 and 1862. These are of no real service in looking up inven-tions, and, without subsequent volumes, are a detusion and a snare to any who are searching for reliable information as to patents issued. The best way is to employ some one accustomed to making searches in the Patent Office to examine and rert if an invention is probably patentable. By ending a model, drawing, or photograph, accom-canied with description and a fee of \$5 to the ofand a written reportsent by mail to any part of

MINERALS, ETC. - Specimens have been received from the following correspondents, and examined, with the results stated :

R. B.-It is iron pyrites.-W. R. W.-Your specimen of tree lice is, so far as we know, u We have sent it to the Department of Agriculture, Washington, D. C.-W. H. M.-They are fossils, consisting of silex, clay, and oxide of Iron, but not sufficient to make an ore.-J. C. W.-The clay is worthless for making porcelain.—J. Mow.—They tre specimens of quartz and serpentine, of no value. J. G. McM.—It is bematite.—W. M. S.—We did

als, well waters, entomological and botanical sub-

same with the sender's name. Much confusion an trouble is often caused by such unmarked packages becoming separated from the letters ser

W. B. H. asks: When is the best time for W. B. H. asks: When is the best time for moving grape vines?—S. asks; How can I make a red, blue, and white stened ink, such as is used for marking boxes, etc.?—C. L. S. and others ask: How can I make transfer paper for marking linen indelibity? It is used in this way: Piace the transfer paper upon the linen to be marked, and over that place a piece of ordinary white writing paper, and mark with a lead or slate pencil or stiletto. Heat the writing with a moderately hot flat iron for two or three minutes, and it is permanent.—W. F. W. asks: What prevents bees from swarming, and what will induce them to swarm? and what will induce them to swarm!

COMMUNICATIONS RECEIVED.

The Editor of the SCIENTIFIC AMERICAN ac-knowledges, with much pleasure, the receipt of

On the Keely Motor. By J. C., by E. T., by J. J. A., by O., by C. F., by W. L. D., by B. K., and by J. C. H.

On Evergreens in Orchards. By F. R. E On Evergreens in Orchards. By F. R. E.
On Tides in the Gulf of Mexico. By T. H.
On Powder Mill Explosions. By J. M.
On the Spider's Web. By S. T. W.
On Melting Iron. By T. H. A.
On Spring Power for Cars. By F. G. W.

On a Singular Electrical Phenomenon, By T. P. C.

Also inquiries and answers from the following: G. H. B.-F. R.-J. D. C.-C. C.-J. D. S.-C. B. B. -H. G. W.-D. A. W.-R. C. T.-R. C. C.

HINTS TO CORRESPONDENTS.

Correspondents whose inquiries fail to appear should repeat them. If not then published, they may conclude that, for good reasons, the Editor declines them. The address of the writer should

Enquiries relating to patents, or to the patenta bility of inventions, assignments, etc., will not be published here. All such questions, when initials only are given, are thrown into the waste basket, as it would fill half of our paper to print them all; but we generally take pleasure in answering briefly by mail, if the writer's address is given.

Hundreds of inquiries analogous to the following are sent: "Who buys rare coins? Who makes are sent: "Who buys rare coins? Who makes wooden screw bungs? Who builds bridges? Where can molds for ornamental vases be obtained? Who sells pure platinum? Who sells engraver's tools?" All such personal inquiries are printed, as will be observed, in the column of "Business and Personal," which is specially set apart for that purpose, subject to the charge mention. that purpose, subject to the charge mentioned at the head of that column. Almost any desired information can in this way be expeditiously ob-

[OFFICIAL.]

INDEX OF INVENTIONS

Letters Patent of the United States were Granted in the Week ending June 29, 1875.

AND EACH BEARING THAT DATE. se marked (r) are reissued pat

(Amost marked (1) are removed patents.)	
Addressing machine, E. Longley 164,925	
Air compressor valve, etc., Reynolds & Miller 165.120	
Anchor, W. A. Corrier	
Anchor, A. Smith	
Bale tie, W. P. Elliott 165,081	
Band fastener, E. Drosser 165,079	
Basket, stave, S. H. Wheeler 165,045	
Basket, wicker, U. S. Wolf	ě
Beams, etc., making hollow, I. Hahn 165,094	ı
Bed bottom, spring, J. C. Anderson	ı
Bedstead, invalid, Deneef and Wilkin 165,015	ı
Beer, etc., compound for preserving, W. Zinsser 165,145	ı
Beer with gas, charging, J. C. Kennedy 166,004	ı
Bell coupling, G. A. Manning 165,010	ı
Bessemer converter, A. S. Dunning 161,982	ı
Bit, expansible, F. Willig 164,953	ı
Bit, wood-boring, G. L. Holt	ı
Blacking bottles, etc., stopper for, H. D. Forbes, 164,912	ı
Blast apparatus, hot, H. Essex 165,084	ı
Boiler for stoves, etc., upright, Lawton & Gibson 165,105	H
Boller, steam, E. D. Leavitt, Jr 165,006	ı
Boilers, covering for steam, W. Peters (r) 6,516	ı
Boller feed water heater, J. Armstrong 161,909	ı
Boot, T. Powell, (r)	ı
	ı
	ı
	ı
Bottle dropping, C. C. Garrett	ı
Bottle measuring, F. S. Baldwin 165,051	ı
Bottles, extracting corks from, Page & Faby 164,931	ı
Brewer's washing machine, F. Cramme 164,905	ı
Bung and bush, W. Johnson 165,001	ı
Burner, electric gas lighting, S. Gardiner, Jr 165,000	ı
Burner for heating, gas, W. R. Hanks. 165 cos.	ı
Burner, lamp, T. D. Parsons	ı
Burning bay, straw, leaves, etc. A. Hamilton 161 000	ı
Bustle, C. O. Croshy 145 040	ı
Butter box vencers, preparing, S. F. Spanisting 165 age	ı
Camera stand, F. M. Spencer	ı
Can, sirtight, S. Joyce	ı
Canes, etc., bone handle for, J. Harvey, (r) 6,513	ı
Cap, reversible, M. Fox. 164,097 Car brake, Aldrich & Huggias 164,095	ı
Annales of the Platford of the	ı
The state of the s	ı
Car coupling, C. E. Ramage	ı
Car replacer, W. Elms	-
Car starser, Balley & Pool 165.600	I
Car starter, G. S. Curtis 165,020	1
Carbureter, J. B. Alien 160,090	١
Carpet stretcher, E. P. Shaffer 165,022	1
Carpet stretcher and holder, D. Peters 165,022	I
Carriage seat, C. K. Mellinger 165,016	I
Cartridge cases necking, B. Payne, (r) 6,530, 6,521	1

Catch for cunboards, etc., C. G. Schneider Casting plow points, G. Wiard	. 165,016	d
Casting propeller wheels, flask for, Swift & List-	* American	
Centrifugal machine, G. Dinkel	165,028	91
Churn, rotary, Feit & Child	165,0%	
Churn, rotury, J. J. Shellon	THO Ann	ı
Cigar mold, N. Du lirul Cigar tip cutter, etc., E. F. W. Eisenmann	161,984	
United friction, I. Arnold	· Your Long	
Cock, stop, A. Snyler,	165,102	
Corn stalk cutter, A. C. Smith	164,900	I
Cotton openers, beater for, J. E. Crane	165,066	ı
Crimping machine, S. W. Jamison, (r)	6,526	I
Cultivator, T. F. &. W. Vandergrift,	165,106	H
Cultivator, corn, A. F. Batcheller	164,960	Ш
Dial, gage, Crosby & Meady	165,035	Н
Drills, chuck for rock, J. C. Githens	164,990	II
Drip trough fer ice boxes, Dyer & Powell	164,903	Ш
Dryer and baker, W. P. Corsa	164,974	I
Egg boxpovers, etc., fastening, W. Wels	165,044	H
Engine, air hand, C. W. Riley	165,027	ı
Engine, fire, J. Bean	165,056	I
Engine governor, steam, J. C. Hoadley	164,942	ı
Engine, steam, D. K. West	105,139 6,512	ı
Fats, separating, C. M. Cresson	164,907	ı
Feed cutter, E. Wagoner	165,138 165,043	I
Fence wire, D. C. Stover	164,917	H
Fence wires stretching, J. F. Duffy	164,910	ı
Fire arm, breech-loading, O. Schneeloch	165,031	ı
Fire brick, manufacture of, J. P. Alexander Fire brons, stand for, E. A. Jackson	165,019	ı
Fire place, W. Tweeddale	165,134	ı
Flower pot, J. S. Johnson	164,964	ı
Foot rest, Edgcomb & Gore	164,911	I
Fork and skimmer combined, A. B. Nott	165,117	
Fruit dryer, A. J. Reynolds	165,121	ı
Furnace and range, hot air, L. G. Hallberg	164,916	ŀ
Furnace and stove, E. Hawkes	164,995 164,973	ı
Fuse, electric, C. L. Kalmbach.	164,921	ı
Gase dial, Crosby & Meady	164,908 165,012	ı
Gas scrubber and condenser, W. H. White Gateway, S. L. Fisher.	165,141	ı
Glove stretcher, D. S. Hayward	161,986 165,096	B
Grain drill, E. D. Mead. Grain tally, A. K. Munson.	165,015	
Harness hame, A. H. Cresap, Jr	164,067	B
Harrow, J. Mastern	165.108 6,524	
Harvester cutter, T. R. Arnold	164,958	ľ
Harvester pitman, guide, etc., E. F. Herrington (r) Harvester rake, J. S. Marsh	6,514	
Hat and cap, Isidor & Hein	165,100	ı
Head block, J. F. Cook	165,065	ı
Heating apparatus, steam, I. C. Richardson Hen's nest, J. P. Clement	164,935 164,971	li
Hinges, covering plate for, H. T. Biake	165,061	ı
Hook, snap, G. Reynolds	165,122 165,127	8
Horse toe weight, etc., H. D. McKinney	165,014	E
Horseshoe blank bar, H. H. Gilmore	164,914	
Hub, A. Rimes. Ice boxes, drip trough for, Dyer & Powell	164,936	E
Ironing board, G. E. Hollister	164,983 164,998	E
Jar lifter, W. W. Brower. Key hole guard, J. Goldstein.	164,968 164,992	
Knife, tobacco, Lane & Cullom	165,104	Ŀ
Ladie, Curtis & Rowley Lamp chimney, G. Niedermair	165,071	ı
Lamp chimney, G. Niedermair	165,116 164,965	0
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins	165,116	
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkina Lathing, securing metallie, J. W. Hoyt.	165,116 164,965 165,089 165,042 164,919	0000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallite, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt.	165,116 164,963 165,089 165,042	000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unversagt. Locks, catch plate for bag, W. Roemer. Locomouty-chdrocarbon burning, J. M. Goodwin	165,116 164,963 165,089 165,042 164,919 165,129	0000000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unversagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp.	165,116 164,963 165,089 165,042 164,919 165,129 165,041 164,009 164,915 165,130	0000000000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unversagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Slamp. Loom, J. M. Linscott. Match eafe, H. C. Wilcox.	165,116 164,963 165,089 165,042 164,919 165,129 165,041 164,909 164,915 165,130 163,924 165,142	00000000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott.	165,116 164,963 165,089 165,042 164,919 165,129 165,041 164,909 164,915 165,130 163,924 165,142 165,131	0000000000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallite, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel.	163,116 164,963 165,089 165,042 166,129 166,129 166,041 164,915 165,130 165,130 165,142 165,131 165,073 165,073 165,131	0000000000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match eafe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joccken.	165,116 164,963 165,089 165,042 166,129 166,129 166,041 164,969 164,969 165,130 165,130 165,124 165,131 165,131 165,073	0000000000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas štter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Locom, J. M. Linscott. Match eafe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r).	165,116 164,965 165,089 165,042 166,129 166,129 166,129 166,130 164,909 164,915 165,130 165,130 165,131 165,073 165,141 165,073 165,044 165,073 165,044	0000000000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas Sitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match eafe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ reed, Bach and Berg.	165,116 164,963 165,089 165,042 166,129 166,129 166,041 164,929 166,101 165,100 165,120 165,121 165,121 165,073 165,073 165,073 165,073 165,073	000000000
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas šter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch piate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Locom, J. M. Linscott. Match eafe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, étc., making, M. Pratt. Paddle wheel, J. Salter.	165,116 164,953 165,089 165,089 165,041 164,919 166,129 166,139 164,915 163,124 163,124 165,121 165,073 166,073 164,962 6,519 164,962 6,519 164,962 164,962 165,024	00000000 - I a a
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oli tank extinguisher, R. Dittrich. Oliter, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Saltor. Painters' use, breamer for, I. Hayes. Paper barrei, J. W. Jarboo (r).	165,116 164,955 165,089 165,089 165,042 166,041 166,041 166,041 166,029 164,916 165,130 165,130 165,142 165,131 165,073 165,073 165,073 164,962 6,519 164,962 6,519 164,962 6,519	
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallite, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unversagt. Locks, catch piate for bag, W. Roemer. Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Orc, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper barrel, J. W. Jarboc (r). Paper barrel, J. W. Jarboc (r). Paper box, J. R. Van Vechten. Paper box, J. R. Van Vechten.	165,116 164,955 165,082 165,042 164,919 166,041 164,929 165,130 165,142 165,161 165,078 165,144 165,078 164,962 6,519 164,960 165,024	00000000 - I a a
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Painters' use, breamer for, I. Hayes. Paper barrei, J. W. Jarboe (r). Paper barrei, J. W. Jarboe (r). Paper cutter, rotary, A. Judson. Paper cutter, rotary, A. Judson. Paper folding machine, etc., C. Chambers, Jr.	165,116 164,953 165,089 165,042 166,129 166,041 164,953 166,955 165,130 163,924 165,131 165,073 165,073 164,962 6,519 164,962 6,519 164,962 6,519 164,962 6,515 164,962 6,515 164,962 6,515 164,962 6,515 164,962 6,515	
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallite, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch piate for bag, W. Roemer. Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Orc, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paner southers use, breamer for, I. Hayes. Paper box, J. R. Van Vechien. Paper box, J. R. Van Vechien. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Danlels.	165,116 164,953 165,089 165,089 165,042 164,919 166,041 164,929 165,129 165,129 165,129 165,129 165,121 165,073 165,073 165,073 165,073 165,078 164,962 6,519 164,960 165,029 164,906 6,513 165,029 164,906 164,901 164,901 164,901 164,901 164,901 164,901 164,907 164,901 164,901 164,901 164,907 164,901 164,907 164,901	
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oilt cank extinguisher, R. Dittrich. Oilter, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Painters' use, breamer for, I. Hayes. Paper barrel, J. W. Jarboc (r). Paper barrel, J. W. Jarboc (r). Paper box, J. R. Van Vechien. Paper cutter, rotary, A. Judson. Paper folding machine, W. Danlels Payer folding machine, W. and C. Danlels Payer folding machine, W. and C. Danlels Payer folding machine, W. and C. Danlels	165,116 164,953 165,082 165,042 166,129 165,041 164,929 165,100 163,924 165,121 165,073 165,073 164,962 6,519 164,962 6,519 164,962 6,515 164,962 6,515 164,962 165,029 165,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,029 166,031	11 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unversagt. Locks, catch piate for bag, W. Roemer. Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Orc, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper barrel, J. W. Jarboe (r). Paper box, J. R. Van Vechten. Paper colding machine, etc., C. Chambers, Jr. Paper folding machine, etc., C. Chanlers, Jr. Paper folding machine, W. Danlels Pavenient, composition, J. P. Cranford (r). Pencil case, W. I. Ludlow. Pencil cabe, W. I. Ludlow. Pencil rubber ersser, J. B. Blair (r).	165,116 164,953 165,089 165,089 165,042 164,919 166,011 164,939 165,012 166,129 165,129 165,129 165,129 165,129 165,129 165,129 165,129 165,129 165,073 165,141 165,073 165,073 165,073 165,073 164,962 165,092 164,960 165,029 164,906 165,029 164,906 164,907	11 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper barrel, J. W. Jarboe (r). Paper barrel, J. W. Jarboe (r). Paper box, J. R. Van Vechten. Paper cutter, rotary, A. Judson. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Daniels Paper folding machine, W. Daniels Paper medicase, W. I. Ludlow. Peacil case, W. I. Ludlow. Pencil case, W. I. Ludlow. Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer.	165,116 164,953 165,089 165,089 165,019 166,019 166,019 166,019 166,019 165,023 165,023 165,023 165,023 165,023 165,023 165,023 165,023 164,962 6,519 164,960 165,023 164,960 164,960 6,515 164,977 164,977 164,977 164,977 164,977 164,977 164,977	11 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas Sitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match eafe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joceken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Painters' use, breamer for, I. Hayes. Paper box, J. R. Van Vechten. Paper box, J. R. Van Vechten. Paper cutter, rotary, A. Judson. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Daniels. Paper folding machine, W. Daniels. Paper ment, composition, J. P. Cranford (r). Pencil case, W. I. Ludlow. Pencil rubber eraser, J. B. Blair (r) Photographic vignetting machine, C. C. Merrill.	165,116 164,953 165,089 165,089 165,042 164,919 166,011 164,939 165,012 165,129 165,129 165,129 165,129 165,129 165,129 165,129 165,129 165,073 165,141 165,073 165,073 165,073 164,962 164,962 164,963 164,963 164,973 164,973 164,973 164,973 164,973 164,973 164,973 164,973 164,973 164,973 164,973 164,973 164,973 164,973 164,973 165,077 165,077	11 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Painters' use, breamer for, I. Hayes. Paper barrel, J. W. Jarboe (r). Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Daniels Paper folding machine, W. Daniels Paper folding machine, W. And C. Daniels Paper folding machine, W. And C. Daniels Paper folding machine, W. B. Blair (r). Pencil case, W. I. Ludlow. Peculi rubber eraser, J. B. Blair (r). Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer. Photographis, burnisher for, E. R. Weston. Plano stringing device, A. G. Gardner. Picture frame, J. T. Robertson.	165,116 164,953 165,089 165,089 165,041 166,1919 166,011 166,029 166,011 165,023 165,073 165,014 166,029 166,020	11 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, pollshing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Orc, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper barrel, J. W. Jarboe (r). Paper box, J. R. Van Vechien. Paper cutter, rotary, A. Judson. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. and C. Daniels. Pavement, composition, J. P. Cranford (r). Pencil case, W. I. Ludlow. Pencil rubber eraser, J. B. Blair (r) Photographic head rest, F. M. Spencer. Photographic bygnetting machine, C. C. Merrill. Photographic bygnetting machine, C. C. Merrill.	165,116 164,953 165,042 165,041 165,129 165,041 164,929 165,130 163,224 165,131 165,073 165,073 164,962 6,519 164,962 6,519 164,962 6,518 164,962 165,029 164,962 165,029 164,962 165,021 164,962 165,029 164,962 165,021 165,021 165,021 164,962 165,021 165,021 164,962 165,021 165,021 165,021 164,963 164,963 165,037 165,037 165,037 165,037 165,041	11 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, pollshing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper barrel, J. W. Jarboe (r). Paper box, J. R. Van Vechien. Paper cutter, rotary, A. Judson. Paper folding machine, W. Danlels. Paper folding machine, W. and C. Danlels. Payer folding machine, W. and C. Danlels. Payernet, composition, J. P. Cranford (r). Pencil case, W. I. Ludlow. Pencil rubber erisaer, J. B. Blair (r). Photographic head rest, F. M. Spencer. Pitman, J. R. Taylor.	165,116 164,953 165,089 165,089 165,041 166,199 166,041 166,199 166,016 165,130 165,121 165,142 165,142 165,143 165,144 165,073 164,962 6,519 164,962 6,515 165,024 165,029 164,960 6,515 165,157 164,977 164,977 164,977 165,073	1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallite, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Orc, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper barrel, J. W. Jarboe (r). Paper box, J. R. Van Vechien. Paper cutter, rotary, A. Judson. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Danlels. Pavement, composition, J. P. Cranford (r). Pencil case, W. I. Ludlow. Pencil rubber eraser, J. B. Blair (r) Photographic head rest, F. M. Spencer. Photographic spectfung machine, C. C. Merrill. Photographic, burnisher for, E. R. Weston. Pipe, smoking, C. J. Jonassen. Pitture frame, J. T. Robertson. Pipe, smoking, C. J. Jonassen. Pitture, Smoking, C. J. Jonassen. Pinning machine, wood, J. B. Graham. Planter check row sitachment, M. Newton.	165,116 164,963 165,089 165,089 165,041 165,029 165,041 164,963 165,130 165,121 165,073 165,024 165,029 164,962 6,519 164,962 6,519 164,962 6,518 164,962 165,029 164,963 165,021 165,021 165,021 165,021 164,963 165,021 164,963 164,963 165,021 164,963 164,963 165,021 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 165,063 165,077	11 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, pollshing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Orc, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper box, J. R. Van Vechien. Paper rolding machine, W. Jarbos. Paper folding machine, W. Danlels. Pavement, composition, J. P. Cranford (r). Pencil case, W. I. Ludlow. Pencil rubber eraser, J. B. Blair (r). Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer. Photographic branisher for, E. R. Weston. Plane stringing device, A. G. Gardner. Picture frame, J. T. Robertson. Pipe, smoking, C. J. Jonassen. Pipen, smoking, C. J. Jonassen. Pipaner check row sitachment, M. Newton. Planes, guide for bench, H. P. Taylor. Planing machine, wood, J. B. Graham. Planter check row sitachment, M. Newton.	165,116 164,953 165,089 165,089 165,041 164,959 165,041 164,959 165,130 163,924 165,131 165,073 165,141 165,073 165,073 164,962 6,519 164,962 6,519 164,962 6,515 164,962 165,031 164,963 165,031 164,963 165,031 164,963 164,963 165,031 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,977 165,073	1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unversagt. Locks, catch piate for bag, W. Roemer. Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Orc, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper barrel, J. W. Jarboe (r). Paper box, J. R. Van Vechten. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Daniels. Pavement, composition, J. P. Cranford (r). Pencil case, W. I. Ludlow. Picture frame, J. T. Robertson. Pitman, J. R. Taylor. Piano stringing device, A. G. Gardner. Picture frame, J. T. Robertson. Pipe, smoking, C. J. J. Jonassen. Pitman, J. R. Taylor. Pianner, check row sitachment, M. Nowton. Pianter check row sitachment, M. Nowton. Pianter check row sitachment, M. Nowton. Planter check row sitachment, M. Nowton. Planter check row sitachment, M. Nowton. Plow, sulky, G. Moore.	165,116 164,953 165,089 165,089 165,081 164,939 165,012 166,011 164,939 165,012 165,123 165,142 165,142 165,031 165,073 165,073 165,029 166,982 166,083 166,983 164,986 165,187 164,986 165,187 164,977 164,977 164,977 164,977 164,977 165,07	11 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Painters' use, breamer for, I. Hayes. Paper barrel, J. W. Jarboe (r). Paper folding machine, etc., C. Chambers, Jr. Photographic head rest, F. M. Spencer. Photographic bear for, E. R. Weston. Ples, smoking, C. J. Jonassen. Pliman, J. R. Taylor Planne, guide for bench, H. P. Taylor. Planne, guide for bench, H. P. Taylor. Planner, guide for bench, H. P. Taylor.	165,116 164,953 165,042 165,042 165,041 164,959 165,041 164,959 165,100 163,924 165,121 165,073 165,131 165,073 164,962 6,519 164,962 6,515 164,962 165,131 164,962 165,131 164,962 165,137 164,963 164,963 164,963 165,073 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 164,963 165,073 16	11 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallite, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unversagt. Locks, catch piste for bag, W. Roemer. Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Orc, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper barrel, J. W. Jarboc (r). Paper box, J. R. Van Vechten. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Daniels Pavement, composition, J. P. Cranford (r). Pencil case, W. I. Ludlow. Pencil rubber eraser, J. B. Blair (r). Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer. Photographic vignetting machine, C. C. Merrill. Photographic vignetting machine, C. D. Pinna, J. R. Taylor. Pianes, guide for bench, H. P. Taylor. Pianes, guide for bench, H. P. Taylor. Pianes, guide for bench, H. P. Taylor. Pianes, spide for bench, H. P. Taylor. Pianes, spide for bench, H. P. Taylor. Pianer check row attachment, M. Newton. Plow, suftry, G. Moore. Pocks, metal cap for, J. Davenport.	165,116 164,953 165,089 165,089 165,081 164,959 165,012 166,011 164,039 165,123 165,142 165,142 165,142 165,073 165,073 165,073 165,073 164,962 6,519 164,963 164,963 164,963 165,021 165,021 166,073 164,977 164,977 164,977 164,977 164,977 165,071 165,072 165,071 165,071 165,071 165,071 165,071 165,071 165,071 165,071 164,977 165,140 164,977 165,040 165,012 165,012 165,012 165,012 165,012 165,013	1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ, reed, Bach and Berg. Organ, teed, Bach and Berg. Organ, teed, Bach and Berg. Paper barrel, J. W. Jatboc (r). Paper box, J. R. Van Vechten. Paper tolding machine, etc., C. Chambers, Jr. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Daniels Paper folding machine, W. Daniels Paper folding machine, W. And C. Daniels Paper folding machine, W. Daniels Paper folding machine, W. And C. Daniels Paper folding machine, W. And G. Daniels Paper most of the form of the following machine, C. C. Merrill, Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer. Photographic bead rest, F. M. Spencer. Photographi	165,116 164,953 165,089 165,089 165,089 165,089 165,011 164,909 164,915 165,121 165,073 165,141 165,073 165,014 164,962 6,519 164,962 6,519 164,960 165,031 165,031 165,031 165,031 165,031 165,031 165,031 165,031 165,031 165,031 164,930 165,031 165,031 164,931 164,931 165,031	1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallite, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unversagt. Locks, catch piste for bag, W. Roemer. Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive-hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Orc, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ keyboards, etc., making, M. Pratt. Paddle wheel, J. Salter. Paper barrel, J. W. Jarboc (r). Paper box, J. R. Van Vechten. Paper cutter, rotary, A. Judson. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Danlels Pavement, composition, J. P. Cranford (r). Pencil case, W. I. Ludlow. Pencil rubber eraser, J. B. Blair (r) Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer. Photographic bench, H. P. Taylor. Piano stringing device, A. G. Gardner. Pieture frame, J. T. Robertson. Pipe, smoking, C. J. Jonassen. Piman, J. R. Taylor. Pianes, guide for bench, H. P. Taylor. Piannes, guide for bench, H. P. Taylor. Piannes, guide for bench, H. P. Taylor. Piannes, and content of the second of the seco	165,116 164,953 165,089 165,089 165,081 166,091 166,011 164,099 165,012 165,123 165,123 165,123 165,123 165,123 165,123 165,123 165,073 165,124 165,073 164,900 165,021 164,900 165,023 164,900 165,023 164,900 165,023 164,900 165,023 166,901 166,907 166,903 166,907 166,907 165,018 166,907 165,019	1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4
Lamp chimney, G. Niedermair. Lamp fount, E. Brown. Lamp, gas fitter's, J. D. Galloway. Lantern, reservoir street, A. H. Watkins Lathing, securing metallie, J. W. Hoyt. Leather, treatment of, H. Smith. Lock for doors, W. Unverzagt. Locks, catch plate for bag, W. Roemer. Locomotive, hydrocarbon burning, J. M. Goodwin Locomotive exhaust, W. Stamp. Loom, J. M. Linscott. Match safe, H. C. Wilcox. Measuring packaged fabrics, S. C. Talcott. Moldings, polishing, J. A. Dayton. Motion, transmitting and regulating, J. Zengel. Oil tank extinguisher, R. Dittrich. Oiler, Bohm, Stuhr, and Joecken. Ore, treating, D. Mindeleff (r). Organ, reed, Bach and Berg. Organ, reed, Bach and Berg. Organ, teed, Bach and Berg. Organ, teed, Bach and Berg. Paper barrel, J. W. Jatboc (r). Paper box, J. R. Van Vechten. Paper tolding machine, etc., C. Chambers, Jr. Paper folding machine, etc., C. Chambers, Jr. Paper folding machine, W. Daniels Paper folding machine, W. Daniels Paper folding machine, W. And C. Daniels Paper folding machine, W. Daniels Paper folding machine, W. And C. Daniels Paper folding machine, W. And G. Daniels Paper most of the form of the following machine, C. C. Merrill, Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer. Photographic head rest, F. M. Spencer. Photographic bead rest, F. M. Spencer. Photographi	165,116 164,953 165,089 165,089 165,089 165,089 165,011 164,909 164,915 165,121 165,073 165,141 165,073 165,014 164,962 6,519 164,962 6,519 164,960 165,031 165,031 165,031 165,031 165,031 165,031 165,031 165,031 165,031 165,031 164,930 165,031 165,031 164,931 164,931 165,031	1 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4 4

	S. III. A.	
Ī	Radiator, steam, E. F. Osborne	165,118
	Radiator, steam, E. F. S. Radiator, vaive for steam, J. W. Faxon,	164,995
	wastering best I. R. Woolfolk	165,048
	Wenter to the State of Contract of the Contrac	164,970
	Revolvers, safety catch for, C. W. Hopkins Riveting machine, R. H. Tweddell	165,135
	Pooling metallic, S. T. G. Morsell	165,113
	Row lock, M. F. Davis	165,072
	Saw frame, buck, C. A. Hurlburt	165,099
	Scale and balance stand, R. Murdoch	165,114
	Scale beam, W. T. Robinson	164,938
	Shears, manufacture of, O. Norton	6,528
	Show case, W. B. Smith	165,034
	Sieve, Epeneter and Grahl	165,083
ı	Skirt supporter, C. P. Clark	164,905
	Slate, C. C. Shepherd	165,103
	Sole edge machine, C. D. Bigelow	165,060
	Spark arrester, C. L. Eastman	165,090
	Steamboat staging, A. J. Bell (r)	6,500
	Steel, casting, Critchlow and Kidd	165,008
	Stove grate, J. Moore, Jr	165,000
	Strap handle, package, S. L. Harrell	164,994
	Table, extension, J. F. Martin	165,107
Ì	Table, folding, E. J. Marsters	165,011
	Table, ironing, J. L. Brown	164,966 164,976
ı	Tag machine, H. D. Mentzel	165,109
ı	Tailor's measure, F. B. Smith	164,943
ı		165,026 164,913
ı	Telegraph, dial electric, C. T. Chester	165,063
ı	Telegraph, train, A. Ryder	164,940
		165,055
	Tobacco knife, Lane and Cullom	6,517
	Tongue support, G. W. Burnside	164,969
	Tool holding device, A. G. Rykert	164,124
		165,123
	Trap, self-setting animal, J. C. Porter	165,058
	Treadle, foot. D. E. Lillis	165,007
	Trimming, G. E. King (r)	6,518
	Umbrella, G. G. Griswold	165,093
	Umbrella handle, H. G. Mackinney	165,106
		165,119
		164,902 164,928
	Vehicle hood, W. H. Rowe	165,125
		165,097
	Wash stand, M. P. Brown	164,954
		165,058
	Washing machine for brewer's use, F. Cramme	164,906
	Water channel obstruction, preventing, L. Reche	164,918 165,059
	Water sprinkling nozzle, C. H. Miller	165,111
	Water wheel, E. B. Cope	164,909
		164,927
	Weaving hair cloth, filling book for, J. Turple	164,949
		164,923
		162,018
	Wire stretcher, H. Miles	165,019
	Wood-bending machine, W. Briggs	164,901
		161,999
	Yarn, case for exhibiting, H. J. Millmann	165,018
	DESIGNS PATENTED.	-6-11
	8,428 to 8,439 CARPETS R. Allan, Yonkers, N. Y	T
	8,440Plano StoolsG. W. Archer, Rochester,	N. Y.
	8,441StovesW. Burrows, New York city.	
	8,442.—POTTERT.—T. H. Copeland, Geddes, N. Y. 8,443.—Card of Buttons.—G. Farmer, Brooklyn,	N F
	8.444 8.445 -CARPETS -H. F. Goetze, Boston, Mar	
í	8,446, 8,447, - Type, -C. E. Heyer, Boston, Mass.	
1	8,448.—Coffin Plates.—W. Parkin, Taunton, Mas 8,449.—Adventising Lantenn.—F. L. Pisch, N. Y	. city
		1000

SCHEDULE OF PATENT FEES. issuing esta or ginal Patent application for Resease.

alling a Disclaimer.

an application for Design (3% years).

application for Design (7 years).

application for Design (14 years).

CANADIAN PATENTS. IST OF PATENTS GRANTED IN CANADA, June 18 to July 7, 1875.

-P. Wright, Ottawa City, Ont. Backband for cart saddles. June 18, 1875. 87.-G. H. Reynolds, New York city, U. S. Rock-

887.—G. H. Reynolds, New York city, U. S. Rock-drilling machine. June 18, 1875.
888.—L. Munro, Ottawa, Ont., et al., Spooler and pincushion combined. June 24, 1875.
889.—J. E. Buerk, Boston, Mass., U. S. Watchman's time detecter. June 24, 1875.
890.—W. P. Widdifield, Slloam, Ont. Saw Carriage and feed movement. June 24, 1875.
891.—E. Seaman, Andover, N. Y., U. S. Window bilind. June 24, 1875.

.-E. Seaman, Andover, N. Y., U. S. Window d. June 24, 1875. .-J. S. Wallace et al., Belfast, Ireland. Fire extin-ther. June 24, 1875. .-L. B. Stilson, Minneapolis, Minn., U. S. Safety truck. June 24, 1875. .-E. F. Chapin et al., Beston, Mass., U. S. Lamp inguisher. June 24, 1875. .-O. Pagan et al., Philadelphia, Pa., U. S. Roller e expander. June 24, 1875. .-J. M. Munro et al., Ottawa, Ont. Horse hoe. 18, 1875.

7.-F. Rourk, Montreal, P. Q. Ventilation of sewers.

-N. Campbell, Rochester, N. Y., U. S. Curtain

re. June 28, 1815. -W. T. Wood, Mount Juliet, Tenn., U. S. Lamp

A. A. Post, New York city, U. S. Liquid meter.

June 28, 1875.

4,901.—F. J. Davis, Newport, Vt., U. S. Foot power leading tool. June 28, 1875.

4,602.—H. Hagie, Warwick, Ont. Gate. June 28, 1875.

4,903.—J. S. Brooks, Pittahurgh, Pa., U. S. Backing

4,901.—J. C. Rorick, Wanscon, Ohio, U. S. Butter worker. June 28,1875. 4,905.—C. J. Eames, New York city, U. S. Hydrocarbon reducing furnace. June 28, 1875. 4,908.—C. Lundy, East Gwillimbury, Ont. Hay rake

June 28, 1875. 4,907.—J. Hewitt, Grimsby, Ont. Finting and glossing

iron. June 28, 1875. 4,508.-A. Beaudry, Boston, Mass., U. S. Adse and ag.

4,009 .- J. Flower, Detroit, Mich., U. S. Street hydrant

June 28, 1875. 4,910.—A. R. Morgan, New York city, U. S. Stove

June 29, 1875. 4,911.—Wm. C. Shorey, Napanee, Ont. Horse hay knives and forks. July 6, 1875

1,912 .- S. Spencer, Boston, Mass., U. S. Burial casket

-A. Gardner, Windsor, P. Q. Bevel pump engine

July 6, 1875 4,914.-G. W. Walker, Maiden, Mass., U. S. Portable ranges. July 6, 1875. ,915.—S. O. Greening, Hamilton, Ont. Lightning rod.

J. F. Gildden, De Kaib, Ill., U. S. Wire fence

4,917.-C. A. Sipe, Fairmount, W. Va., U. S. Apparatos

A. Sipe, Fairmoont, W. Va., U. S. Apjaratos for depositing coffins. July 6, 1875.
 A. Sis.—M. Waterbury, Mason City, Iowa, U. S. Lampextinguisher. July 6, 1875.
 Bellamy, Newtonville, Ont. Bag holder and truck. July 6, 1875.
 Williams, Yorkville, Ont. Dinner pall. July 6, 1875.

July 6, 1875.

921.—R. C. Lambart, Quincy, Mass., U. S. Heel and sole trimming machine. July 6, 1875.

sole trimming machine. July 6, 1875.
4,221,—It. R. Osgood, Troy, N. Y., U. S. Dredging machine. July 6, 1875.
4,923,—E. A. Beers, De Kaib Center, Ill., U. S. Draft equalizer. July 6, 1875.
4,224,—W. D. Peters et al., Boston, Mass., U. S. Drainer for ships. July 6, 1879.

[324.—W. D. Peters et al., Boston, Mass., C. S. Brainer for ships. July 6, 1875.
[325.—A. W. Newell, Bradford, Pa., U. S. Tincture and prescription bottle. July 6, 1875.
[325.—C. C. Brayley, Toronto, Ont. Rotary engine.

27.-N. W. Clark, Clarkston, Mich., U. S. Fish-hatch

ing apparatus. July 6, 1875.

1923.—W. S. Harland, Clinton, Ont. Self-heating time pot. July 6, 1875.

1923.—J. Payne, New Hamburg, Ont. Thistie destroy-

A. H. Laflin, New York city, U. S. Disintegrat-

ing fiberous substances. July 6, 1875. 1931.—A. Forbriger, Cincinnati, Ohio, U. S. Drawing or copy book. July 6, 1875.

or copy book. July 6, 1875.
4,932.—D. A. Root, South Bay City, Mich., U. S. Pad lock. July 6, 1875.
4,933.—W. E. Skinner, Milford, Mich., U. S. Quadrant bevel gage. July 6, 1875.
4,934.—W. M. Caterson, Philadelphia, Pa., U. S. Poison bottle. July 6, 1875.
4,935.—C. Windrath, Buffalo, N. Y., U. S. Cigar-bunch-

Windrath, Buffalo, N. Y., U. S. Cigar-bunea-ing machine. July 6, 1875.
 R. Patrick et al., Branchton, Ont. Double-acting reversible rotary pump. July 7, 1875.
 C. C. Hill, Danbury, Conn., U. S. Ironing board.

July 7, 1815. ,308,-W. M. Fuller et a ., New York city, U. S. Car

heater. July 7, 1875. 929,-A. H. Laftin, New York city, U. S. Desintegrat

ing fiberous substances. July 7, 1875.
340.—J. B. McDonald, Tiverton, Ont. Animal poke. July 7, 1875. July 7, 1875. W. Douglas, Almonte, Ont. Water filter.

1,942 .- J. H. Crowell, Providence, R. I., U. S. Machine

for making weavers' harness. July 7, 1875.
4,943.—J. M. Gover, Brockville, Ont. Extension drying table, etc. July 7, 1875.
4,944.—J. Martin, Jr., Toronto, Ont. Brick-making ma

Martin, Jr., Toronto, Ont. Brick-making machine. July 7, 1875.
 S. Russel Pickel et al., Plattsburg, N. Y., U. S. Rallway switch. July 7, 1875.
 Pease, Floyd, N. Y., U. S. Buckwheat cleaning machine. July 7, 1875.
 T. P. C. Marsh, Northampton, Mass., U. S. Reefing sails. July 7, 1873.
 Marsh, Chicago, Ill., U. S. Electroharmonic telegraphs. July 7, 1875.

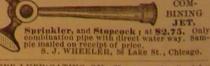
Advertisements.

Back Page - - - - - 81.00 a line. Inside Page - - - - 75 cents a line.

Engravings may head advertisements at the same rate per line, by measurement, as the letter press. Adver-tisements must be received at publication office as early as Friday morning to appear in next usue.

For Sale, Cheap,
Large lot of Second Hand Engines and Rolle
6 H. P. Portables, from \$150 to
250 to Stationary Engines and Bollers in proportion. For decription, address THOS SMITH, Rouseville, Pa





PURE LUBRICATING OIL-25c. per gal. Send for Sample bbi. GEO, ALLEN, Franklin, Ps.

John Cooper Engine M'fg Co.,

MOUNT VERNON, OHIO.

ANUFACTURERS OF FIRST CLASS STATIONARY ENINES, 8 to 400 M. P., PORTABLE ENGINES, CIRCUAR SAW MILLS, STEAM BOILERS, ROTARY
ILLERS, MILL, AND FACTORY MACHINERY, &c.,
ILLO GRIST MILLS, guaranteeing 80 Bannels Flour
ITHO ONE TUN MEST COAL, or 50 Barrels Flour with
the Cord Best Wood; also, Engines to run on 3 lbs.
al per hour per indicated horse power.

From Send for circulars.

PILES Instant religional sare cure. Trial Box/re



AGENTS WANTED.

RON CASTINGS for Machinery, &c., made to arder. Will contract to furnish quantity at very w prices. T. SHRIVER & CO., 253 E. 56th St., N.Y.

OR SALE, or Exchange for LAND-A Value ble patent for Marine and Stationary Engines—aireas) sourced and in use on board of over twenty steam s-requires but small capital, not expensive, and in lands of a live man would yield a large profit. Satis-ory reasons given for selling. Apply, by letter, to \$\infty\$, Baltimore F. O.

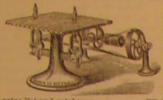


BOOKWALTER ENGINE.

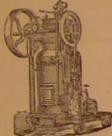
436 " " 303 50

JAS, LEFFEL & CO. Springfield, Ohio; or 100 Liberty St., New York City.

UPRIGHT SHAPING MACHINE.



FRANK & CO., 182 Terrace St., Buffaio, N. Y



THE SHAPLEY

Portable Engine. Complete Power. BEST AND CHEAPEST. Send for Descriptive Circu-

R. W. WILDE, lso, Agent for CLARK'S PRESSURE BLOWERS AND EXHAUST FANS

Bradley's Cushioned Hammer



has larger capacity, is more durable, takes up less room, does more and better work with less expense for power and repairs than any other Hammer in use.

Guaranteed as recommended, Address

BRADLEY

Manufacturing

Company

Company,

IMPROVED CENTERING ATTACHMENT.



It is designed to be fitted to the revolving Spindle of any Lathe, for the purpose of finding and drilling centers in round iron. Price \$6.50.

KEELY & LUDWIG, Philadelphia, Pa.

TEW PATENT CAR FOR INCLINED PLANES



FIRE PROOF SHUTTERS

Fronts and Rear Windows, require no machinery or balance weights, and can be applied to any opening; also Rolling Wood Shutters for Stores and Dwelliags. Thousands are in daily use, and are acknowledged the best shutters in the world, Send for Catalogue to JAMES G. WILSON, Manager,

218 West 26th St., New York, and at

STEAM PUMPS. FIRST PHIZES, VIENNA, PARIS, NEW YORK, BALTI MORE, BOSTON.
Send for circular of recent patented improvements.
THE NORWALK HON WORKS, THE NORWALK HON WORKS, SOUTH NOVEMEN, COM-



BLAKE'S PATENT Stone and Ore Breaker

Crusties all hard and brittle substances to any required size. Also, any kind of Brown for Roads and for Concers, &c. Address BLAKE CRUSHER CO., New Haven. Comb.



DUNCHING

For the Best and Cheapest address THE STILE

DROP PRESSES. MIDDLETOWN, CONN



WOODWORTH SURFACE PLANERS \$125. Pianers and Matchers, \$350. S.C. HILLS, 51 Courtland street, New York.

"EDEOGRAPHY." Writing by Bound; a con

STEEL STAMPS.



LeCount's Patent
MACHINIST'S TOOLS.

Set Iron Dogs, \$ to 2 in \$12.00

Steel \$ \$12.00

tron & Steel Clamps, Die Dogs, Clamp Dogs, Vice Clamps, Expanding Mandrels, &c. Sent for latest Processing.



M ASON'S PAT'T FRICTION CLUTCHES are manufactured by Volney W. Mason & Co., idence, R. I. Agents, L. B. BROOKS, 60 Cliff street, York; TAPLIN, RICE & CO., Akron, Ohlo

P. BLAISDELL & CO.,

Worcester, Mass., Manufacturers of the Blaisdell Patent Upright Drills and other first-class Mechanic's Tools. N. F. BURNHAM'S TURBINE



\$600\$90 a week and expenses to all. Article new, staple as flour. Samples free. C. at LININGTON & BHO., N. Y. or Chicago.

\$77 A WEEK to Male and Female Agents, in their locality. Costs NOTHING to try ft. Particular FREE. P. O. VICKERY & CO., Augusta, Me.

TIS' Machinery.

OTIS, BROS. & CO

Planing & Matching,

10 DOLLARS PER DAY AGENTS WANTED to sell 10 DOLLARS PER DAY AGENTS WANTED to sell 40 Memory of the IMPOVED HOME Address Johnson, Clark & Co., Boston, Mas.; New York City; Pittsburgh, Pa.; Chicago, Ill.; or St. Louis, Mo.

Machinists' Tools,

\$50 to \$10,000 Has been invested in Stock cent, profit, "How to do it." A book on Wall Street sent free, Tumbridge & Co., Bankers, 2 Wall St., N.Y.

EAGLE FOOT LATHES,



Neatest designs, superior innan. Low Prices. Our new Catalogue describes these and every tool necessary for the Am sieur or Artizan. Send for it. WM. L. CHASE & CO., 55 & 91 Liberty St., New York.

The TOLL-GATE! Prize Picture sent free! An find! Address, with stamp, E. C. ABBEY, Buffalo, N. Y. A. S. GEAR, HOSTON, furnishes all kinds of Machinery & Mechanical Supplies at popular prices.

MPORTANT FOR ALL CORPORATIONS AND MANF'G CONCERNS.—Buerk's Watchman's Time Detector, capable of accurately controlling the motion of a watchman or patrolman at the different sta-

J. E. BUERK, P. O. Box 979, Boston, Mass

DERRICKS & TRAVELLERS, THOMAS ROSS, RUTLAND, VT.



Patent Lime Extracting HEATER

FILTER

Is Indispensable to an Economical Use of Steam.

Parties purchasing this heater are, by the late decision of the U. S. Court, assured of protection in fits use. Beware of infringements. New Hlustrated pamphlets free.

STILWELL & BIERCE MF'G CO, DAYTON, OHIO.

TO ELECTRO-PLATERS.

BATTERIES, CHEMICALS, AND MATERIALS, (In sets or single, with Books of Instruction for GOLD, SILVER, ON NICKEL PLATING. THOMAS HALL, Manufacturing Electrician, 19 Bromfield Street, Boston, Mass. Illustrated Catalogue sent free.

WHIPPLE'S

Patent Door Knob.



SHINGLES HEADING, AND STAVES Sole makers of the well known Improved Law!
BHINGLE AND HEADING SAWING MACHINE. For eaddress
TREVOR & CO., Lockpo

MAGNETS-Permanent Steel Magnets



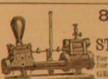


STENCIL DIES geor cutting complete overline all a complete overline overline over overline over overline over overline over overline over overline over overline over

OF EVERY DESCRIPTION.

Cold Rolled Shafting. HANGERS, PULLEYS, COUPLINGS, RELTING, &c. Send for Illustrated Catalogue and Price List.

GEORGE PLACE, 121 Chambers & 108 Reads Sts. N. Y. City

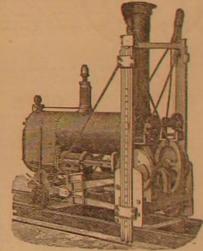


8,000 in Use! Blake's STEAM PUMPS

for, Canseway and Friend | 50 and 52 South Canal Sts., Boston, Mass. | St., Chicago, Ill. TENTH INDUSTRIAL EXHIBITION,

Mechanics' Institute of San Francisco

for driving machinery, etc., is furnished free, rder of the Board. A. S. HALLIDIE, President. Stone Channeling Quarrying Machine,



WARDWELL PATENT,

FOR CUTTING STONE INTO VARIOUS SIZES AND DIMENSIONS IN ALL KINDS OF QUARRIES.

STEAM STONE CUTTER CO., RUTLAND, VT. SOLE PROPRIETORS AND MANUFACTURERS.

Special Notice to Dealers in and Users of Wood Working Machinery.

Workster, Mass., May 25, 1875.

The understened, having purchased the entire Manu-

Planing & Matching

Advertisements.

Back Page - - - - - 51.00 n line. Inside Page - - - - 75 cents n line.

Engravings may head advertisements at the same rate per line, by measurement, as the letter press. Ad-vertisements must be received at publication office as early as Friday morning to appear in next issue.

Engine, Spindle, & Cylinder Oll. E. H. KELLOGG.

Mill Furnishing Works

d to flour mills. Send for catalogue.

J. T. NOYE & SON, Buffalo, N. 1.

R OGERS' TANNATE OF SODA BOILER SCALE PREVENTIVE, JOS. G. ROGERS & CO., Gadison, Ind. 17 Send for book on Boiler Incrus-

\$100.00 IN GOLD.

Yours truly,

THIS SAW requires NO FILING, NO SETTING, NO ROUNDING, NO GUMMING, and is always one size

For Price List and illustrated Catalogue, address EMERSON, FORD & CO., Benver Fulls, Pa.



Asbestos Roofing. Boiler Coverings, Paints, &c. W. JOHNS 87 Maiden Lane, N. Y.

Portland Cement.



CHARLES B. HARDICK, BROOKLYN, N. Y.

PORTLAND CEMENT



ANTED SONE TOUTH ULAR FALLS

Steam Super-Heaters. Steam of any required temperature, and save fuel. HENRY W. BULKLEY, % Liberty St., New York

Pyrometers, For showing heat of Ovens, Hot blast pipes, r flues, Super-Heated Steam, Oil Stills, &c. HENRY W. BULKLEY, Sole Manufacturer, % Liberty St., New York

BOLT CUTTERS.

SCHLENKER'S STATIONARY AND REVOLVING DIE BOLT CUTTERS.

Send for Circulars.
R. L. HOWARD, BUFFALO, N. Y. DAMPER REGULATORS BEST GAGE COCKS.
MURRILL & KEIZER, 44 Holliday St., Balt.

Machinists' Tools. LUCIUS W. POND. MANUFACTURER.
Worcester, Mass.

WAREROOMS 98 LIBERTY S2.. N. 1.

13 Lathes, Planers, Boring Mills, Drills, and Gear Cuters a Specialty.

THE MAKERS OF A LINE OF STANDARD



ENGINES AND BOILERS, New and Second-Hand!
Portable and Stationary. For description, address
GOODWIN & WHITE, Oil City, Pa.

GLASS OIL CUPS

astings. Send for Catalogue. HILLARD & HOLLAND © Gold St., New York.



Corrugated Iron

Diamond Solid Emery Wheels.

HARTFORD

STEAM BOILER

Inspection & Insurance

COMPANY.

W. E. FRANKLIN, V. Pt. J. M. ALLEN, Proft. J. B. PHECE, Soc. HARTFORD, CONR

Working Models J. F. WEENEH, @ Center St., N. Y

DITCHING and EXCAVATION

Patented stell 1874 BOLT CUTTERS.



ight Machine Co., Worcester, Mass-kinds of Iron Working Machinery. Also, Shafting, Pulleys, &c.

THE TANITE COMPANY, Stroudsburg, Monroe Co., Pa. Steel Tube Cleaner.



WITH AIR SPACE IMPROVEMENT.

aves ten to twenty per cent. Chalmeres spence co
boot E. Mth Street N.Y.: 1202 N. 2nd St., St. Louis, Mo.

Excelsior Do Your Own Printing Portable \$3 Press for cards, labels, excelsions, etc. \$3 Press for cards, label Larger sizes for l Business Men dotheir Printing and training save money and increase trade. Amateur Printing, delight ful pastime for spare hours. BOYS have great fun and make money fast at printing. Send two stamps for full ressets. Send two stamps for full catalogue presses type ete to the Mfm KELSEY & CU., Meriden Coam.

WEEN YOU DESIRE BOOKS, SEND TO GEO. E STEVENS & CO., Cincinnati, O. Ask prices of

TO INVENTORS AND MANUFACTURERS

IRON PLANERS. NEW HAVEN MANUFACTURING CO., New Haven, Conn.

IRON AND STEEL DROP FORGING.

The Hull & Belden Company, Danbury, Ct.

THE BEST INJECTOR

NATHAN & DREYFUS, Sole Manufacturers, 108 Liberty St., New York,

BOX 775, New York city.

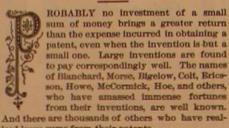
Asbestos Boiler and

Pipe Covering,
FATENTED BY US.
Save 20 per cent in fuel. ROOFING IN EVERY STYLE.
ASBESTOS FELTING COMPANY,
Near Gouverneur Street,

Todd & Rafferty Machine Co.

And How to Obtain Them.

Practical Hints to Inventors.



ized large sums from their patents.

More than FIFTY THOUSAND inventors have availed themselves of the services of MUNN & Co. during the TWENTY-SIX years they have acted as solicitors and Publishers of the SCIENTIFIC AMERI-CAN. They stand at the head in this class of business; and their large corps of assistants, mostly se-lected from the ranks of the Patent Office: men capable of rendering the best service to the inventor, rom fthe experience practically obtained while examiners in the Patent Office: enables Munn & Co. to do everything appertaining to patents BETTER and CHEAPER than any other reliable agency.

HOW TO Patents closing in-OBTAIN Patents quiry in nearly ev-

ery letter, describing some invention, which comes to this office. A positive answer can only be had by presenting a complete application for a patent to the Commissioner of Patents. An application consists of a Model, Drawings, Petition, Oath, and full Specification. Various official rules and formalities must also be observed. The efforts of the inventor to do all this business himself are generally without success. to do all this business himself are generally with-out success. After great perplexity and delay, he is usually glad to seek the aid of persons experi-enced in patent business, and have all the work done over again. The best plan is to solicit proper advice at the beginning. If the parties consulted are honorable men, the inventor may safely confide his ideas to them; they will advise whether the im-provement is probably patentable, and will give him all the directions needful to protect his right.

How Can I Best Secure My Invention? This is an inquiry which one inventor naturally asks another, who has had some experience in obtaining patents. His answer generally is as follows

mension—smaller if possible—and send by express, prepaid, addressed to Munn & Co., 37 Park Row, ogether with a description of its operation and nerits. On receipt thereof, they will examine the evention carefully, and advise you as to its patentability, free of charge. Or, if you have not time or the means at hand, to construct a model, make as good a pen and ink sketch of the improvement as possible and send by mail. An answer as to the prospect of a patent will be received, usually by return of mail. It is sometimes best to have a search made at the Patent Office; such a measure often saves the cost of an application for a patent.

Preliminary Examination.

In order to have such search, make out a written description of the invention, in your own words, and a pencil, or pen and ink, sketch. Send these, with the fee of \$5, by mail, addressed to Munn & Co., 37 Park Row, and in due time you will receive an acknowledgment thereof, followed by a written report in regard to the patentability of your im-provement. This special search is made with great care, among the models and patents at Washington, to ascertain whether the improvement presented is

To Make an Application for a Patent.

The applicant for a patent should furnish a mode of his invention if susceptible of one, or if the in vention be a chemical production, be must furnish samples of the ingredients of which his composition consists. These should be securely packed, the inconsists. These should be securely packed, the inventor's name marked on them, and sent by express, prepaid. Small models, from a distance, can often be sent cheaper by mail. The safest way to remit money is by a draft or postal order, on New York, payable to the order of Munn & Co. Persons who live in remote parts of the country can usually purchase drafts from their merchants on their New York correspondents.

Foreign Patents.

The population of Great Britain is 31,000,000; of France, 37,000,000; Belgium, 5,000,000; Austria, 36,-000,000; Prussia, 40,000,000, and Russia, 70,000,000; Patents may be secured by American citizens in al-these countries. Now is the time, when business is dull at home, to take advantage of these immense

toreign fields. Mechanical improvements of all kinds are always in demand in Eurobe. There will never be a better time than the present to take patents abroad. We have reliable business connections with the principal capitals of Europe. A large share of all the patents secured in foreign countries by Americans are obtained through our Agency. Address MUNN & Co., 37 Park Row, New York. Circulars with full information on foreign patents, furnished free.

Canadian Patents.

In order to apply for a patent in Canada, the applicant must furnish a working model, showing the operation of the improved parts; the model needs not to exceed eighteen inches on the longest side. Send the model, with a description of its merits, by express, or otherwise, to Munn & Co., 37 Park Row. Also remit to their order by draft, check, or postal order, the money to pay expenses, which are as follows: For a five years' patent, \$75: for a ten years' patent, \$95; for a fifteen years' patent, \$115. The five and ten years' patents are granted with privilege of extension to fifteen years.

Trademarks.

Any persons or firm domiciled in the United States, or any firm or corporation residing in any foreign country where similar privileges are ex-tended to citizens of the United States, may register their designs and obtain protection. This is very important to manufacturers in this country, and equally so to foreigners. For full particulars address Munn & Co., 37 Park Row, New York.

Design Patents.

Foreign designers and manufacturers, who send goods to this country, may secure patents here up-on their new patterns, and thus prevent others from fabricating or selling the same goods in this

A patent for a design may be granted to any per-son, whether citizen or alien, for any new and orig-inal design for a manufacture, bust, statue, alto relievo, or bas relief, any new and original design for the printing of woolen, silk, cotton, or other fab-rics, any new and original impression, ornament, pattern, print, or picture, to be printed, painted, cast, or otherwise placed on or worked into any article of manufacture.

Design patents are equally as important to citizens as to foreigners. For full particulars send for pamphlet to Munn & Co., 37 Park Row, New York.

Copies of Patents.

MUNN & Co. will be happy to see inventors in per-son at their office, or to advise them by letter. In all cases they may expect an honest opinion. For such consultations, opinions, and advice, no charge is made. Write plain; do not use pencil or pale ink : be brief.

All business committed to our care, and all consultations, are kept secret and strictly confidential

In all matters pertaining to patents, such as conducting interferences, procuring extensions, drawing assignments, examinations into the validity of patents, etc., special care and attention is given For information, and for pamphlets of instruction and advice, address

MUNN & CO.,

PUBLISHERS SCIENTIFIC AMERICAN,

37 Park Row, New York. OFFICE IN WASHINGTON-Corner F and 7th



SCIENTIFIC AMERICAN, THE MOST POPULAR SCIENTIFIC PAPER IN THE WORLD,

THIRTIETH YEAR.

VOLUME XXXIII.-NEW SERIES.

The publishers of the SCIENTIFIC AMERICAN og to announce that on the third day of July, 1975, a new volume commenced. It will continue to be the aim of the publishers to render the con-tents of the new volume more attractive and useful than any of its predecessors.

To the Mechanic and Manufacturer.

No person engaged in any of the mechanical pur-uits should think of doing without the SCIENTIFIC AMERICAN. Every number contains from six to ten engravings of new machines and inventions which

cannot be found in any other publication.

The SCIENTIFIC AMERICAN is devoted to the Manufactures, Inventions, Agriculture, Commerce, and the industrial pursuits generally; and it is valuable and instructive not only in the Workshop and Manufactory, but also in the Household, the Liorary, and the Reading Room.

TRRMS.
One copy, one year (postage included).....
One copy, six months (postage included)....
One copy, three months (postage included)...
One copy of Scientific American for one

year, and one copy of engraving, " Men

of Progress".
One copy of Scientific American for one year, and one copy of "Science Record"

MUNN & CO.

37 PARK ROW, NEW YORK.

THE "Scientific American" is printed with
CHAS, ENEU JOHNSON & CO.'S INK. Tenth and
Lombard Sta. Philadelphia and 59 Gold St. New York